Phaser 5500/5550 Service Documentation

705P01216
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Parts List Overview

Introduction

The Parts List section identifies all part numbers and the corresponding location of all spared subsystem components.

Organization

Parts Lists

Each item number in the part number listing corresponds to an item number in the related illustration. All the parts in a given subsystem of the machine will be located in the same illustration or in a series of associated illustrations.

Common Hardware

The common hardware is listed in alphabetical order by the letter or letters used to identify each item in the part number listing and in the illustrations. Dimensions are in millimeters unless otherwise identified.

Service Procedure Referencing

If a part assembly has an associated repair or adjustment procedure, the procedure number will be listed at the end of the part description in the parts list e.g. (REP5.1, ADJ 5.3).

Use of the Term “Assembly”

The term “assembly” is used for items in the parts listing that may include other itemized parts. When the word “assembly” is found in the part number listing, there will be a corresponding item number on the illustrations followed by a bracket and a listing of the contents of the assembly.

Using the Parts List

- **No.**: The callout number from the exploded part diagram.
- **Name/Description:** The name of the part to be ordered, appearing in UPPERCASE letters, and the number of parts supplied per order.
- **Part Number:** The material part number used to order that specific part.
- Parts identified throughout this manual are referenced **PL#.#.#**; For example, PL3.1.10 means the part is item 10 of Parts List 3.1.
- A black triangle preceeding a number followed by a parenthetical statement in an illustrated parts list means the item is a parent assembly, made up of the individual parts called out in parentheses.
- The notation “with X~Y” following a part name indicates an assembly that is made up of components X through Y. For example, “1 (with 2~4)” means part 1 consists of part 2, part 3, and part 4.
- An asterisk (*) following a part name indicates the page contains a note about this part.
- The notation “J1<>J2 and P2”is attached to a wire harness. It indicates that connector Jack 1 is attached to one end of the wire harness and connector J2 is attached to the other end that is plugged into P2.

NOTE: *Only parts showing part numbers are available for ordering by support. Parts not showing part numbers are only available as part of a parent assembly.*

Table 1 Abbreviations

Abbreviation	Meaning
C	C-ring
E	E-ring
KL	K-clip
S	Screw

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Serial Number Format

Changes to Xerox products are made to accommodate improved components as they become available. It is important when ordering parts to include the following information:

- Component's part number
- Product type or model number
- Serial number of the printer

The serial number is found on a label located on the rear frame of the printer just inside Door A. Open Door A to locate the Serial Number.

The nine-digit serial number has the following format:

- PPP-SSSSSS

  PPP = product code, as shown in the following table.

Table 1 Serial Number Format

Product Code	Product	Configuration
RET	5500	Phaser 5500, 110V
REU	5500	Phaser 5500, 220V
KPA	5550	Phaser 5550, 110V
KNB	5550	Phaser 5550, 220V

SSSSSS = Numeric serial number

For example, a printer having RET219638 as its Serial Number:

- Is a 110 V Phaser 5500 Printer
- Has a 219638 serial number

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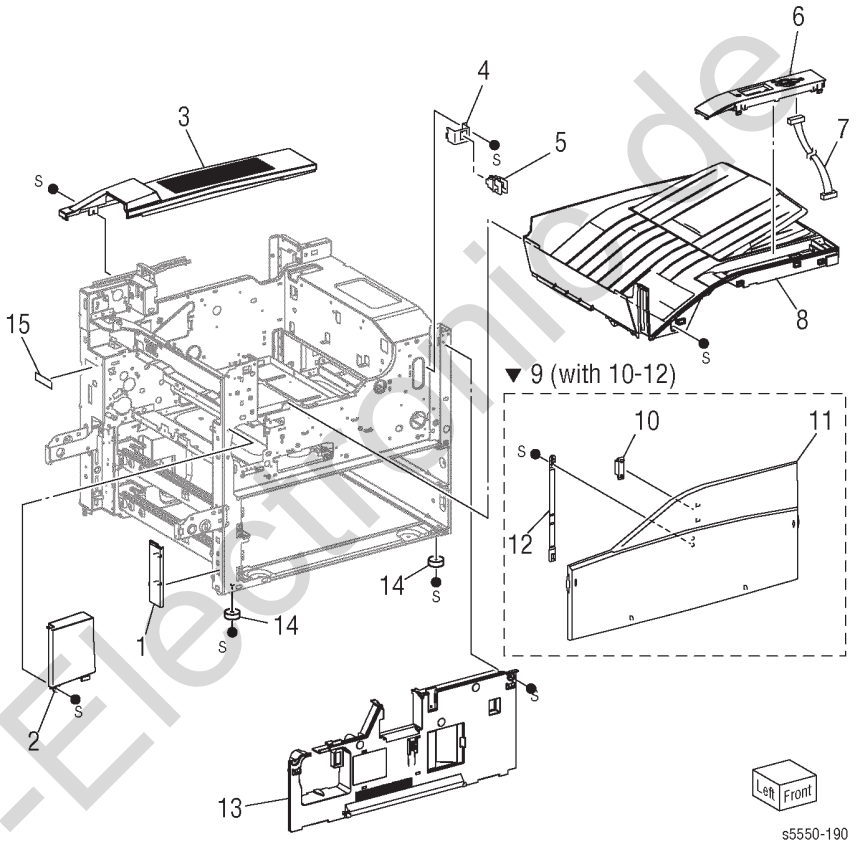
PL 1.1 Covers (1/2)

Item	Part	Description
1	802K74110	Cover Left FR, 5500
2	802E55372	Cover-FRS FR, PR (Front Left Cover)
3	802E55362	Cover-Top RR, PR (Top Rear Cover)
4	–	Bracket ILSW
5	110E94770	Switch (Front Door Interlock Switch)
6	802E64160	Control Panel, 5500
–	101K63680	Control Panel, 5550
7	962K24041	Harn Assy Console Panel
8	802K74170	Cover Assy Top PR (Top Cover)
9	802K74080	Cover Assy Front (with 10~12) (Front Door) 5500
–	848K16200	Cover Assy Front (with 10~12) (Front Door) 5550
10	–	Magnet Catch (P/O PL 1.1 Item 9)
11	–	Cover-Front (P/O PL 1.1 Item 9)
12	802E55351	Strip (Stopper) (P/O PL 1.1 Item 9)
13	802K58180	Cover Assy Inner, Main (Inner Main Cover)
14	–	Foot Front
15	–	Plate Ser



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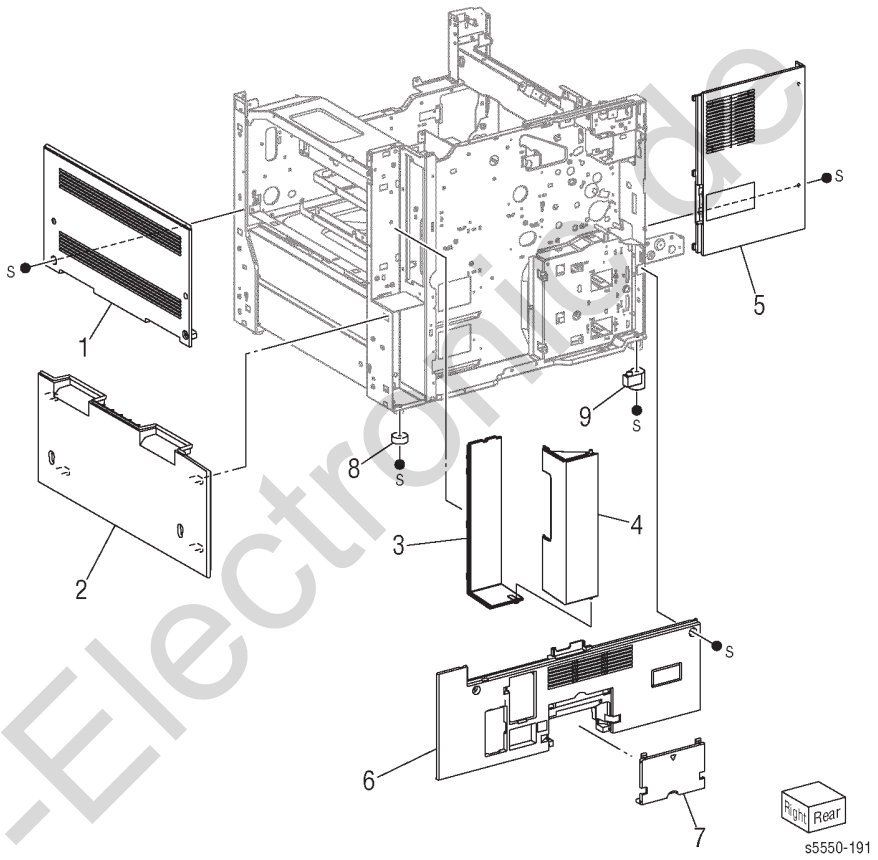
PL 1.2 Covers (2/2)

Item	Part	Description
1	802E55231	Cover Right UPR (Upper Right Cover)
2	802E55242	Cover Right Low (Lower Right Cover)
3	802E55261	Cover ESS RH
4	802E55382	Cover-Cap ESS, PR (Rear Panel Cover)
5	802E55271	Cover Rear UPR (Upper Rear Cover)
6	802K74120	Cover Rear Low PR (Lower Rear Cover 110V) 5500
–	802K74130	Cover Rear Low PR (Lower Rear Cover 220V) 5500
–	848K16810	Cover Rear Low PR (Lower Rear Cover 110V) 5550
–	848K16820	Cover Rear Low PR (Lower Rear Cover 220V) 5550
7	802E55293	Cover-Cap MCU (Option Interface Cover)
8	–	Foot Front
9	–	Foot Rear Left



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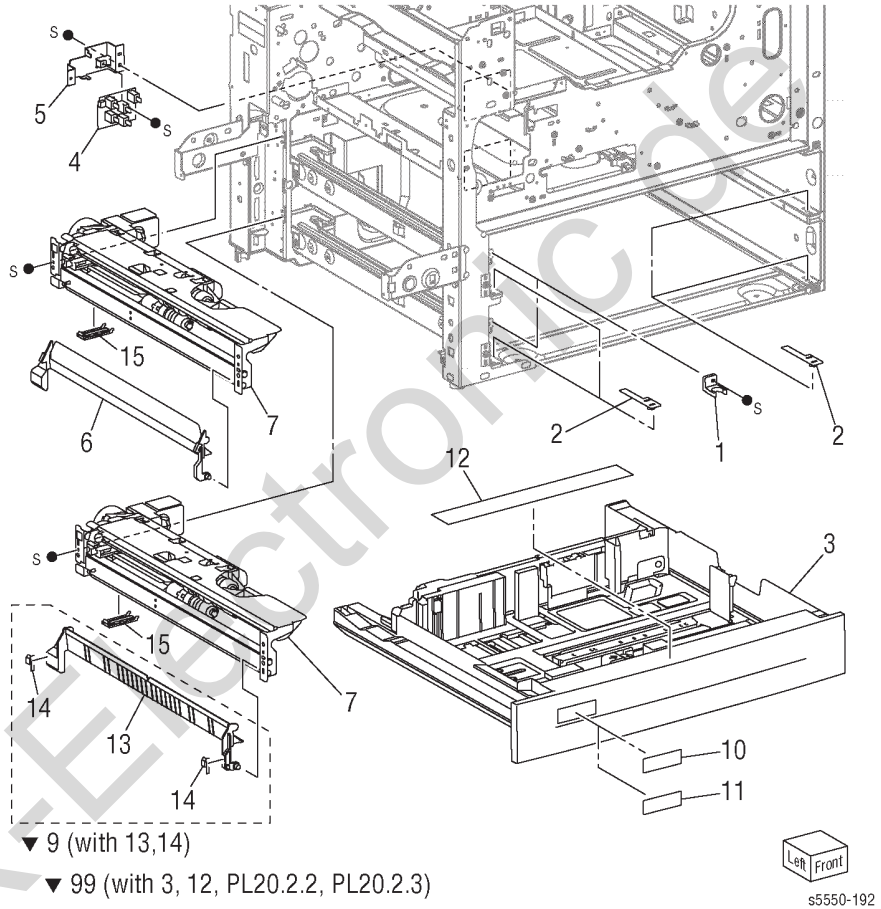
PL 2.1 Tray (1/2) and Feeder (1/2)

Item	Part	Description
1	003E58700	Stopper-Tray
2	014E44710	Spacer Tray G
3	–	Tray Assy (PL 2.2, included with 99)
4	110K12100	Switch Assy P S (Paper Size Switch)
5	–	Bracket-SW
6	054K24091	Chute Assy Feeder
7	059K26938	Feeder Assy (P/O PL 2.3 Item 1)
8	–	--
9	054K27550	Chute Feed Out (with 13, 14)
10	–	Label, Tray No1 (included with 97)
11	–	Label, Tray No 2 (included with 97)
12	–	Label INST, M/N
13	–	Chute Feed Out (P/O PL 2.1 Item 9)
14	–	Pad Assy LH Low (P/O PL 2.1 Item 9)
15	–	Cover Sensor
97	604K23370	Kit Label (P/O PL 2.1 Item 10, PL 2.1 Item 11, PL 20.2 Item 2, PL 20.2 Item 3)
98	604K24321	Tray, Envelope (as option, not shown)
99	604K23331	500 Tray (P/O PL 2.1 Item 3, PL 2.1 Item 12, PL 20.2 Item 2, PL 20.2 Item 3)



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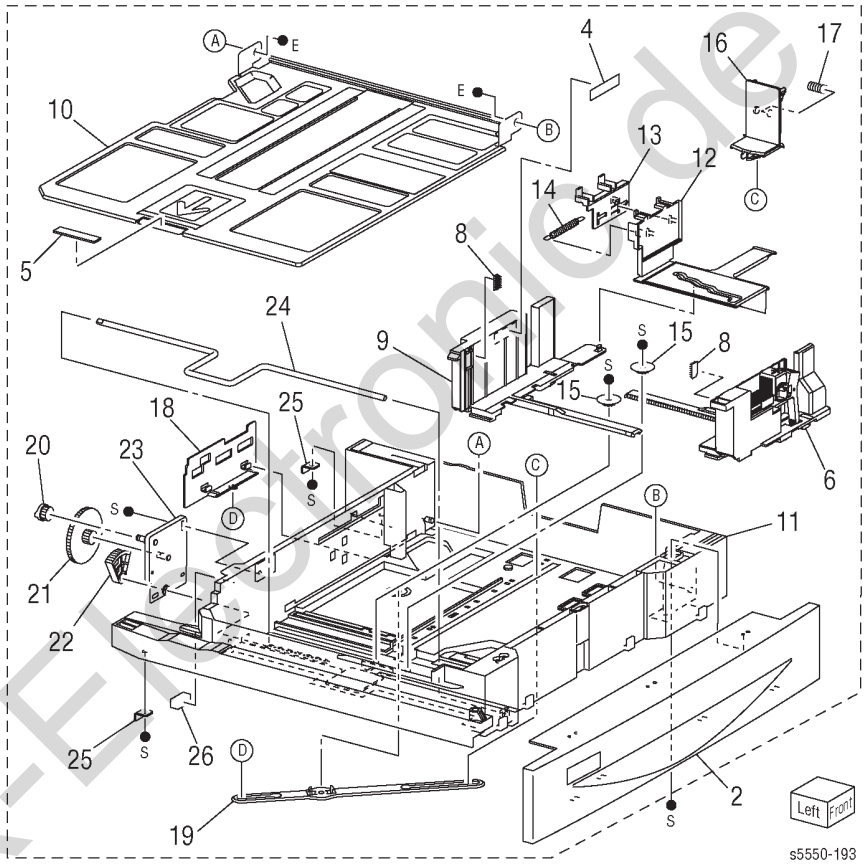
PL 2.2 Tray (2/2)

Item	Part	Description
1	604K23331	Tray Assembly (with 2~26)
2	–	Tray Cover (P/O PL 2.2 Item 1)
3	–	--
4	–	Label (Max) (P/O PL 2.2 Item 1)
5	–	Bottom Pad (P/O PL 2.2 Item 1)
6	–	Front Side Guide (P/O PL 2.2 Item 1)
7	–	--
8	–	Tray Pad (P/O PL 2.2 Item 1)
9	–	Rear Side Guide (P/O PL 2.2 Item 1)
10	–	Bottom Plate (P/O PL 2.2 Item 1)
11	–	Tray (P/O PL 2.2 Item 1)
12	–	Side Guide Actuator (P/O PL 2.2 Item 1)
13	–	Guide Actuator (P/O PL 2.2 Item 1)
14	–	Spring (P/O PL 2.2 Item 1)
15	–	Pinion Gear (P/O PL 2.2 Item 1)
16	–	End Guide (P/O PL 2.2 Item 1)
17	–	Spring (P/O PL 2.2 Item 1)
18	–	End Guide Actuator (P/O PL 2.2 Item 1)
19	–	Link (P/O PL 2.2 Item 1)
20	–	Coupling Gear (13T) (P/O PL 2.2 Item 1)
21	–	Gear (13T/60T) (P/O PL 2.2 Item 1)
22	–	Sector Gear (60T) (P/O PL 2.2 Item 1)
23	–	Bracket (P/O PL 2.2 Item 1)
24	–	Lift Up Shaft (P/O PL 2.2 Item 1)
25	–	Stopper (P/O PL 2.2 Item 1)
26	–	Seal (P/O PL 2.2 Item 1)
99	–	Kit, Label

▼ 1 (with 2-26)



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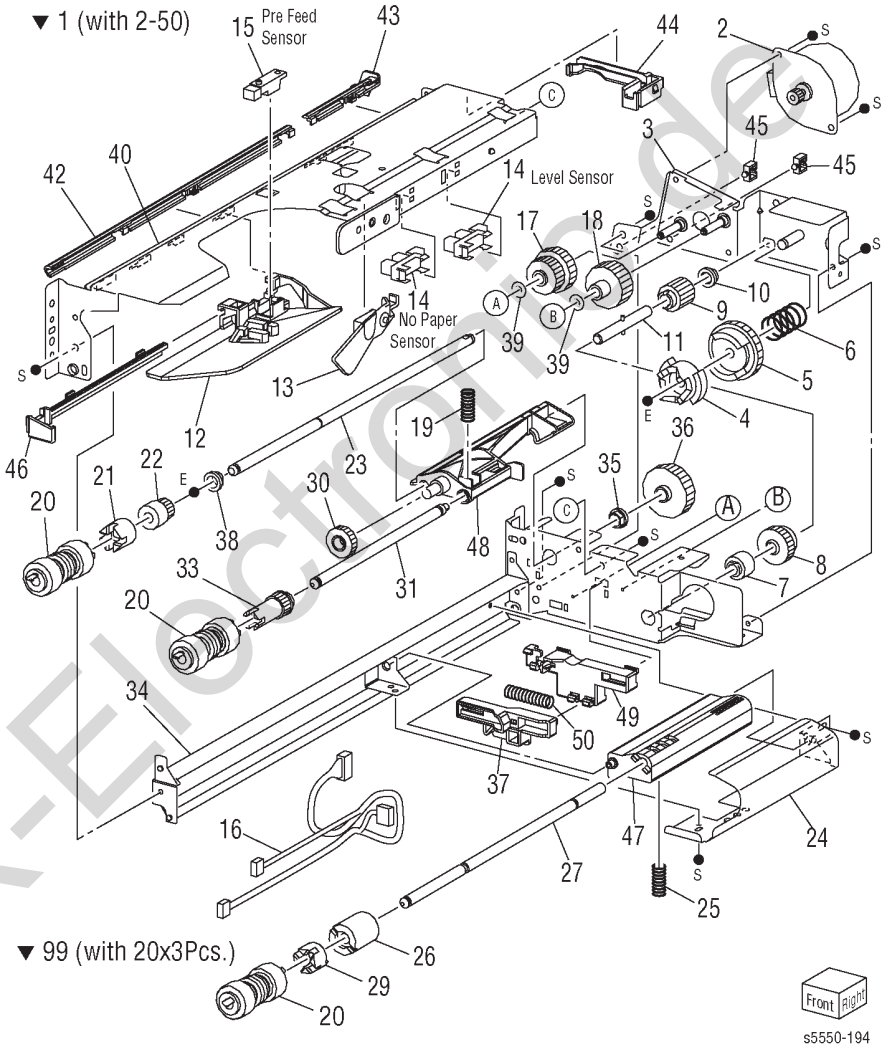
PL 2.3 Feeder (2/2)

Item	Part	Description
1	059K26938	Feeder Assembly (with 2~50)
2	127K38171	Tray Feed Lift Up Motor (P/O PL 2.3 Item 1)
3	–	Bracket (P/O PL 2.3 Item 1)
4	–	Spacer (P/O PL 2.3 Item 1)
5	–	Gear (31T) (P/O PL 2.3 Item 1)
6	–	Spring (P/O PL 2.3 Item 1)
7	–	Oneway Clutch (P/O PL 2.3 Item 1)
8	–	Oneway Gear (P/O PL 2.3 Item 1)
9	–	Gear (13T) (P/O PL 2.3 Item 1)
10	–	Bearing (P/O PL 2.3 Item 1)
11	–	Shaft (P/O PL 2.3 Item 1)
12	–	Front Chute (P/O PL 2.3 Item 1)
13	120E22481	Actuator (No Paper Sensor Actuator) (P/O PL 2.3 Item 1)
14	930W00113	Sensor (No Paper or Level Sensor) (P/O PL 2.3 Item 1)
15	930W00211	Sensor (Pre-Feed Sensor) (P/O PL 2.3 Item 1)
16	–	Wire Harness (P/O PL 2.3 Item 1)
17	–	Gear (28T/21T) (P/O PL 2.3 Item 1)
18	–	Gear (29T) (P/O PL 2.3 Item 1)
19	809E51070	Spring (P/O PL 2.3 Item 1)
20	–	Roller Assy -- Periodic replacement part per 300k prints (included with 99) (Feed Roller) (P/O PL 2.3 Item 1)
21	–	Oneway Clutch (P/O PL 2.3 Item 1)
22	–	Oneway Gear (22T) (P/O PL 2.3 Item 1)
23	–	Shaft (P/O PL 2.3 Item 1)
24	–	Chute (P/O PL 2.3 Item 1)
25	–	Spring (P/O PL 2.3 Item 1)
26	–	Friction Clutch (P/O PL 2.3 Item 1)
27	–	Shaft-Retard (P/O PL 2.3 Item 1)
28	–	--
29	–	Spacer (P/O PL 2.3 Item 1)
30	–	Gear (33T) (P/O PL 2.3 Item 1)
31	–	Shaft-Nudger (P/O PL 2.3 Item 1)
32	–	--
33	–	Gear (25T) (P/O PL 2.3 Item 1)
34	–	Lower Frame (P/O PL 2.3 Item 1)
35	–	Bearing (P/O PL 2.3 Item 1)
36	–	Gear (27T) (P/O PL 2.3 Item 1)
37	–	Lever (P/O PL 2.3 Item 1)
38	–	Bearing (P/O PL 2.3 Item 1)
39	–	Washer (P/O PL 2.3 Item 1)
40	–	Upper Frame (P/O PL 2.3 Item 1)



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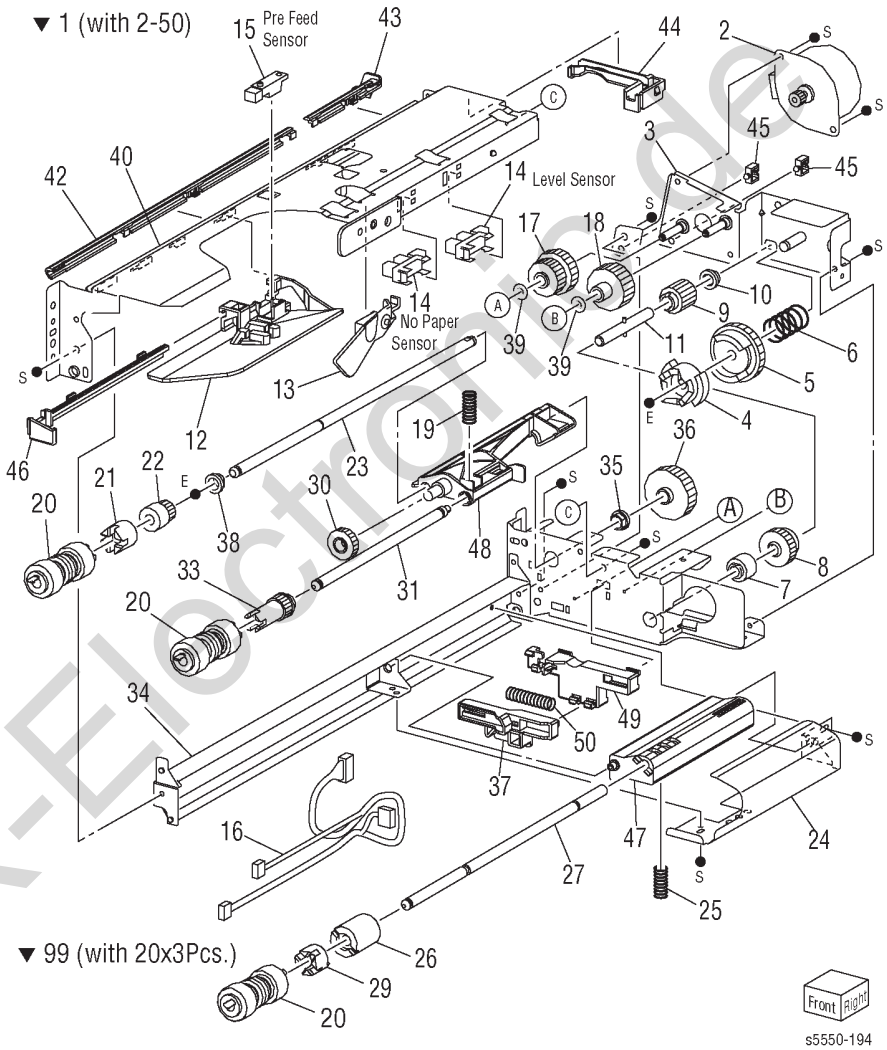
PL 2.3 Feeder (2/2) (Continued)

Item	Part	Description
41	–	--
42	–	Holder Harness CTR (P/O PL 2.3 Item 1)
43	–	Holder Harness Rear (P/O PL 2.3 Item 1)
44	–	Holder Harness Upper (P/O PL 2.3 Item 1)
45	–	Holder Harness PS1 (ALT) (P/O PL 2.3 Item 1)
–	–	Clamp Mini-Saddle (ALT) (P/O PL 2.3 Item 1)
46	–	Rail
47	–	Support Retard (P/O PL 2.3 Item 1)
48	–	Support Nudger (P/O PL 2.3 Item 1)
49	–	Holder (P/O PL 2.3 Item 1)
50	–	Spring (P/O PL 2.3 Item 1)
99	604K20530	Kit Rolls (with 20 x 3 pcs.) Periodic replacement (per 300k print)



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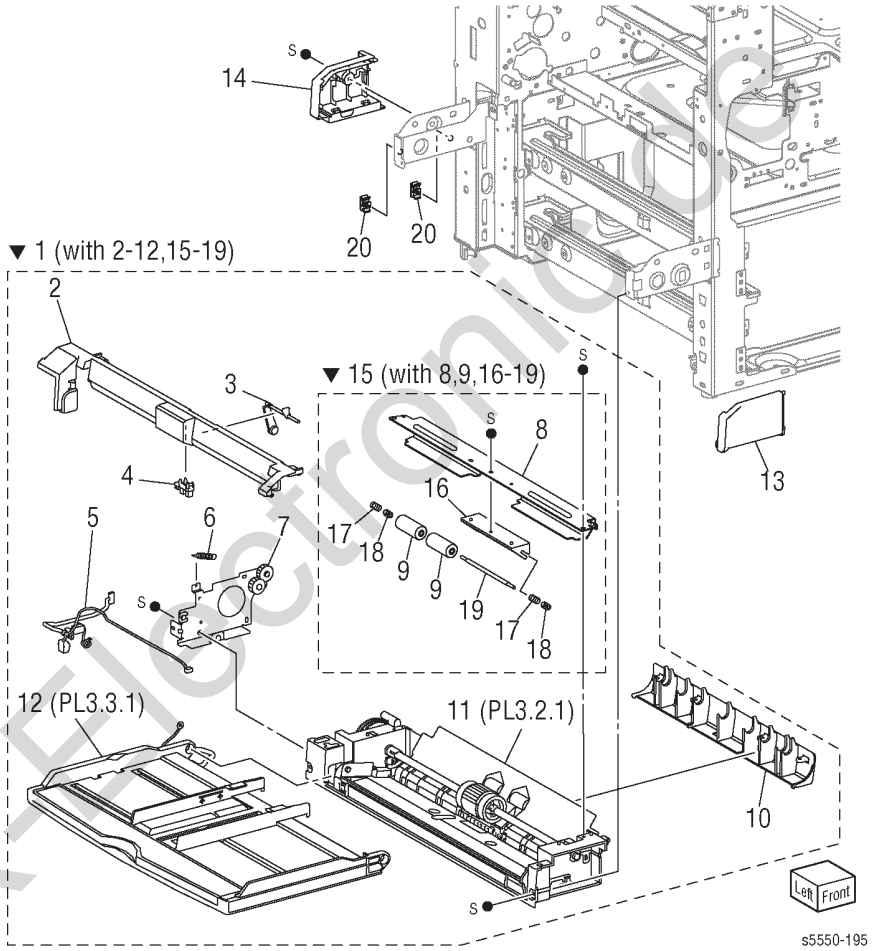
PL 3.1 Tray 1/MPT Assembly

Item	Part	Description
1	059K31460	Feeder Assembly MSI (with 2~12, 15~19) (Tray 1/MPT Feeder) 5500
–	059K57330	Feeder Assembly MSI (with 2~12, 15~19) (Tray 1/MPT Feeder) 5550
2	–	Frame Upper (P/O PL 3.1 Item 1)
3	120E22231	Actuator (No Paper Sensor Actuator) (P/O PL 3.1 Item 1)
4	930W00113	Sensor-Photo IN (No Paper Sensor) (P/O PL 3.1 Item 1)
5	–	Harness Assy MSI (P/O PL 3.1 Item 1)
6	809E38160	Spring MSI (Pick-Up Gear Spring) (P/O PL 3.1 Item 1)
7	–	BRKT Assy-Gear (P/O PL 3.1 Item 1)
8	–	Chute Pinch (P/O PL 3.1 Item 1)
9	–	Roll Assy-Pinch (P/O PL 3.1 Item 1)
10	–	Chute Low (P/O PL 3.1 Item 1)
11	–	Frame Assy Lower (PL 3.2) (P/O PL 3.1 Item 1)
12	–	Tray Assy-MSI (PL 3.3) (P/O PL 3.1 Item 1)
13	802K74140	Cover MSI FR (Tray 1/MPT Front Cover)
14	802E55212	Cover MSI RR (Tray 1/MPT Rear Cover)
15	–	Chute Assy Pinch (P/O PL 3.1 Item 1)
16	–	Guide Pinch (P/O PL 3.1 Item 1)
17	–	Spring Pinch (P/O PL 3.1 Item 1)
18	–	Spacer Spring Pinch (P/O PL 3.1 Item 1)
19	–	Shaft Pinch (P/O PL 3.1 Item 1)
20	–	Wire Saddle



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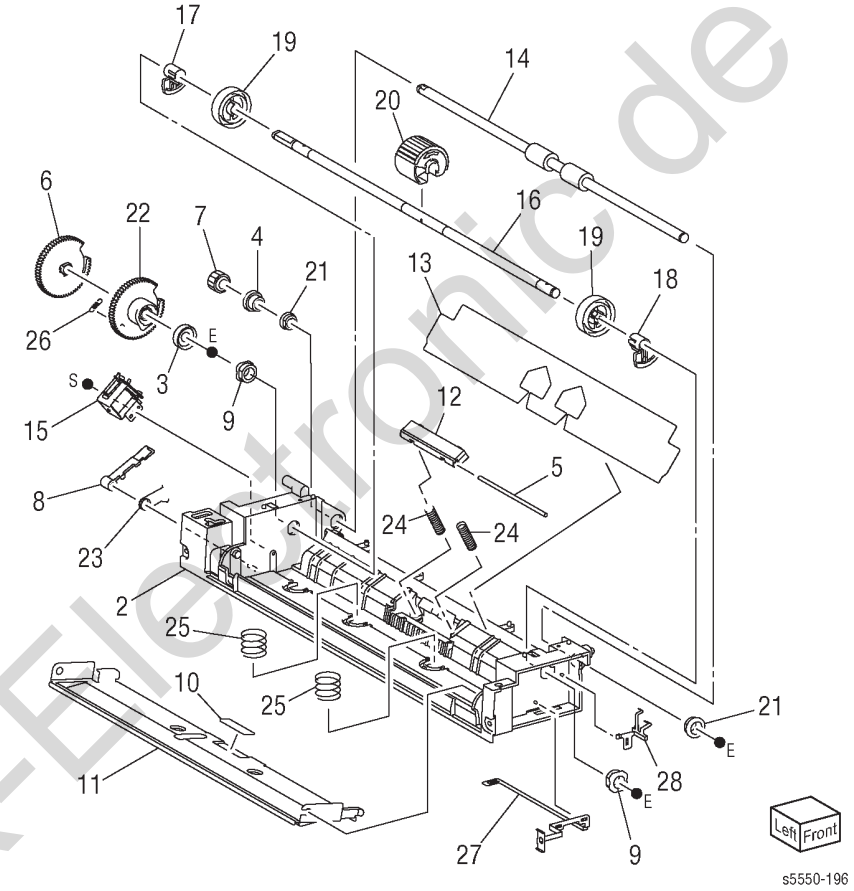
PL 3.2 Tray 1/MPT Lower Frame Assembly

Item	Part	Description
1	–	Frame Assy Lower (with 2~28)
2	–	Frame Lower MSI (P/O PL 3.2 Item 1)
3	–	Stopper Lever (P/O PL 3.2 Item 1)
4	–	Collar (P/O PL 3.2 Item 1)
5	–	Shaft-Retard (P/O PL 3.2 Item 1)
6	–	Gear Pick Up (P/O PL 3.2 Item 1)
7	–	Gear 18T (P/O PL 3.2 Item 1)
8	–	Lever-Gear (P/O PL 3.2 Item 1)
9	–	Bearing 8 (P/O PL 3.2 Item 1)
10	019E56551	Pad Bottom (P/O PL 3.2 Item 1)
11	–	Plate Bottom (P/O PL 3.2 Item 1)
12	019K07086	Pad Assy-Retard (P/O PL 3.2 Item 1)
13	–	Guide Paper MSI (P/O PL 3.2 Item 1)
14	–	Roll Assy-Drive (P/O PL 3.2 Item 1)
15	121E92780	Solenoid Pick Up (P/O PL 3.2 Item 1)
16	–	Shaft Assy Pick Up (P/O PL 3.2 Item 1)
17	008E93831	CAM Pick Up 2 (P/O PL 3.2 Item 1)
18	008E94270	CAM Pick Up Front (P/O PL 3.2 Item 1)
19	–	Roll Core (P/O PL 3.2 Item 1)
20	604K23380	Roller Assy-Feed (Feed Roller with installation instructions) (P/O PL 3.2 Item 1)
21	–	Bearing Sleeve (P/O PL 3.2 Item 1)
22	–	Gear CAM (P/O PL 3.2 Item 1)
23	–	Spring Lever GE (P/O PL 3.2 Item 1)
24	809E27650	Spring Pad (Retard Pad Spring) (P/O PL 3.2 Item 1)
25	–	Spring N F (P/O PL 3.2 Item 1)
26	809E54530	Spring-Gear CAM (P/O PL 3.2 Item 1)
27	–	Plate Earth Bottom (P/O PL 3.2 Item 1)
28	–	Plate Earth Front (P/O PL 3.2 Item 1)

▼ 1 (with 2-28)



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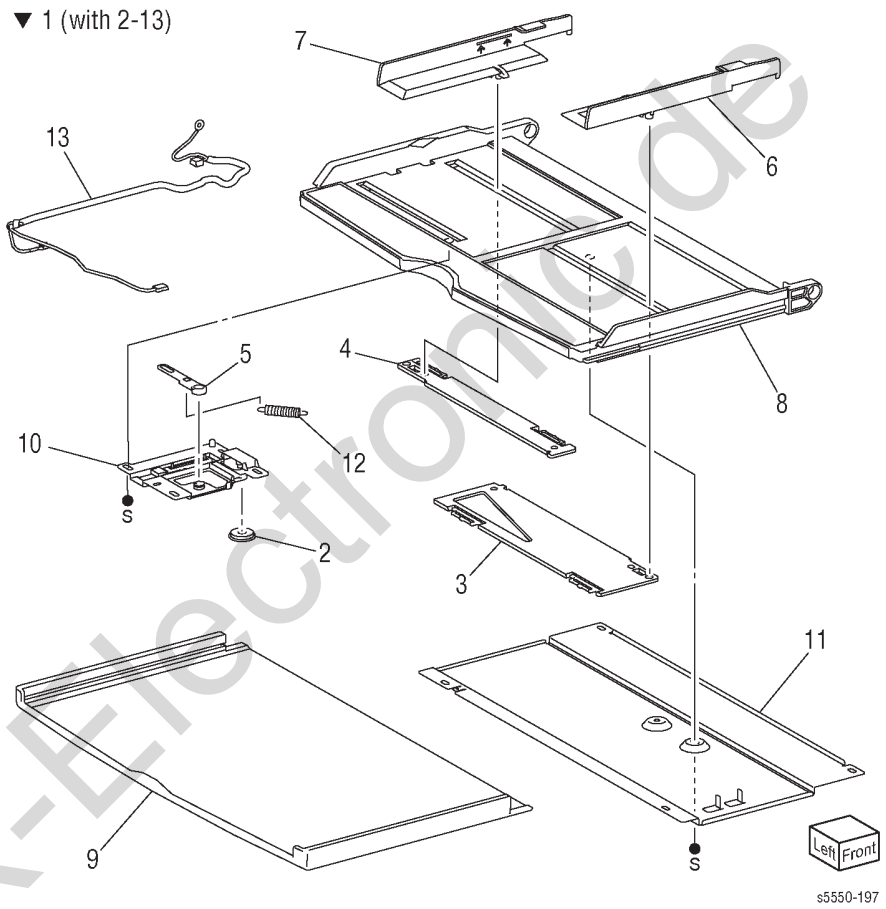
PL 3.3 Tray 1/MPT Assembly

Item	Part	Description
1	050K52470	Tray Assy MSI (with 2~13) 5500
–	050K62670	Tray Assy MSI (with 2~13) 5550
2	–	Gear-Pinion (P/O PL 3.3 Item 1)
3	–	Rack-Front (P/O PL 3.3 Item 1)
4	–	Rack-Rear (P/O PL 3.3 Item 1)
5	–	Link-Sensor (P/O PL 3.3 Item 1)
6	–	Guide-Side Front (P/O PL 3.3 Item 1)
7	–	Guide-Side Rear (P/O PL 3.3 Item 1)
8	–	Tray MSI (P/O PL 3.3 Item 1)
9	–	Tray Ext (P/O PL 3.3 Item 1)
10	–	Sensor Assy-MSI (Paper Size Sensor) (P/O PL 3.3 Item 1)
11	–	Cover Tray (P/O PL 3.3 Item 1)
12	–	Spring-Sensor (P/O PL 3.3 Item 1)
13	–	Harness Assy Size (P/O PL 3.3 Item 1)



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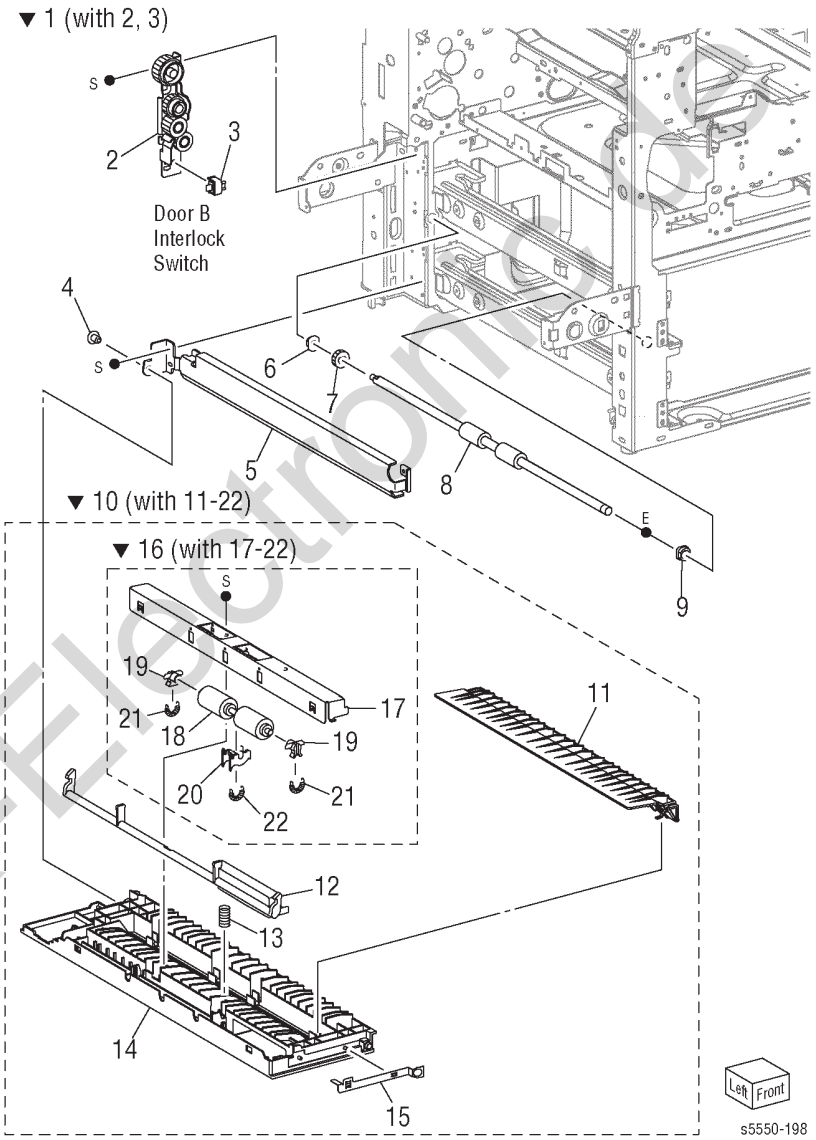
PL 4.1 Transportation and Registration L/H Lower

Item	Part	Description
1	015K73510	BRKT Assy TA (with 2, 3) (Take Away Bracket)
2	–	Bracket Assy Idler (P/O PL 4.1 Item 1)
3	110E11580	Switch-I/L, Cab (Door B Interlock Switch) (P/O PL 4.1 Item 1)
4	029E31600	Rivet
5	–	Chute-Lower
6	013E29830	Bearing TA
7	007E79270	Gear - 18T
8	059K26840	Roller Assy-TA (Take Away Roller)
9	413W77559	Bearing Sleeve
10	802K58284	Cover Assy LH Low C (with 11~22) (Door B)
11	–	Chute LH Low C (P/O PL 4.1 Item 10)
12	–	Handle LH Low (P/O PL 4.1 Item 10)
13	–	Spring-COMP LH Low (P/O PL 4.1 Item 10)
14	–	Cover LH Low C (P/O PL 4.1 Item 10)
15	–	Plate-Earth (P/O PL 4.1 Item 10)
16	–	BRKT Assy LH Low C (with 17~22) (P/O PL 4.1 Item 10)
17	–	BRKT LH Low (P/O PL 4.1 Item 10, PL 4.1 Item 16)
18	–	Roller-TA Pinch (P/O PL 4.1 Item 10, PL 4.1 Item 16)
19	–	Bearing-Out (P/O PL 4.1 Item 10, PL 4.1 Item 16)
20	–	Bearing-In (P/O PL 4.1 Item 10, PL 4.1 Item 16)
21	–	Spring LH Low (P/O PL 4.1 Item 10, PL 4.1 Item 16)
22	–	Spring (P/O PL 4.1 Item 10, PL 4.1 Item 16)



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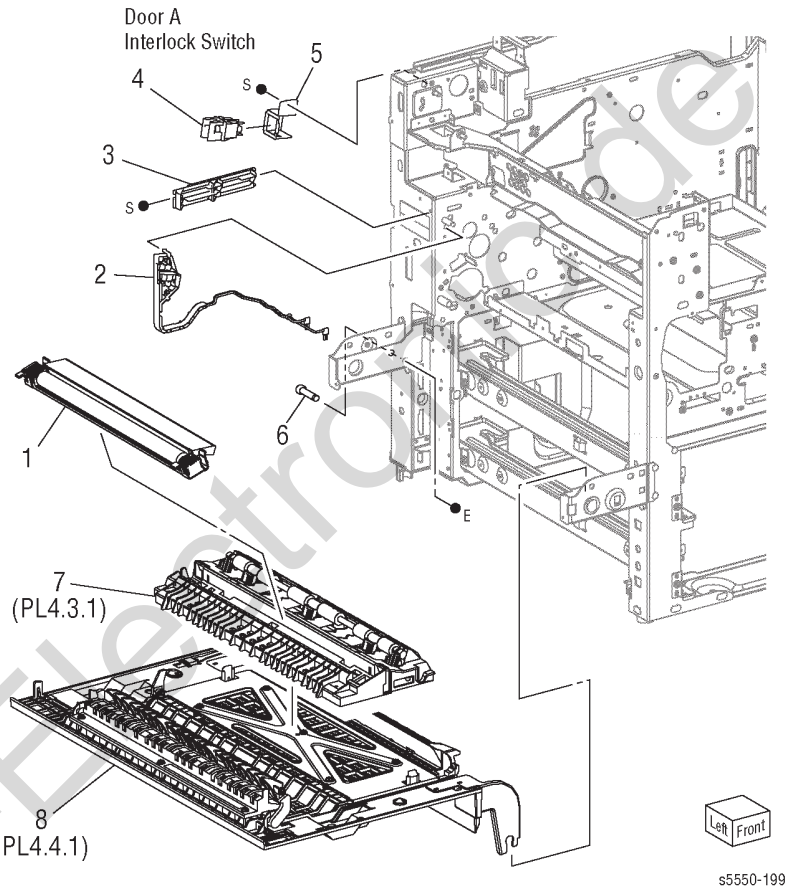
PL 4.2 L/H Upper Assembly

Item	Part	Description
1	802K56095	HSG Assy-BTR -- Periodic replacement part (per 300k prints) (Transfer Roller)
2	802K49240	Cover Assy-Contact
3	012K94341	Link Assy-Shutter
4	110E94770	Switch (Door A Interlock Switch)
5	–	Bracket ILSW
6	826E08440	Stud
7	–	Chute Assy LH (PL 4.3 Item 1)
8	–	Cover Assy-LH (PL 4.4 Item 1)



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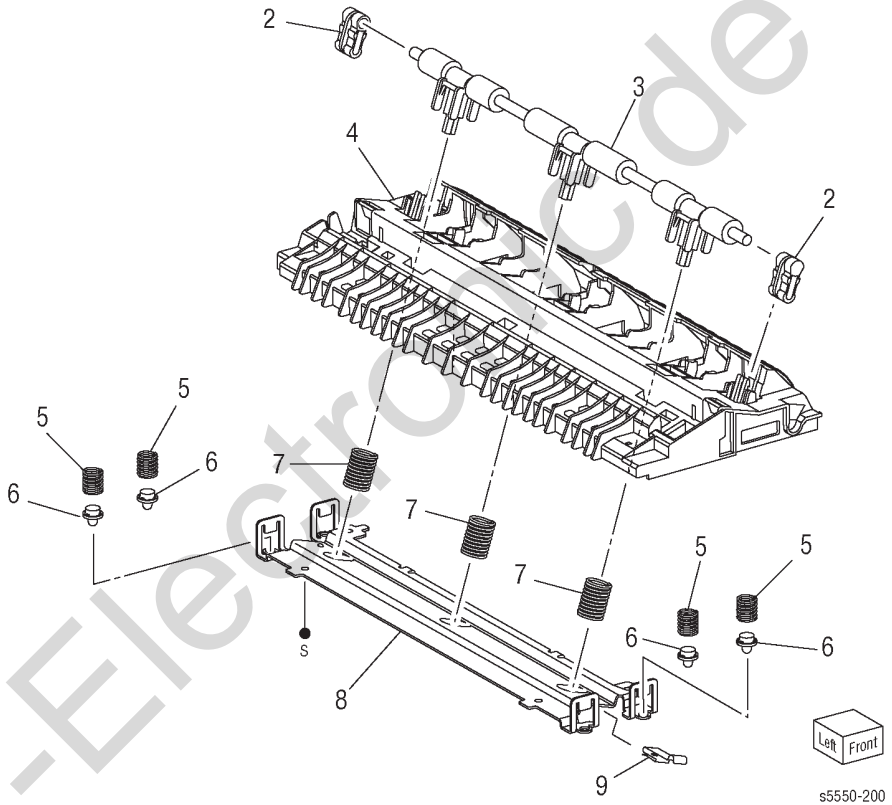
PL 4.3 L/H Chute Assembly

Item	Part	Description
1	054K24055	Chute Assy LH (with 2~9)
2	–	Bearing Pinch Out (P/O PL 4.3 Item 1)
3	–	Roller Assy-Regi-P (P/O PL 4.3 Item 1)
4	–	Chute-Assy (P/O PL 4.3 Item 1)
5	–	Spring COMP FL (P/O PL 4.3 Item 1)
6	–	Guide (P/O PL 4.3 Item 1)
7	–	Spring COMP Pinch (P/O PL 4.3 Item 1)
8	–	Plate-Tie (P/O PL 4.3 Item 1)
9	–	Plate-Earth (P/O PL 4.3 Item 1)

▼ 1 (with 2-9)



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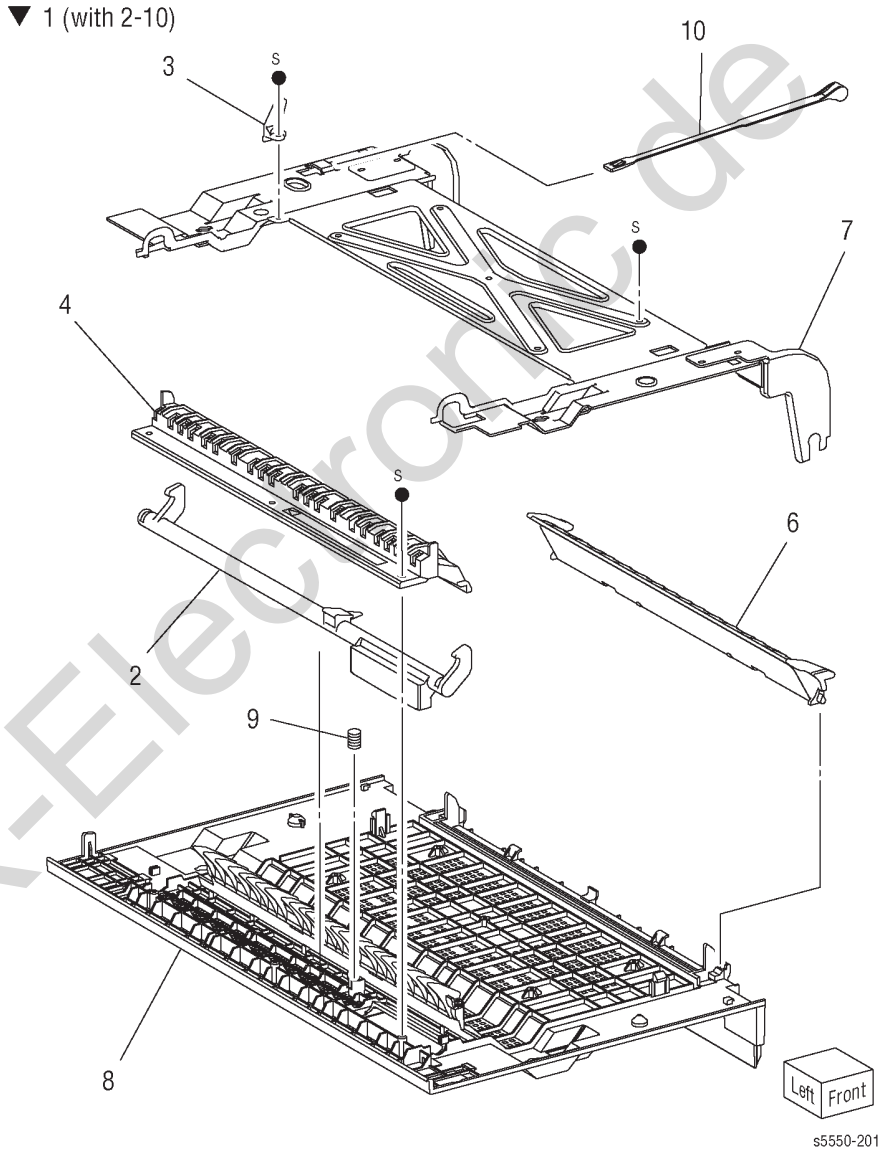
PL 4.4 L/H Cover Assembly

Item	Part	Description
1	802K79722	Cover Assy-L/H (with 2~10) (Door A)
2	003E59833	Handle L/H (P/O PL 4.4 Item 1)
3	024E03250	Rod CRU Shutter (P/O PL 4.1 Item 1)
4	–	Chute LHCOV (P/O PL 4.4 Item 1)
5	–	--
6	054K24060	Chute Assy-Dup (P/O PL 4.4 Item 1)
7	–	Frame Assy LH (P/O PL 4.4 Item 1)
8	–	Cover-LH (PO PL 4.4 Item 1)
9	809E42460	Spring COMP LH (P/O PL 4.4 Item 1)
10	849E13981	Support - LH Cover (Door A Stopper) (P/O PL 4.4 Item 1)



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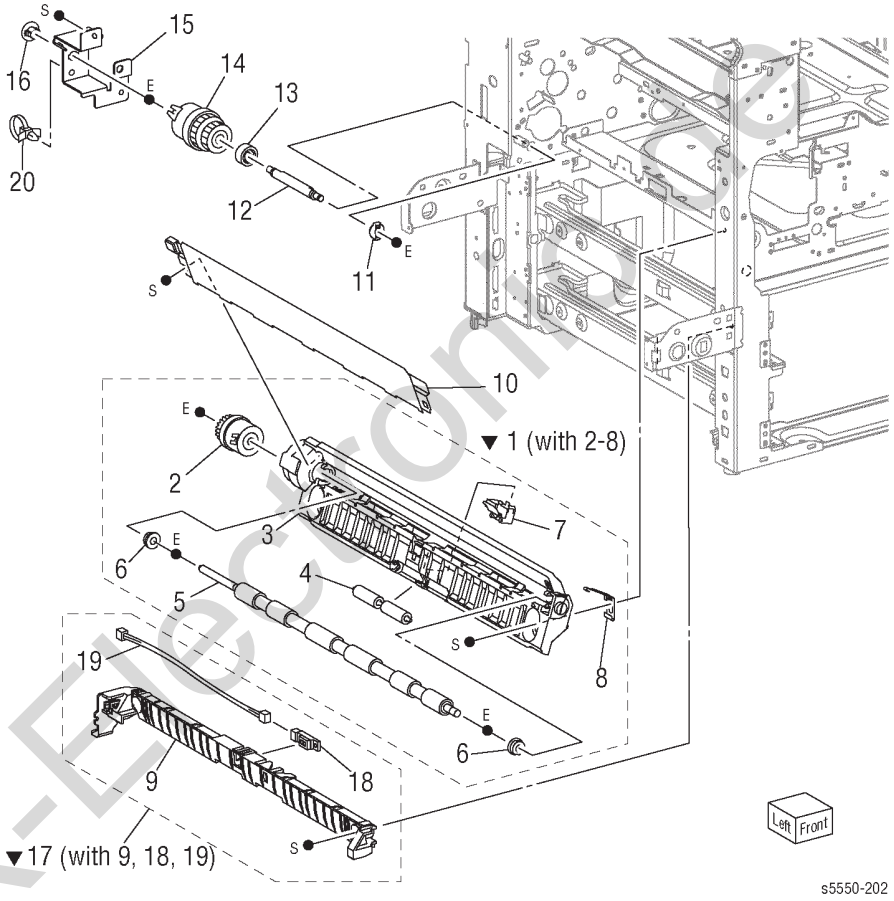
PL 4.5 Registration

Item	Part	Description
1	059K45960	Trans Assy Regi (with 2~8) (Registration Transport Assembly)
2	121K37450	Clutch Assy Regi H (Registration Clutch) (P/O PL 4.5 Item 1)
3	–	Chute-Regi (P/O PL 4.5 Item 1)
4	–	Roller Regi Idler (P/O PL 4.5 Item 1)
5	–	Roller Assy Regi (P/O PL 4.5 Item 1)
6	–	Bearing Regi E (P/O PL 4.5 Item 1)
7	130K64270	SNR Assy Regi (Registration Sensor) (P/O PL 4.5 Item 1)
8	–	Plate-Earth F G (P/O PL 4.5 Item 1)
9	054E23910	Chute-TA (P/O PL 4.5 Item 17)
10	054K23940	Chute Assy-R
11	013E26091	Bearing
12	–	Shaft TA
13	007E79320	Gear-19T
14	121K32730	Clutch Assy-TA (Take Away Clutch)
15	–	Bracket-TA
16	013E26060	Bearing
17	–	Chute-TA (with 9, 18, 19) (Take Away Chute)
18	930W00211	Sensor (P/O PL 4.5 Item 17)
19	–	Harness (P/O PL 4.5 Item 17)
20	–	Push Tie



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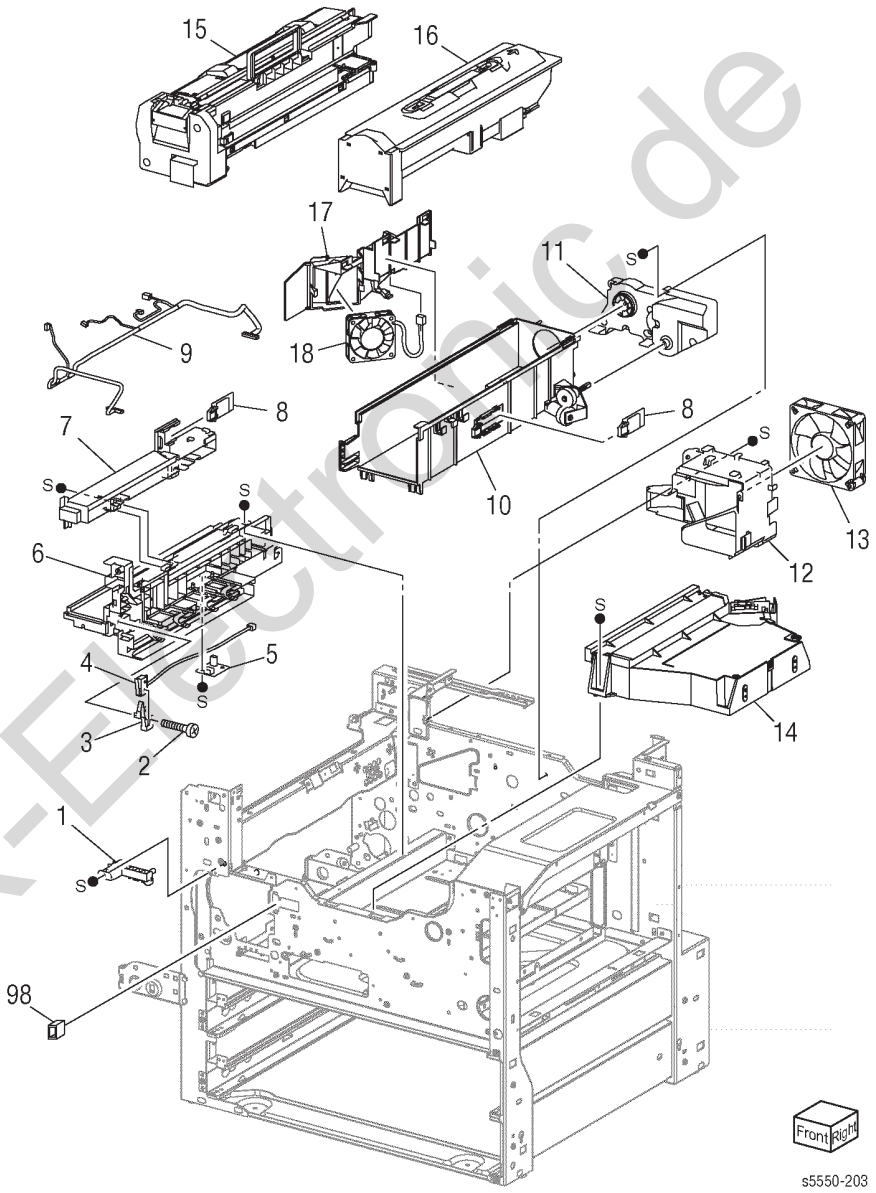
PL 5.1 Laser, CRU and Toner Dispense

Item	Part	Description
1	014E44733	Block Stopper CRU
2	826E11580	Screw
3	815E05030	Plate-SW-INTLK
4	110K11810	Switch Assy XERO INTLK (Drum Cartridge Detect Switch)
5	130K87980	Sensor HUM & TE (Environmental Sensor Temp/Humidity PWB)
6	032K96910	Guide Assy Sub
7	802K73190	HSG Assy Laser C
8	160K95831	PWBA CRUM CP1 (Drum Cartridge/Toner Cartridge CRUM)
9	962K13060	Harn Assy Front A
10	032K96941	Guide Assy CTG30 Sub (Toner Dispense Assembly)
11	127K38040	Motor Assy-Disp 30K (Toner Dispense Motor)
12	–	Duct Fuser
13	127K37881	Fan Fuser
14	062K13615	ROS Assy-12 (Laser Assembly)
15	113R00670	CRU Drum Cartridge
–	113R00685	Metered Drum Catridge (Europe)
16	113R00668	Toner Cartridge
–	113R00684	Metered Toner Cartridge (Europe)
17	–	Duct Intake
18	927W00112	CRU Fan (Drum Cartridge Fan)
98	114E14880	Drum Cartridge CONN (Drum Cartridge Connector)



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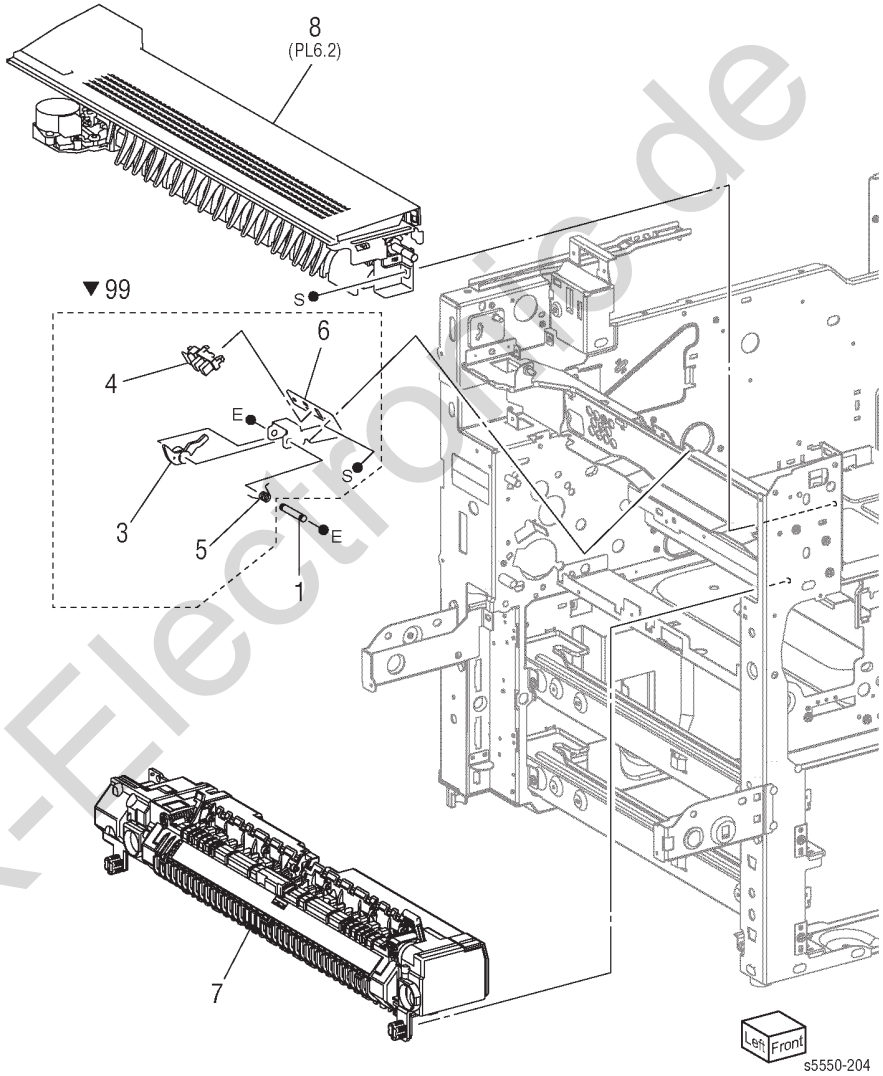
PL 6.1 Fuser and Exit 1

Item	Part	Description
1	–	Shaft-Actuator
2	–	--
3	–	Actuator-Exit (P/O PL 6.1 Item 99)
4	–	Sensor Photo (Fuser Exit Sensor) (P/O PL 6.1 Item 99)
5	–	Spring-Actuator (P/O PL 6.1 Item 99)
6	–	BRKT-Sensor, Exit (P/O PL 6.1 Item 99)
7	126K18309	Fuser Assy 120V --- Periodic replacement part (per 300k prints)
–	126K18319	Fuser Assy 220V --- Periodic replacement part (per 300k prints)
8	–	Trans Assy Exit (PL 6.2)
99	015K77950	Kit Exit Sensor (with 3~6) (Fuser Exit Sensor Kit)



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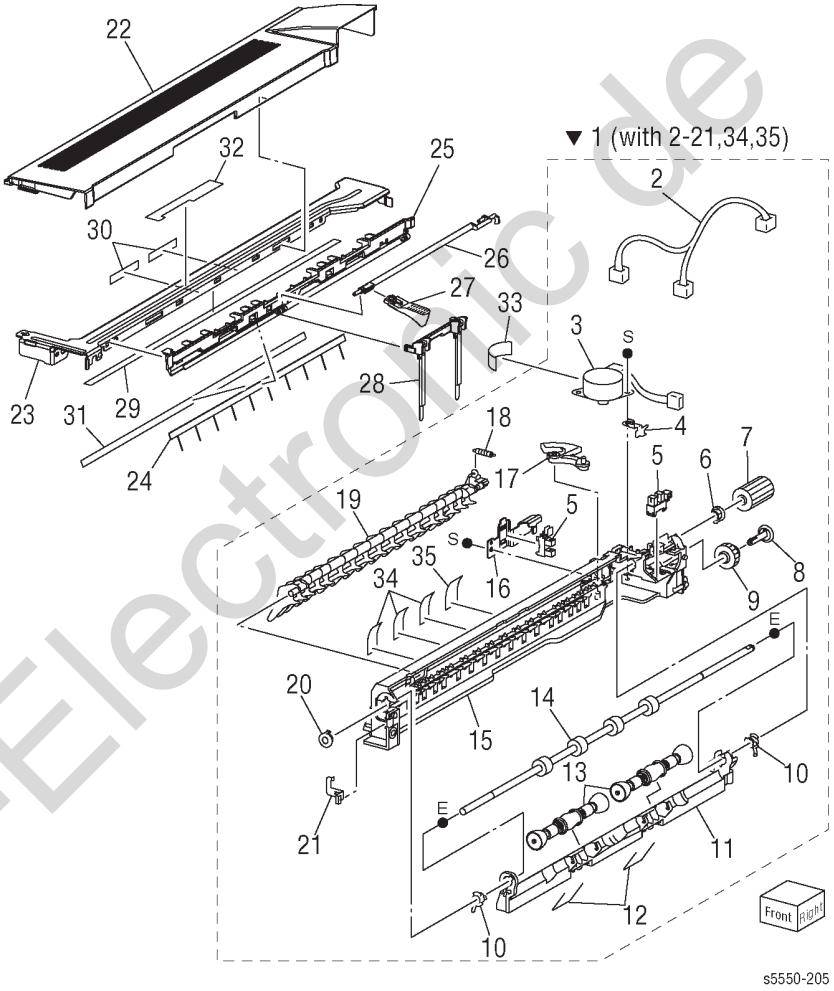
PL 6.2 Exit 1

Item	Part	Description
1	059K31554	Trans Assy Exit (with 2~21, 34, 35) (Exit Transport Assembly)
2	–	Harn Assy Exit 1 C (P/O PL 6.2 Item 1)
3	127K37951	Motor Assy-Offset (Offset Motor) (P/O PL 6.2 Item 1)
4	–	Plate-Earth Motor (P/O PL 6.2 Item 1)
5	930W00113	Sensor-Photo IN (Offset Home Position or Full Stack Sensor) (P/O PL 6.2 Item 1)
6	–	Bearing (P/O PL 6.2 Item 1)
7	–	Gear-19T (P/O PL 6.2 Item 1)
8	–	Cap (P/O PL 6.2 Item 1)
9	–	Gear-Exit (P/O PL 6.2 Item 1)
10	–	Bearing Roll (P/O PL 6.2 Item 1)
11	–	Chute-OCT1 (P/O PL 6.2 Item 1)
12	–	Spring-Pinch Exit (P/O PL 6.2 Item 1)
13	604K20390	Kit RLR-Pinch Exit (P/O PL 6.2 Item 1)
14	–	Roll Assy OCT (P/O PL 6.2 Item 1)
15	–	Chute-Low (P/O PL 6.2 Item 1)
16	–	Bracket Sensor (P/O PL 6.2 Item 1)
17	–	Gear-Offset (P/O PL 6.2 Item 1)
18	809E42370	Spring-Gate (P/O PL 6.2 Item 1)
19	050E19804	Gate-Exit 1 (Exit Gate) (P/O PL 6.2 Item 1)
20	–	Bearing (P/O PL 6.2 Item 1)
21	–	Plate-Earth (P/O PL 6.2 Item 1)
22	802E55152	Cover-Top, Exit 1
23	849E13721	BRKT-Exit 2
24	–	Eliminator Exit
25	–	Guide-Tray Exit 1
26	120E22171	Actuator Fullstack
27	120E24671	Actuator
28	036K91600	Weight-Assy Paper
29	–	Pad Exit A
30	–	Pad Exit B
31	–	Pad Exit C
32	–	Label Exit 1 XC
33	–	Label Caution XC
34	–	Seal A (P/O PL 6.2 Item 1)
35	–	Seal B (P/O PL 6.2 Item 1)



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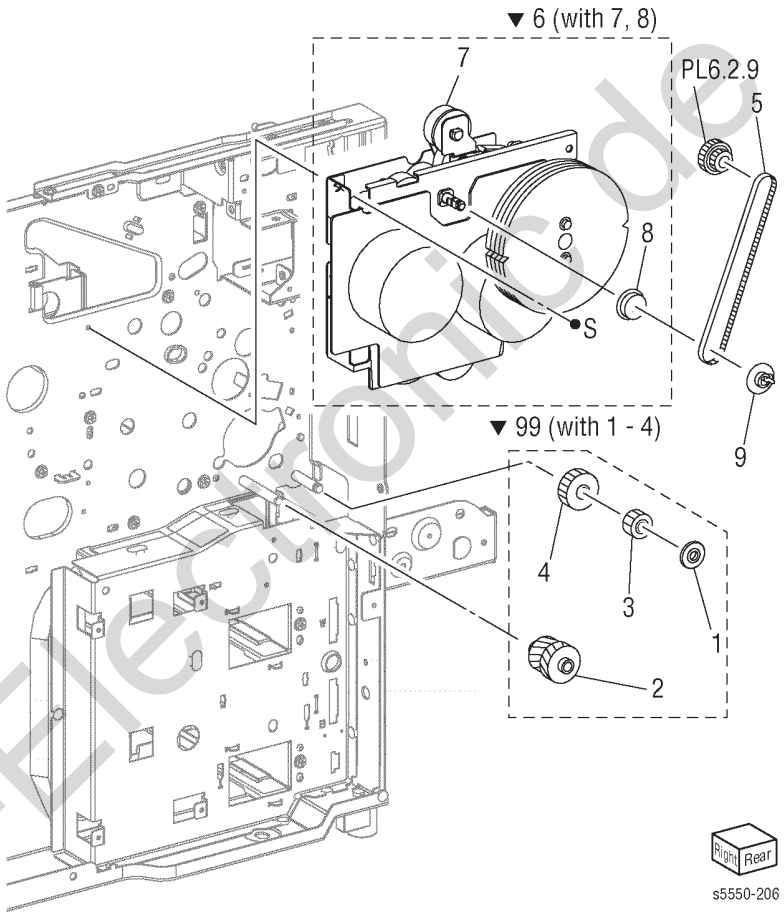
PL 7.1 Drive

Item	Part	Description
1	–	Collar (P/O PL 7.1 Item 99)
2	–	Gear 21/21T MSI (P/O PL 7.1 Item 99)
3	–	Gear 18T MSI (P/O PL 7.1 Item 99)
4	–	Gear 28T TA (P/O PL 7.1 Item 99)
5	423W13155	Belt-Synchronous BAN (Main Drive Belt)
6	007K88598	Drive Assy 242 (with 7, 8) (Motor Assembly)
7	–	Motor Assy 242 (P/O PL 7.1 Item 6)
8	020E36600	Pulley 25T (P/O PL 7.1 Item 6)
9	005E17860	Flange Exit
99	604K23270	Kit, Gear (with 1, 2, 3, 4)



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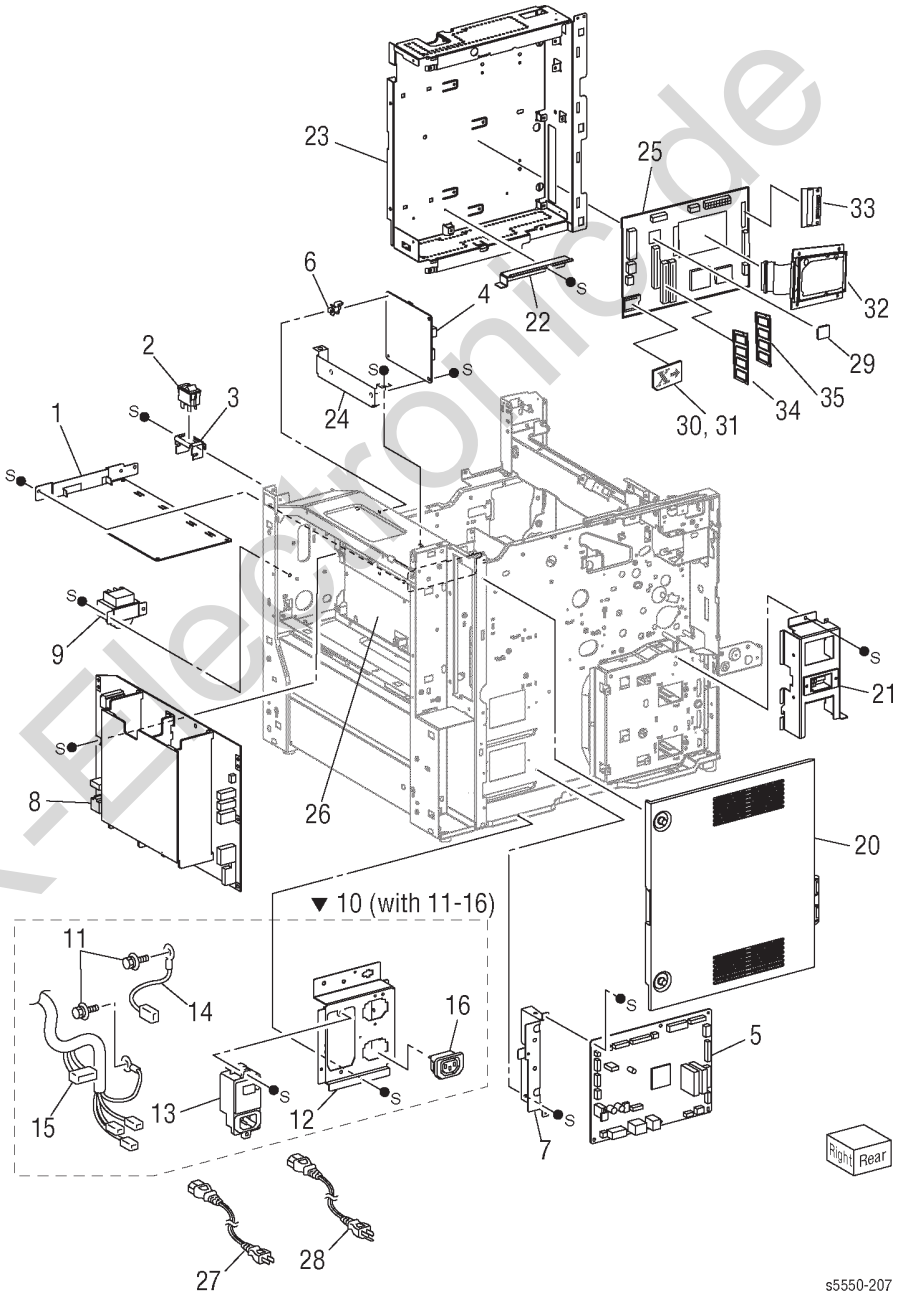
PL 8.1 Electrical

Item	Part	Description
1	105E17590	PSHV-Y2 HVPS
2	110E11320	Switch-Power
3	–	Bracket-SW CPR
4	960K24840	PWB A Exit (Exit PWB)
5	960K06083	PWBA MCU F 110V/220V (Engine Control Board) 5500
–	960K38610	PWBA MCU F 110V/220V (Engine Control Board) 5550
6	–	PWB Supp Edge
7	–	Bracket MCU
8	105E11391	Power Unit-C1 (100/127) LVPS
–	105E11401	Power Unit C1H (200/240) LVPS
9	104E94080	Choke Coil (220/240)
10	–	CHAS Assy AC XC (with 11~16) (AC Accessory Panel)
11	–	Screw (P/O PL 8.1 Item 10)
12	–	Bracket-CONN AC (P/O PL 8.1 Item 10)
13	908W01201	Breaker GFI INL (GFI Breaker)
14	–	Harness Assy F/G,E (P/O PL 8.1 Item 10)
15	–	Harn Assy AC US EU (P/O PL 8.1 Item 10)
16	–	Outlet MN (P/O PL 8.1 Item 10)
17	–	--
18	–	--
19	–	--
20	802K73071	Cover Assy ESS (I/P Board Cover)
21	–	Panel Assy CONN HCF
22	–	BRKT Guide PRX
23	–	Chassis Assy ESS PRX
24	–	BRKT-Exit Low
25	960K35160	I/P Board, with NVRAM (5500)
–	960K51750	I/P Board, with NVRAM (5550)
26	–	Plate Assy LVPS
27	673K44480	PKG Power Cord (110V)
28	673K55640	PKG Power Cord (220V)
29	–	NVRAM Device (I/P Board)
30	163151800	Base Config Card (5500)
31	163151900	Network Config Card (5500)
–	069E00630	Network Config Card (5550)
32	121K45140	Hard Drive (5500)
–	121K50690	Hard Drive (5550)
33	237E24900	Flash RAM
34	156483800	64 MB DIMM (5500)
–	156486000	128 MB DIMM (5500)
–	156466300	256 MB DIMM (5500)
–	133K27860	256 MB DIMM (5550)
35	133K27690	512 MB DIMM (5550)



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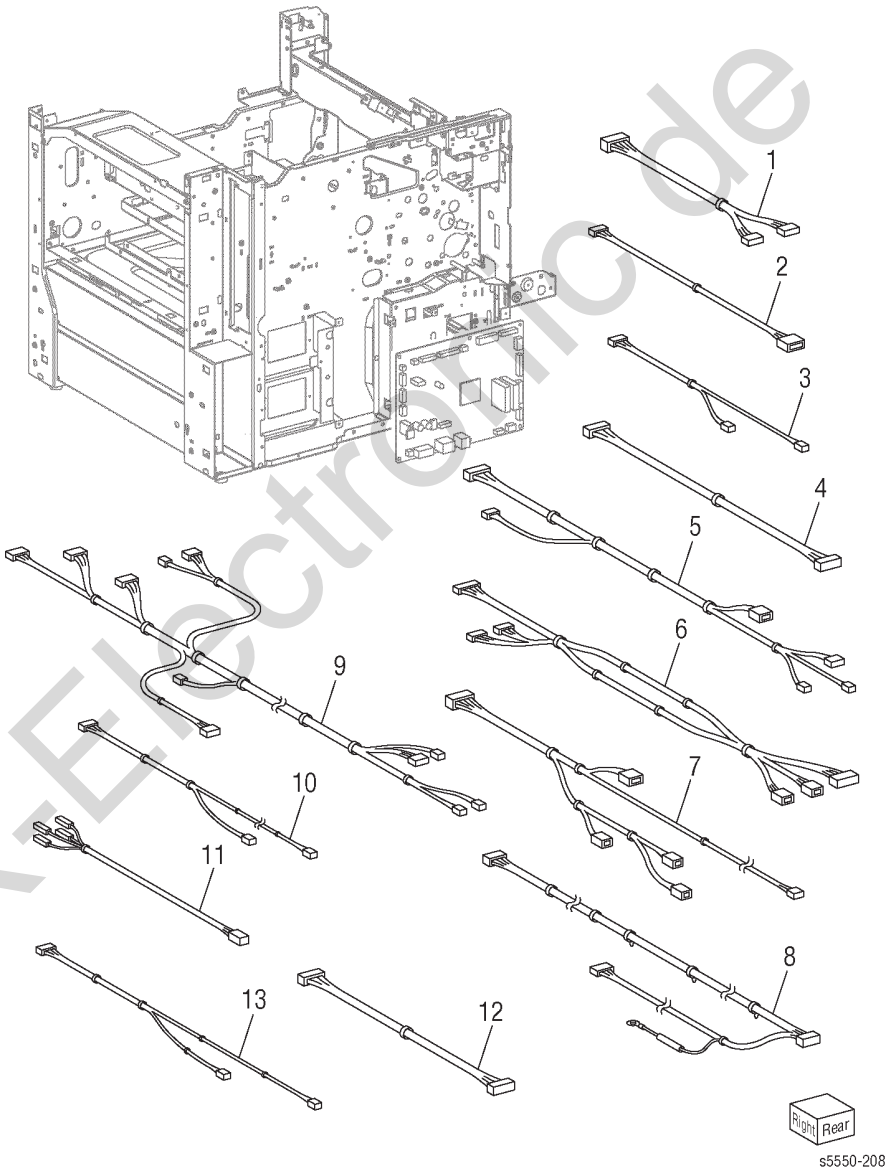
PL 8.2 Harness

Item	Part	Description
1	962K13240	Harn Assy Feeder C (J409, P601, P602)
2	962K23600	Harn Assy MSI A (J411, P605)
3	962K13140	Harn Assy Size A (J412, J109, J110)
4	962K13191	Harn Assy ESS C (J402, J301)
5	962K13231	Harn Assy ROS C (J406, J302, J140, J160, J170, J620)
6	962K13292	Harn Assy Exit C (J432, J433, J434, J606, P205, P613)
7	962K13131	Harn Assy PH C (J410, J106, J125, P60B, P607, P204)
8	962K18992	Harn Assy Fuser AC C (J6, J600, J607)
9	962K13151	Harn Assy LV PWR C (J400, J401, J420, J421, J216, J300, J430, J431, J521, J525, J526)
10	962K19220	Harn Assy Intlk A (J120, J121, J405)
11	962K13520	Harn Assy Main SW C (J1, J56, J57, J68, J69)
12	962K13090	Harn Assy Drive A (J40B, J214)
13	962K13220	Wire Harness Crum B (J419, P126, P127)



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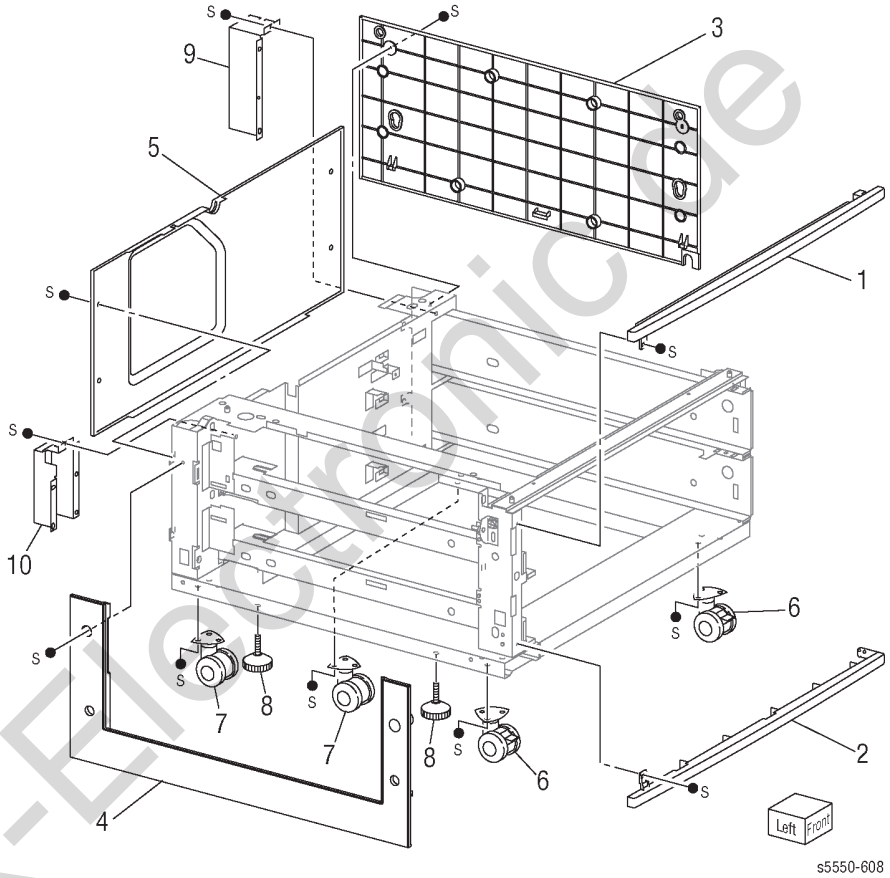
PL 20.1 1000-Sheet Feeder (Tray 4 & 5)

Item	Part	Description
1	802E54731	Top Cover
2	802E54740	Foot Cover
3	802E54750	Right Cover
4	802E80050	Left Cover
5	802E54771	Rear Cover
6	017K93132	Caster (Stopper)
7	017K93121	Caster
8	017K92991	Foot Adjuster
9	–	Bracket Rear RH 2T
10	–	Bracket Rear LH 2T
99	017K92991	Thumbscrew



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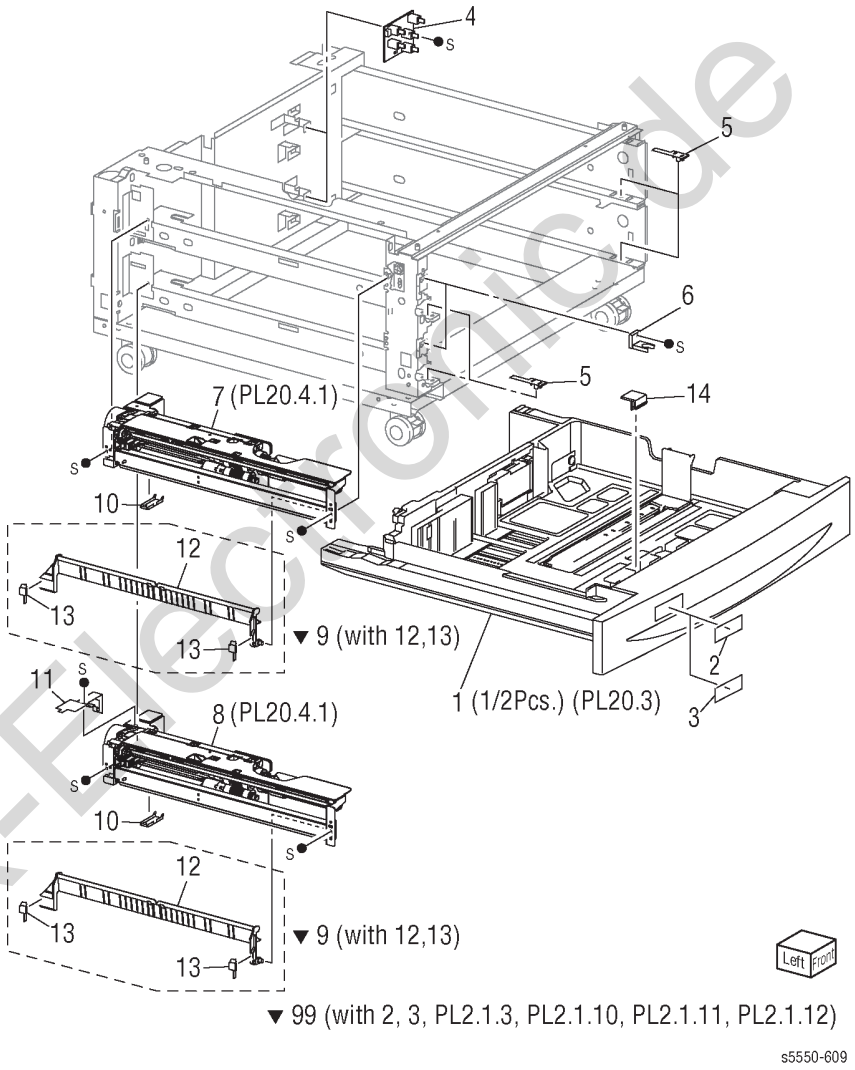
PL 20.2 Tray (1/2) and Feeder (1/2) (Trays 4 and 5)

Item	Part	Description
1	–	Tray 4/5 Assembly (PL 20.3 part of 99)
2	–	Label (No. 4)
3	–	Label (No. 5)
4	110K12100	Tray 4/5 Paper Size Switch
5	014E51110	Tray Spacer
6	003E61510	Tray Stopper
7	059K26938	Tray 4 Feeder (P/O PL20.4.1)
8	059K26938	Tray 5 Feeder (PL20.4.1)
9	054K27520	Chute Feed Out (with 12 and 13)
10	–	Cover Sensor
11	–	Cover FDR
12	–	Chute Feed Out (P/O PL 20.2 Item 9)
13	–	Pad Assy LH Low (P/O PL 20.2 Item 9)
14	–	Block Slide Lock
99	604K23331	Kit Tray (with 2, 3, PL 2.1 Item 3, PL 2.1 Item 10, PL 2.1 Item 11, PL 2.1 Item 12)



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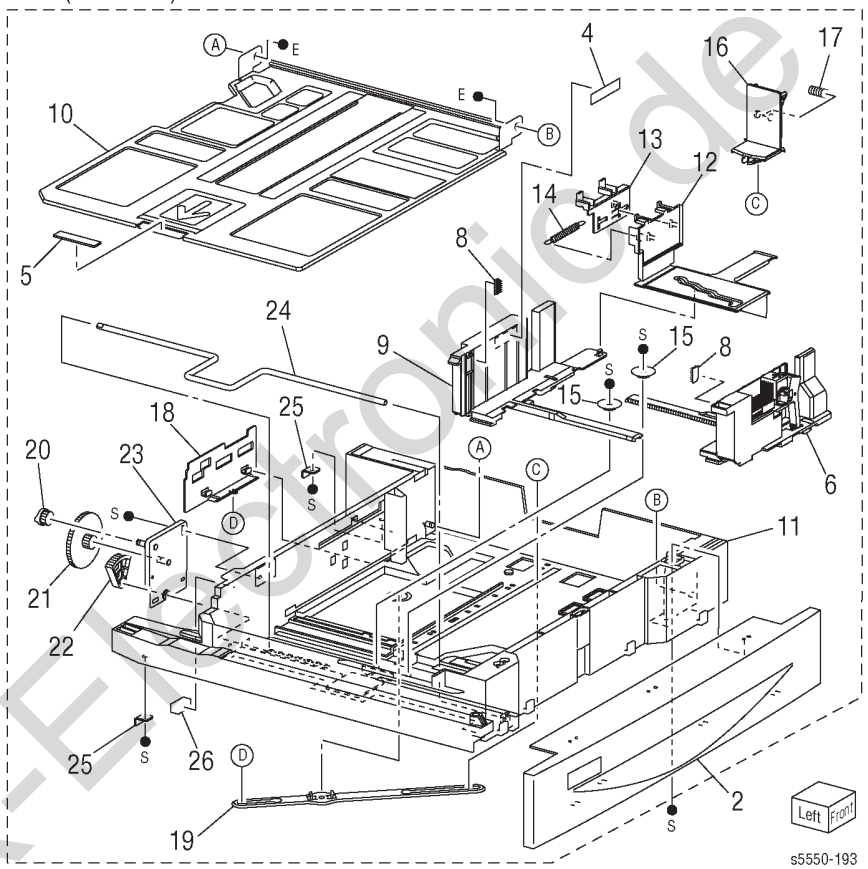
PL 20.3 Tray (2/2)

Item	Part	Description
1	–	Tray Assembly (with 5~26)
2	–	Tray Cover
3	–	--
4	–	Label (Max)
5	–	Bottom Pad (P/O PL 20.3 Item 1)
6	–	Front Side Guide (P/O PL 20.3 Item 1)
7	–	--
8	–	Tray Pad (P/O PL 20.3 Item 1)
9	–	Rear Side Guide (P/O PL 20.3 Item 1)
10	–	Bottom Plate (P/O PL 20.3 Item 1)
11	–	Tray (P/O PL 20.3 Item 1)
12	–	Side Guide Actuator (P/O PL 20.3 Item 1)
13	–	Guide Actuator (P/O PL 20.3 Item 1)
14	–	Spring (P/O PL 20.3 Item 1)
15	–	Pinion Gear (P/O PL 20.3 Item 1)
16	–	End Guide (P/O PL 20.3 Item 1)
17	–	Spring (P/O PL 20.3 Item 1)
18	–	End Guide Actuator (P/O PL 20.3 Item 1)
19	–	Link (P/O PL 20.3 Item 1)
20	–	Coupling Gear (13T) (P/O PL 20.3 Item 1)
21	–	Gear (13T/60T) (P/O PL 20.3 Item 1)
22	–	Sector Gear (60T) (P/O PL 20.3 Item 1)
23	–	Bracket (P/O PL 20.3 Item 1)
24	–	Lift Up Shaft (P/O PL 20.3 Item 1)
25	–	Stopper (P/O PL 20.3 Item 1)
26	–	Seal (P/O PL 20.3 Item 1)
96	–	Kit, Label (XOG)

▼ 1 (with 2-26)



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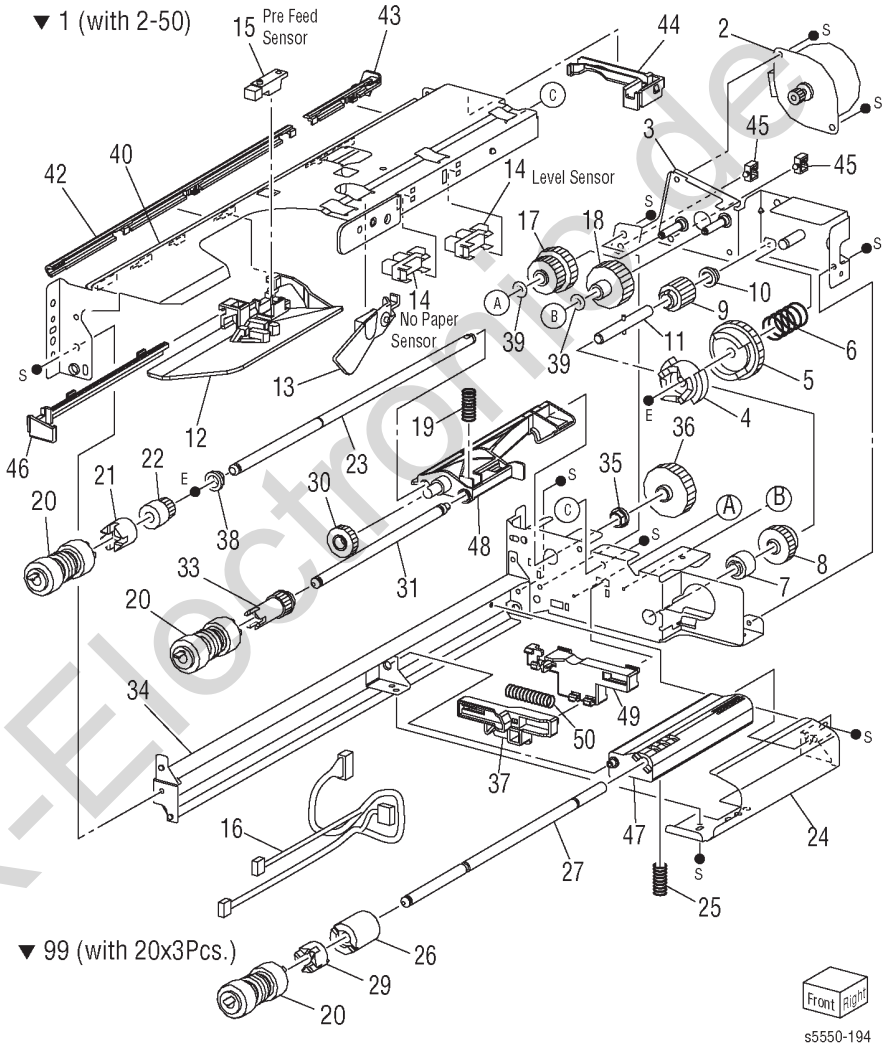
PL 20.4 Feeder (2/2)

Item	Part	Description
1	059K26934	Feeder Assembly (with 2~50)
2	127K38171	Tray Feeder Lift Up Motor (P/O PL 20.4 Item 1)
3	–	Bracket (P/O PL 20.4 Item 1)
4	–	Spacer (P/O PL 20.4 Item 1)
5	–	Gear (31T) (P/O PL 20.4 Item 1)
6	–	Spring (P/O PL 20.4 Item 1)
7	–	Oneway Clutch (P/O PL 20.4 Item 1)
8	–	Oneway Gear (P/O PL 20.4 Item 1)
9	–	Gear (13T) (P/O PL 20.4 Item 1)
10	–	Bearing (P/O PL 20.4 Item 1)
11	–	Shaft (P/O PL 20.4 Item 1)
12	–	Front Chute (P/O PL 20.4 Item 1)
13	120E22481	Actuator (No Paper Sensor Actuator) (P/O PL 20.4 Item 1)
14	930W00113	Sensor (No Paper or Level Sensor) (P/O PL 20.4 Item 1)
15	930W00211	Sensor (Pre-Feed Sensor) (P/O PL 20.4 Item 1)
16	–	Wire Harness (P/O PL 20.4 Item 1)
17	–	Gear (28T/21T) (P/O PL 20.4 Item 1)
18	–	Gear (29T) (P/O PL 20.4 Item 1)
19	809E51070	Spring (P/O PL 20.4 Item 1)
20	–	Roller Assy -- Periodic replacement part per 300k prints (included with 99) (Feed Roller) (P/O PL 20.4 Item 1)
21	–	Oneway Clutch (P/O PL 20.4 Item 1)
22	–	Oneway Gear (22T) (P/O PL 20.4 Item 1)
23	–	Shaft (P/O PL 20.4 Item 1)
24	–	Chute (P/O PL 20.4 Item 1)
25	–	Spring (P/O PL 20.4 Item 1)
26	–	Friction Clutch (P/O PL 20.4 Item 1)
27	–	Shaft-Retard (P/O PL 20.4 Item 1)
28	–	--
29	–	Spacer (P/O PL 20.4 Item 1)
30	–	Gear (33T) (P/O PL 20.4 Item 1)
31	–	Shaft-Nudger (P/O PL 20.4 Item 1)
32	–	--
33	–	Gear (25T) (P/O PL 20.4 Item 1)
34	–	Lower Frame (P/O PL 20.4 Item 1)
35	–	Bearing (P/O PL 20.4 Item 1)



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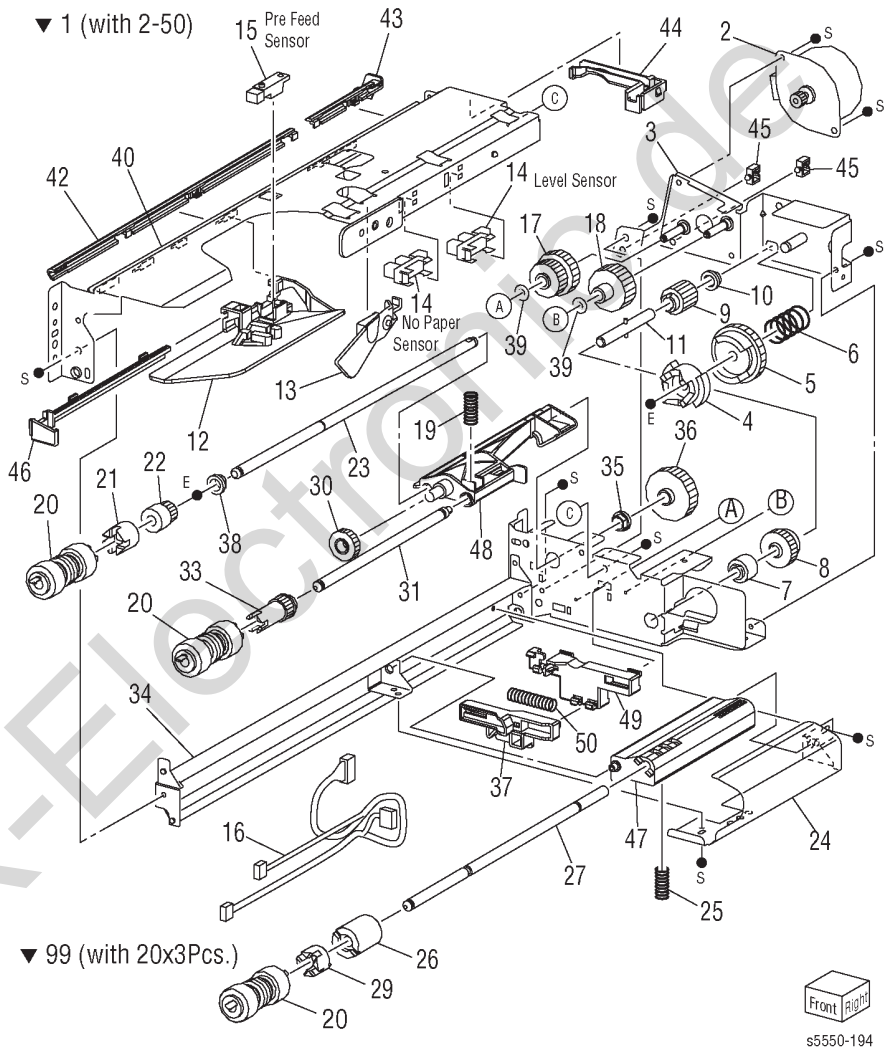
PL 20.4 Feeder (2/2) (Continued)

Item	Part	Description
36	–	Gear (27T) (P/O PL 20.4 Item 1)
37	–	Lever (P/O PL 20.4 Item 1)
38	–	Bearing (P/O PL 20.4 Item 1)
39	–	Washer (P/O PL 20.4 Item 1)
40	–	Upper Frame (P/O PL 20.4 Item 1)
41	–	--
42	–	Holder Harness CTR (P/O PL 20.4 Item 1)
43	–	Holder Harness Rear (P/O PL 20.4 Item 1)
44	–	Holder Harness Upper (P/O PL 20.4 Item 1)
45	–	Holder Harness PS1 (ALT) (P/O PL 20.4 Item 1)
–	–	Clamp Mini-Saddle (ALT) (P/O PL 20.4 Item 1)
46	–	Rail (P/O PL 20.4 Item 1)
47	–	Support Retard (P/O PL 20.4 Item 1)
48	–	Support Nudger (P/O PL 20.4 Item 1)
49	–	Holder (P/O PL 20.4 Item 1)
50	–	Spring (P/O PL 20.4 Item 1)
99	604K20530	Kit Rolls (with 20 x 3 pcs.) Periodic replacement (per 300k print)



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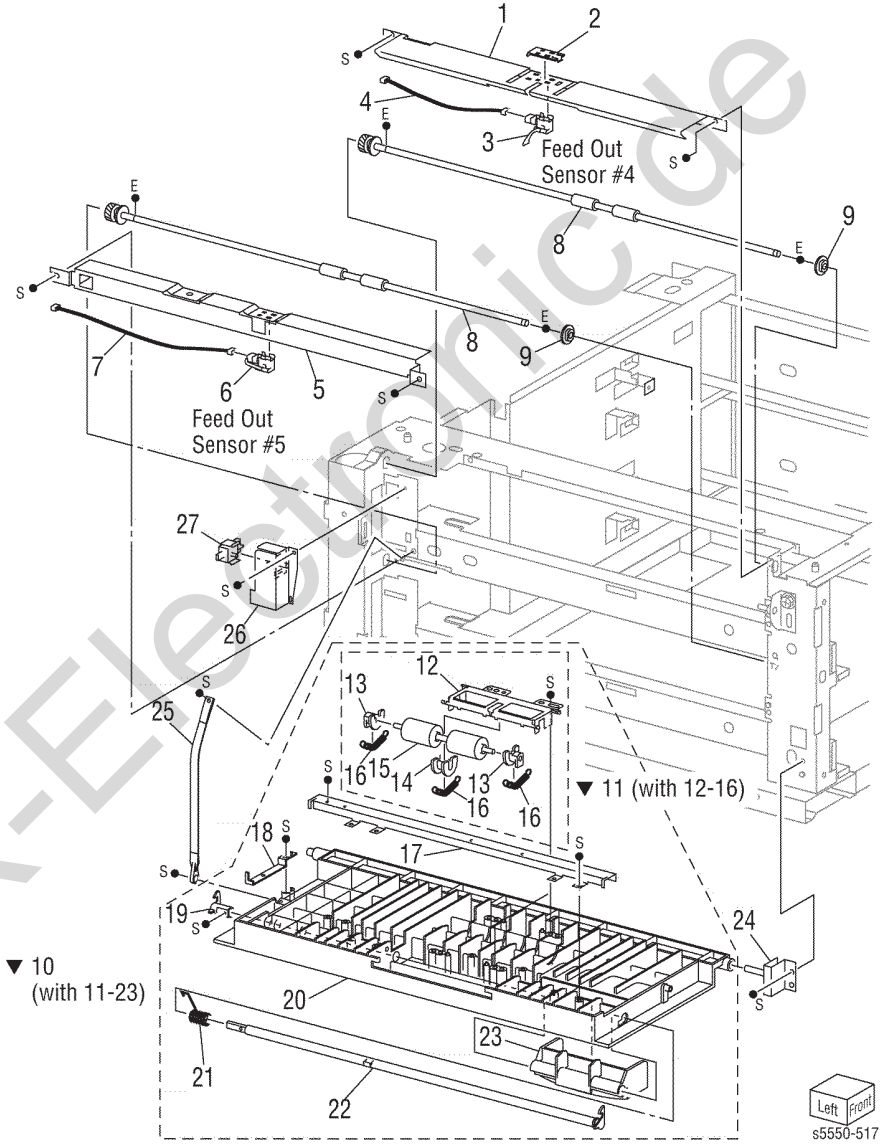
PL 20.5 Transportation (Trays 4 & 5)

Item	Part	Description
1	–	Chute
2	–	Cover
3	130K64121	Tray 4 Feed Out Sensor (Feed Out Sensor #4)
4	962K18171	Wire Harness
5	–	Chute
6	130K64471	Tray 5 Feed Out Sensor (Feed Out Sensor #5)
7	962W18900	Wire Harness
8	059K26250	Takeaway Roll Assembly (Take Away Roller)
9	–	Bearing
10	802K70854	Left Cover Assembly (11~23)
11	030K75472	Roll Assembly (with 12~16)
12	–	Bracket (P/O PL 20.5 Item 10, PL 20.5 Item 11)
13	–	Bearing (P/O PL 20.5 Item 10, PL 20.5 Item 11)
14	–	Bearing (P/O PL 20.5 Item 10, PL 20.5 Item 11)
15	–	Pinch Roll (P/O PL 20.5 Item 10, PL 20.5 Item 11)
16	–	Spring (P/O PL 20.5 Item 10, PL 20.5 Item 11)
17	–	Chute (P/O PL 20.5 Item 10)
18	–	Actuator (P/O PL 20.5 Item 10)
19	–	Hook (P/O PL 20.5 Item 10)
20	–	Left Cover (P/O PL 20.5 Item 10)
21	–	Spring (P/O PL 20.5 Item 10)
22	–	Latch (P/O PL 20.5 Item 10)
23	–	Handle (P/O PL 20.5 Item 10)
24	–	Bracket
25	830E45710	Support
26	–	Bracket Assembly
27	110E12220	Left Cover Interlock Switch (Door C Interlock)



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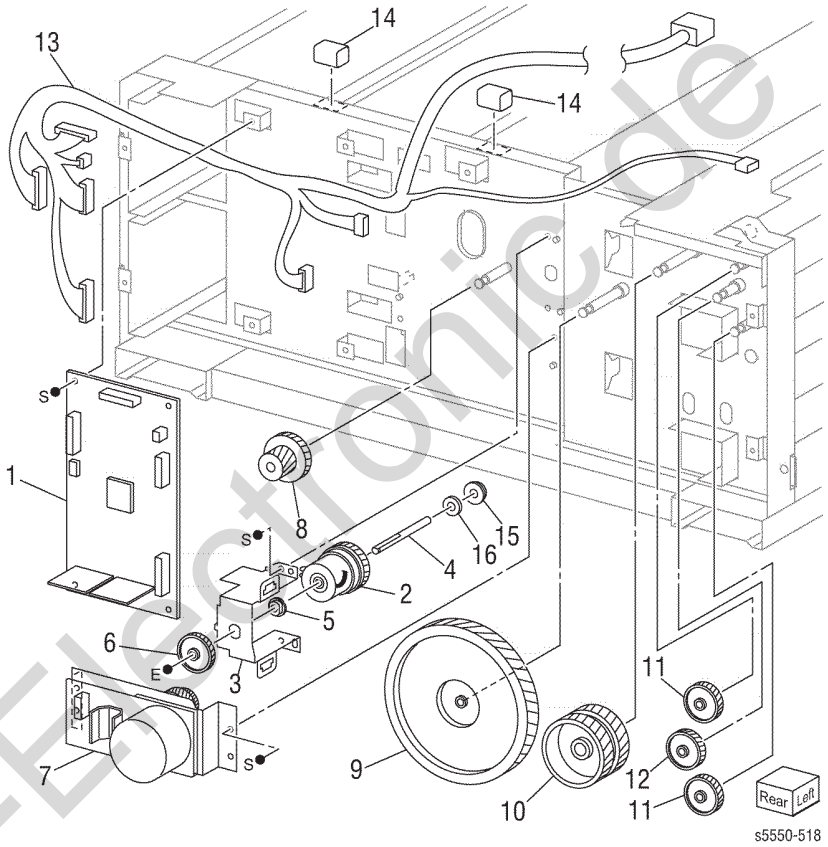
PL 20.6 Drive and Electrical (Trays 4 & 5)

Item	Part	Description
1	960K18271	Tray Module PWB (Tray 4-5 PWB)
2	121K31530	Clutch (Take Away Clutch)
3	–	Bracket
4	–	Shaft
5	–	Bearing
6	–	Gear (38T) (P/O PL 20.6 Item 98)
7	007K88301	Main Motor (Take Away Motor)
8	–	Gear (22T/40T) (P/O PL 20.6 Item 98)
9	–	Gear (126T) (P/O PL 20.6 Item 98)
10	–	Gear (60T) (P/O PL 20.6 Item 98)
11	–	Gear (37T) (P/O PL 20.6 Item 98)
12	–	Gear (32T) (P/O PL 20.6 Item 98)
13	–	Wire Harness
14	–	Gasket
15	–	Bearing
16	–	Washer-Plain, NYN
98	604K23281	Kit Gear (with 6, 8, 9, 10, 11, 12)
99	604K23340	Kit Electrical



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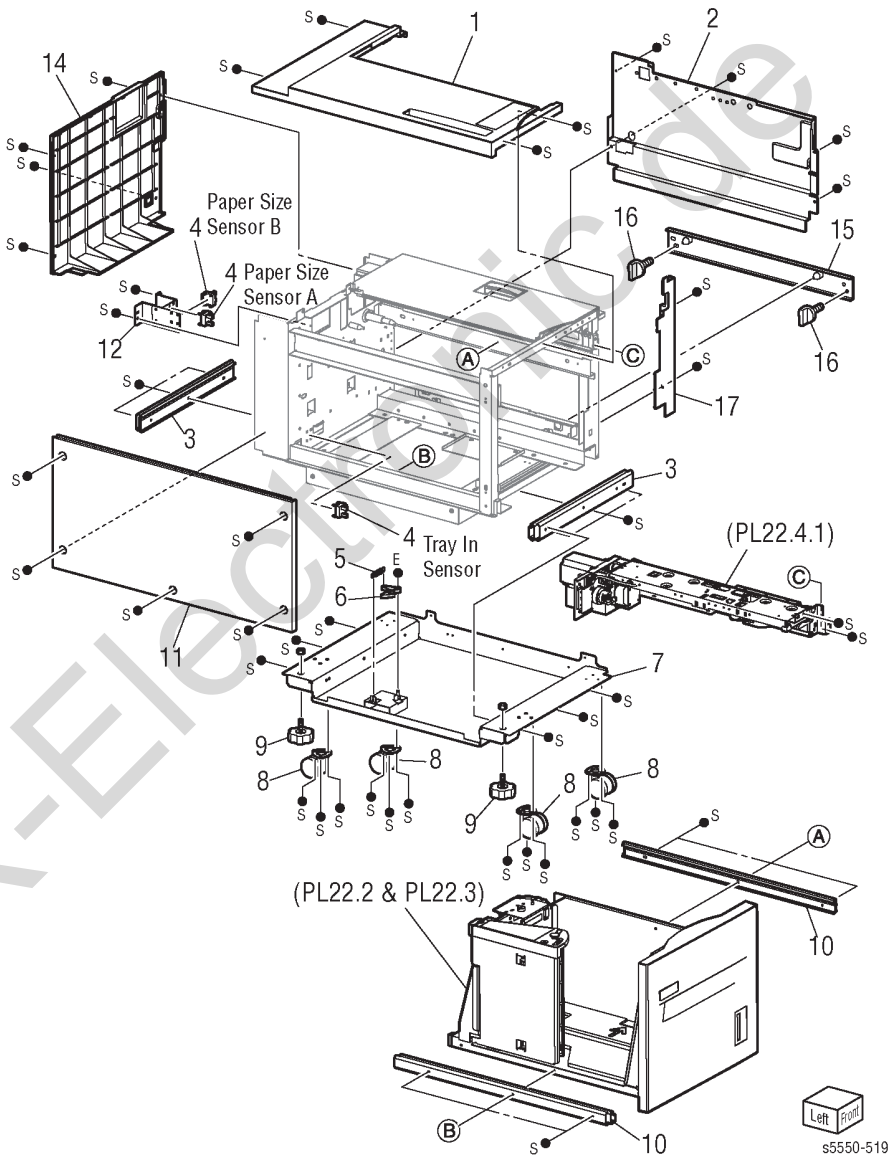
PL 22.1 Tray 6 (HCF) Covers

Item	Part	Description
1	802K74950	Cover Top HCF (Tray 6 Top Cover)
2	–	Cover RF HCF
3	–	Rail Assy Slide
4	130K55590	Sensor (Tray In and Paper Size Sensors)
5	009E84690	Spring
6	011E16000	Lever Latch
7	–	Plate Assy Caster W
8	017E92820	Caster Rack FR
9	–	Root Adjuster
10	–	Rail Assy Tray
11	802E69460	Cover LH HCF
12	–	BRKT-Assy Sensor
13	–	--
14	802E69470	Cover Rear HCF
15	604K23830	Joint Bracket (includes 16, 2 thumbscrews) (Docking Plate)
16	003K91881	Mounting Bracket Screws (Docking Plate Screw)
17	802E77080	Cover Front Side (Right Front Cover)
96	003K91881	Mounting Bracket Screw Kit
97	604K23830	Mounting Bracket with Screw Kit



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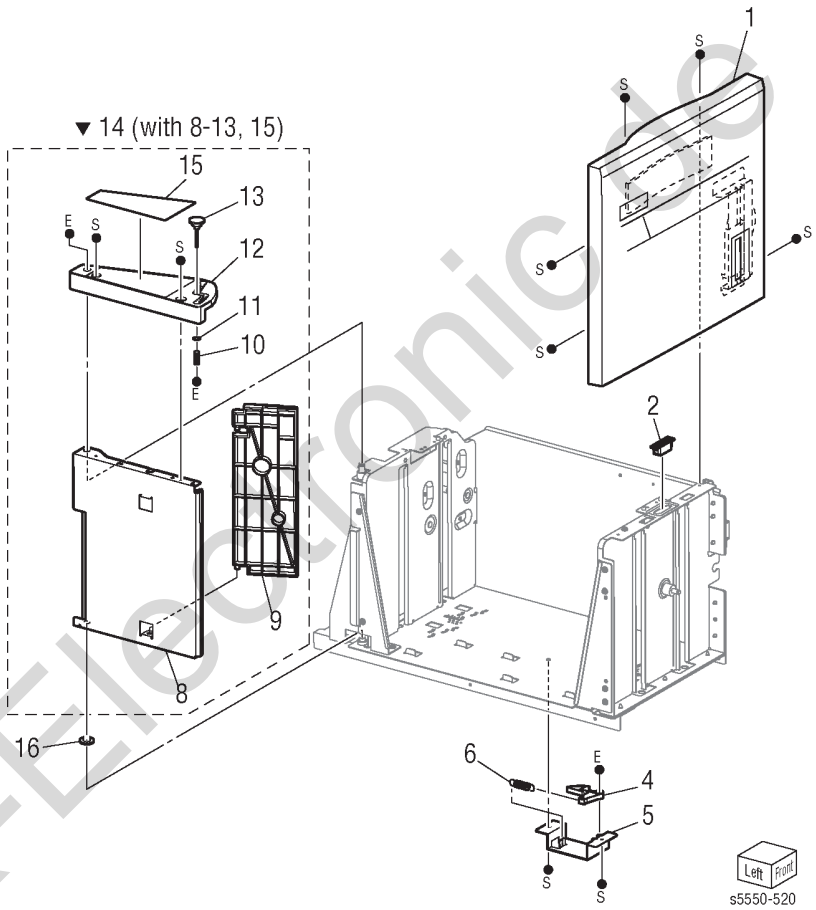
PL 22.2 Tray (1/2)

Item	Part	Description
1	802K74961	Cover Assy Front
2	–	Magnet Catch Tray (Removed)
3	–	--
4	011E16000	Lever Latch
5	–	Latch Assy Tray STD
6	009E84690	Spring
7	–	--
8	–	BRKT End Frame (P/O PL 22.2 Item 14)
9	–	Plate End (P/O PL 22.2 Item 14)
10	–	Spring Comp (P/O PL 22.2 Item 14)
11	–	Washer (P/O PL 22.2 Item 14)
12	–	Plate End Top (P/O PL 22.2 Item 14)
13	–	Pin Guide (P/O PL 22.2 Item 14)
14	032K97550	Guide Assy End (with 8~13, 15)
15	–	Label End Top (P/O PL 22.2 Item 14)
16	–	Washer Wave



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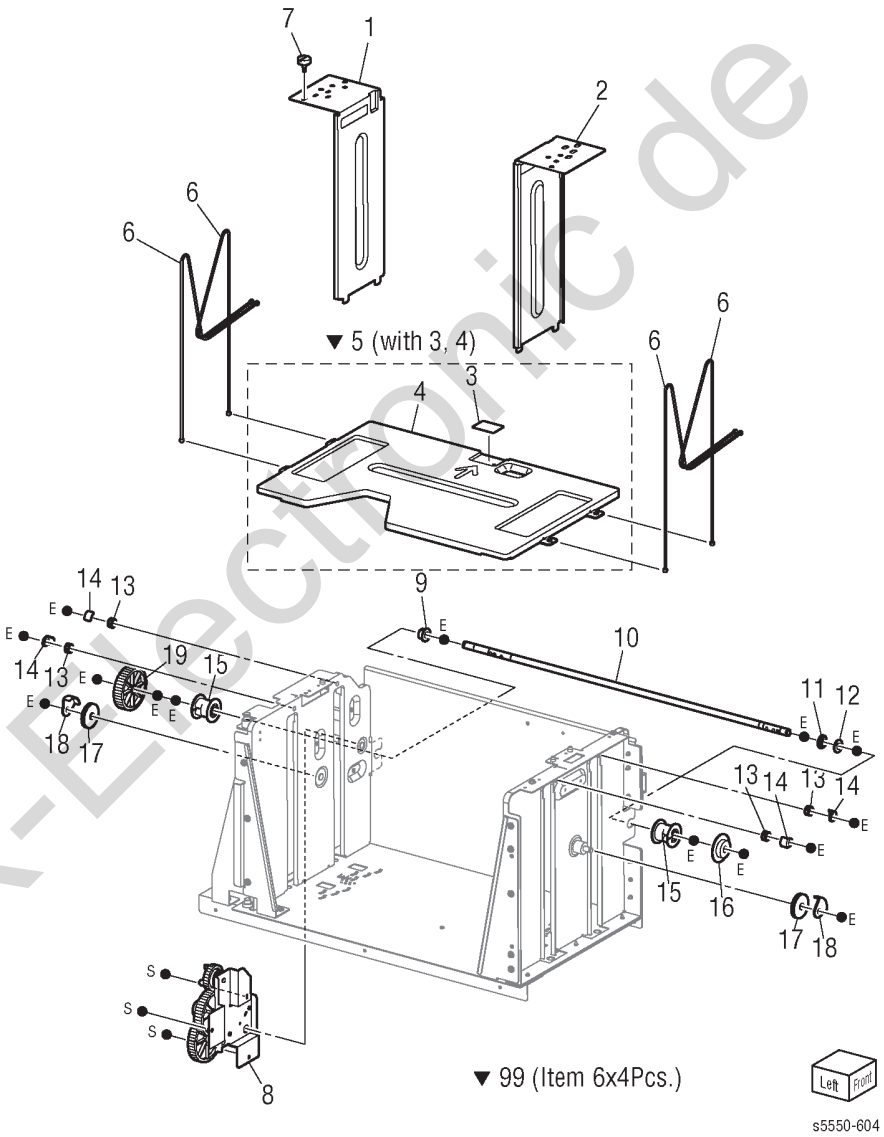
PL 22.3 Tray (2/2)

Item	Part	Description
1	–	Guide Assy Side R
2	–	Guide Assy Side F
3	019E58620	Pad Bottom (P/O PL 22.3 Item 5)
4	–	Plate Bottom (P/O PL 22.3 Item 5)
5	–	Plate Assy Bottom (with 3, 4)
6	–	Cable (included with 99)
7	826E11700	Screw Guide Tray
8	015K65531	BRKT Assy Gear R PF2
9	–	Bearing Power D
10	–	Shaft Lift
11	–	Bearing Power D
12	–	Washer
13	020E99571	Pulley S
14	032E99390	Guide Wire S
15	–	Pulley Tray
16	–	Gear Front Tray
17	020E37630	Pulley L
18	032E22410	Guide Wire L
19	–	Gear Lift
99	604K19981	Kit Cable Tray (item 6x4 pcs.)



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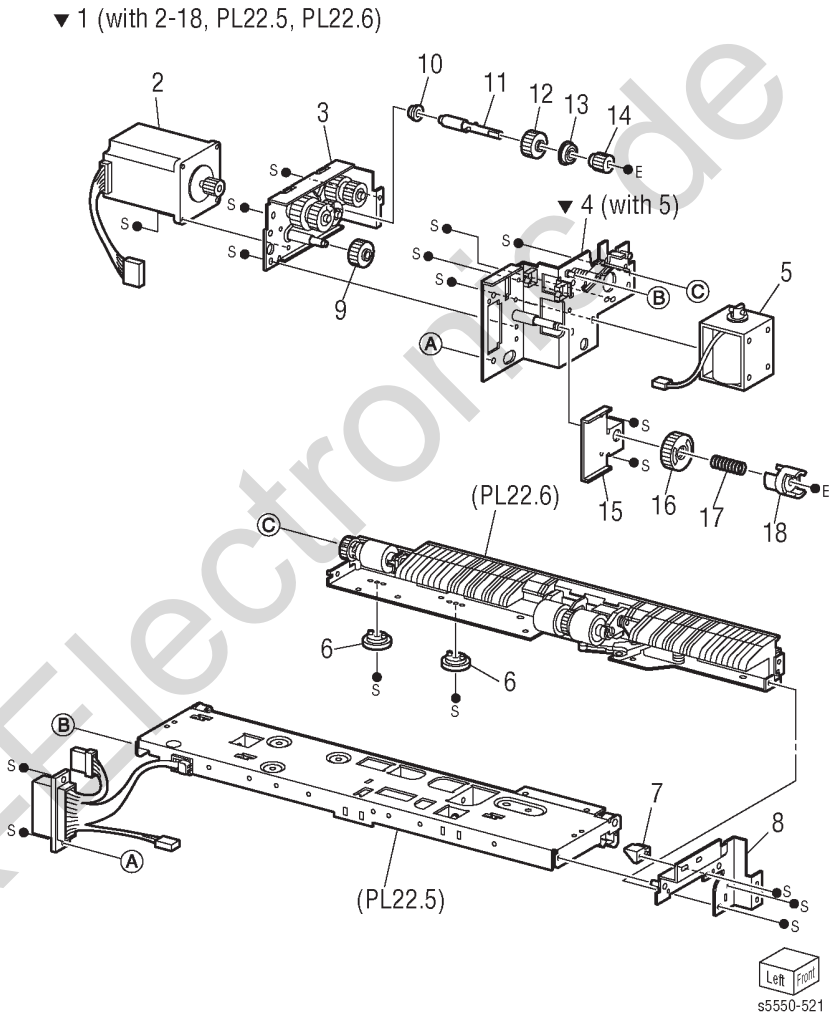
PL 22.4 Tray 6 Feeder (1/3)

Item	Part	Description
1	059K41253	Feeder Assembly HCF (with 2~8, PL 22.5, PL 22.6)
2	127K37901	Motor Assembly HCF (Tray 6 Feed/ Lift Motor) (P/O PL 22.4 Item 1)
3	–	Frame Assembly Drive (P/O PL 22.4 Item 1)
4	801K04745	Frame Assembly Rear (with 5) (P/O PL 22.4 Item 1)
5	–	Solenoid Assy (Nudger Solenoid) (P/O PL 22.4 Item 1, PL 22.4 Item 4)
6	–	Holder (P/O PL 22.4 Item 1)
7	–	Block (P/O PL 22.4 Item 1)
8	–	Frame Assy Front (P/O PL 22.4 Item 1)
9	–	Gear-25T
10	–	Bearing
11	–	Shaft Assy
12	–	Gear-25T
13	–	Bearing
14	–	Gear-19T
15	–	Bracket
16	–	Gear-40T
17	–	Spring Spacer
18	–	Spacer



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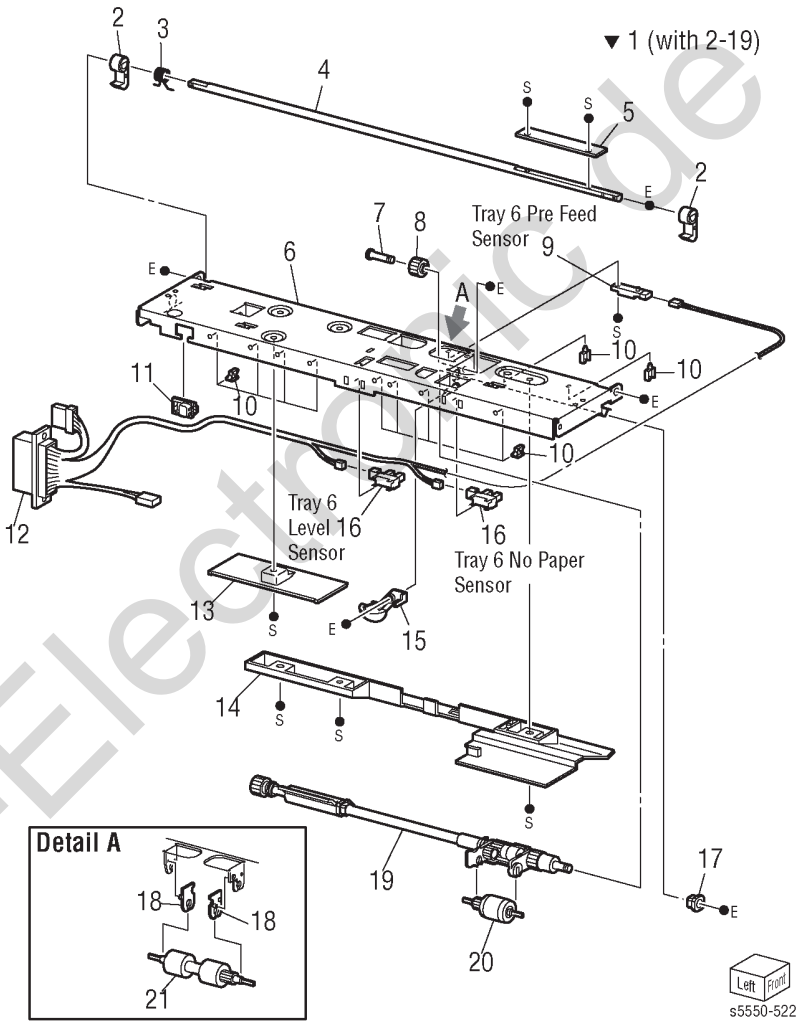
PL 22.5 Tray 6 Feeder (2/3)

Item	Part	Description
1	–	Feeder Assy Upper (with 2~19)
2	003E59570	Latch (P/O PL 22.5 Item 1)
3	809E41180	Spring Latch (P/O PL 22.5 Item 1)
4	–	Shaft Latch (P/O PL 22.5 Item 1)
5	011K97840	Lever (P/O PL 22.5 Item 1)
6	–	Frame Assy Upper (P/O PL 22.5 Item 1)
7	–	Pin Drive (P/O PL 22.5 Item 1)
8	–	Gear 25T Feed (P/O PL 22.5 Item 1)
9	930W00211	Sensor Assy (Pre-Feed Sensor) (P/O PL 22.5 Item 1)
10	–	Clamp Mini-Saddle (P/O PL 22.5 Item 1)
11	–	Guide (P/O PL 22.5 Item 1)
12	–	Harn Assy Feeder (J560-P59, P62, P60, P61) (P/O PL 22.5 Item 1)
13	–	Chute Upper Rear (P/O PL 22.5 Item 1)
14	–	Chute Upper (P/O PL 22.5 Item 1)
15	120E21900	Actuator (P/O PL 22.5 Item 1)
16	930W00112	Sensor-Photo In (No Paper and Level Sensor) (P/O PL 22.5 Item 1)
17	–	Bearing (P/O PL 22.5 Item 1)
18	–	Spacer (P/O PL 22.5 Item 1)
19	006K23123	Shaft Assy Feeder (P/O PL 22.5 Item 1)
20	–	Roll Assy Nud (Nudget Roller P/O PL 22.5 Item 99)
21	–	Roll Assy Feed (Feed Roller P/O PL 22.5 Item 99)
99	604K23660	Kit Feed Roll (P/O PL 22.6 Item 17)



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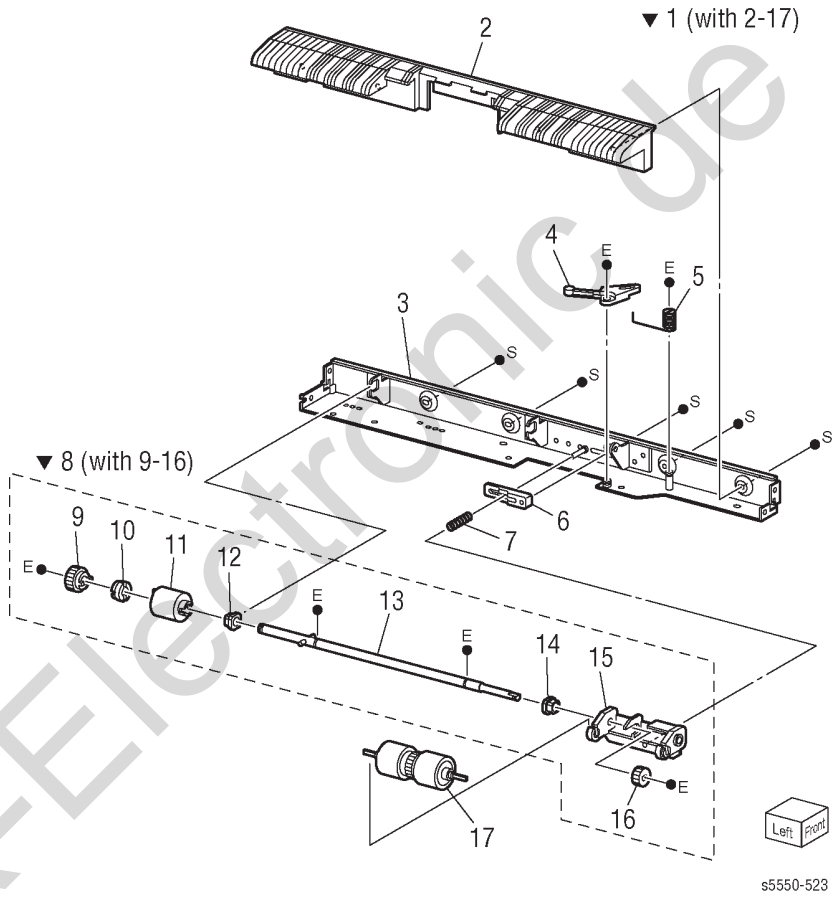
PL 22.6 Tray 6 Feeder (3/3)

Item	Part	Description
1	–	Feeder Assy Lower (with 2~17)
2	–	Chute Lower (P/O PL 22.6 Item 1)
3	–	Frame Assy-Lower HCF (P/O PL 22.6 Item 1)
4	–	Lever Retard (P/O PL 22.6 Item 1)
5	–	Spring RET Down (P/O PL 22.6 Item 1)
6	–	Slide Retard (P/O PL 22.6 Item 1)
7	809E41221	Spring Retard (P/O PL 22.6 Item 1)
8	–	Shaft Assy Retard (P/O PL 22.6 Item 1) (with 9~16)
9	–	Gear 22T (P/O PL 22.6 Item 1, PL 22.6 Item 8)
10	–	Collar (P/O PL 22.6 Item 1, PL 22.6 Item 8)
11	005K06701	Clutch Assy Friction (Retard Clutch) (P/O PL 22.6 Item 1, PL 22.6 Item 8)
12	–	Bearing (P/O PL 22.6 Item 1, PL 22.6 Item 8)
13	–	Shaft Assy-RET (P/O PL 22.6 Item 1, PL 22.6 Item 8)
14	–	Bearing-6 (P/O PL 22.6 Item 1, PL 22.6 Item 8)
15	068K24821	Bracket Assy Retard (with Bracket and Pad) (P/O PL 22.6 Item 1, PL 22.6 Item 8)
16	–	Gear 15T (P/O PL 22.6 Item 1, PL 22.6 Item 8)
17	–	Roller Assy Retard (P/O PL 22.6 Item 1, PL 22.5 Item 9)



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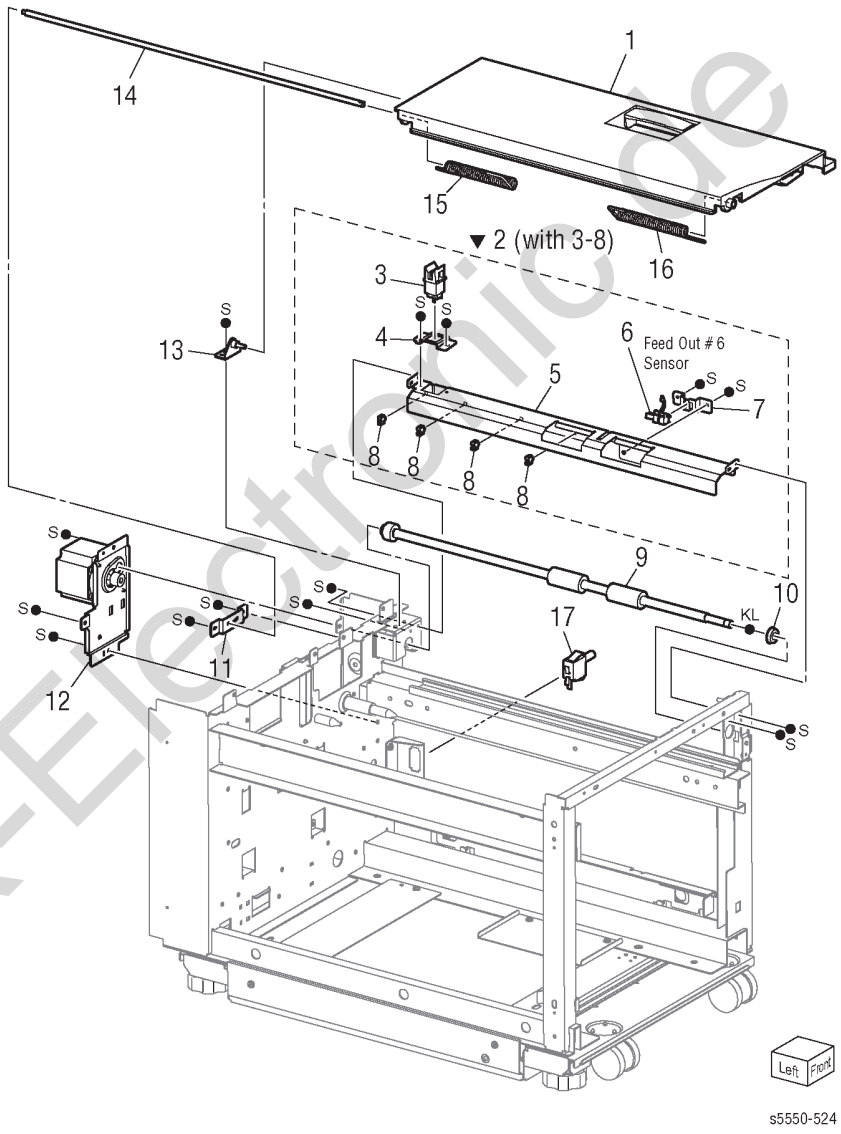
PL 22.7 Tray 6 Drive and Transportation

Item	Part	Description
1	802K74970	Cover Assy Top S (Door J)
2	–	Chute Assy Low (with 3~8)
3	110E94770	Switch (Door J Interlock Switch) (P/O PL 22.7 Item 2)
4	–	Bracket Switch (P/O PL 22.7 Item 2)
5	–	Chute Low (P/O PL 22.7 Item 2)
6	130K88150	Sensor Assy TA (Feed Out Sensor #6) (P/O PL 22.7 Item 2)
7	–	Bracket Sensor TA (P/O PL 22.7 Item 2)
8	–	Clamp (P/O PL 22.7 Item 2)
9	059K36260	Roller Assy TA P (Take Away Roller Assembly
10	–	Bearing Conductive
11	–	Bracket Hinge Rear New
12	127K47151	Motor Assy (Take Away Motor)
13	–	Bracket Assy Pivot
14	–	Shaft Pivot Top
15	–	Spring Tosion R
16	–	Spring Tosion L
17	110E10380	SW IL Assy Docking (Docking Interlock Switch)



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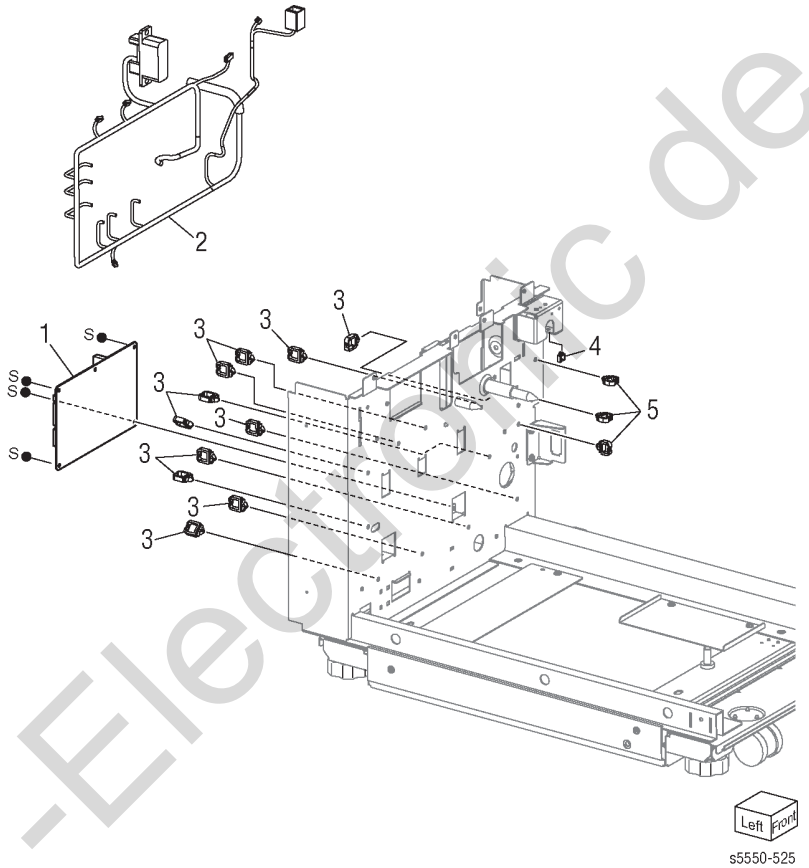
PL 22.8 Tray 6 Electrical

Item	Part	Description
1	960K08930	PWB Assy (Tray 6 PWB)
2	962K27490	Harness Assy Main
3	–	Clamp WS-2N
4	–	Clamp
5	–	WS-1N



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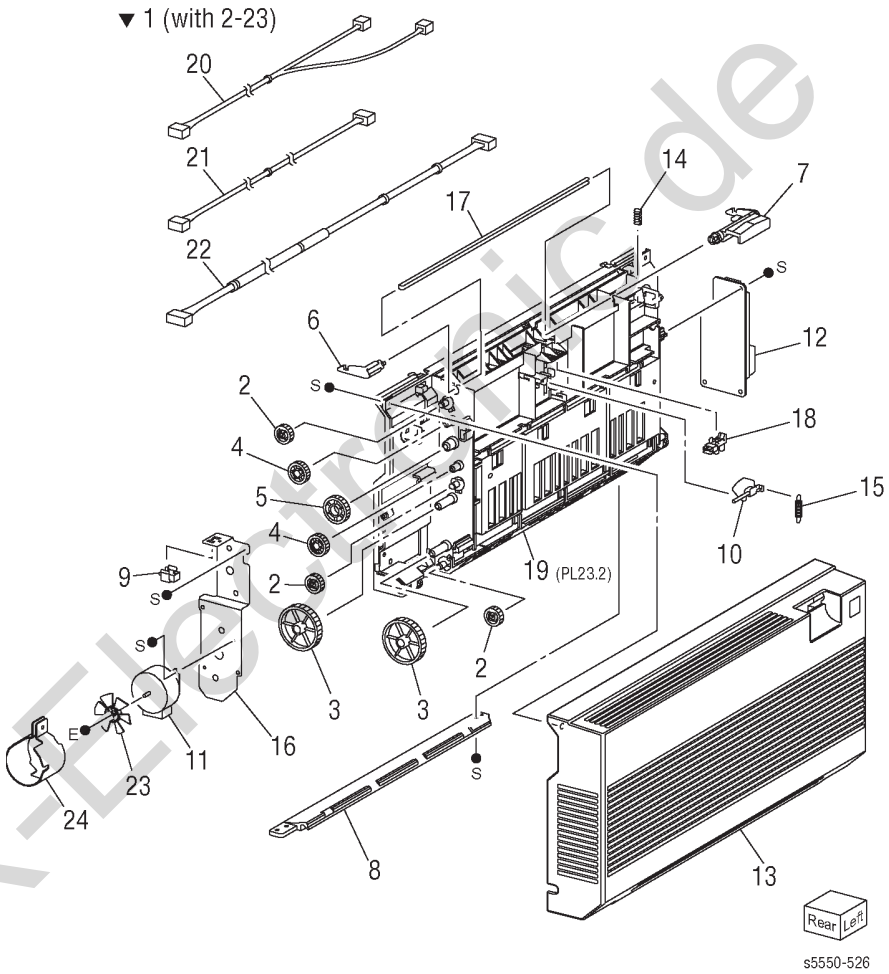
PL 23.1 Duplex Unit

Item	Part	Description
1	059K33845	Trans Assy Dup (with 2~23)
2	–	Gear Roll 28T (P/O PL 23.1 Item 1)
3	–	Gear Idle 33/74T (P/O PL 23.1 Item 1)
4	–	Gear Idle 33T (P/O PL 23.1 Item 1)
5	–	Gear Idle 42T (P/O PL 23.1 Item 1)
6	011E14582	Lever Latch RR (Rear Latch Lever) (P/O PL 23.1 Item 1)
7	011E14590	Lever Latch FR (Front Latch Lever) (P/O PL 23.1 Item 1)
8	–	Chute Lower (P/O PL 23.1 Item 1)
9	110E11580	Switch-I/L, Cab (Door D Interlock Switch) (P/O PL 23.1 Item 1)
10	120E21261	Actuator Dup (Wait Sensor Actuator) (P/O PL 23.1 Item 1)
11	127K48381	Motor Assy Dup (Duplex Motor) (P/O PL 23.1 Item 1)
12	960K01426	PWBA Duplex (Duplex Unit PWB) (P/O PL 22.3 Item 1)
13	802E55173	Cover Dup (Door D) (P/O PL 23.1 Item 1)
14	809E37170	Spring Latch (Latch Spring) (P/O PL 23.1 Item 1)
15	809E37280	Spring Actuator Dup (Wait Sensor Actuator Spring) (P/O PL 23.1 Item 1)
16	–	Bracket Motor (P/O PL 23.1 Item 1)
17	–	Plate Latch (Latch Plate) (P/O PL 23.1 Item 1)
18	930W00113	Sensor-Photo In (Wait Sensor) (P/O PL 23.1 Item 1)
19	–	Inner Chute Assembly (P/O PL 23.1 Item 1, PL 23.2)
20	–	Harn Assy Dup Snr (P/O PL 23.1 Item 1)
21	–	Harn Assy Dup Mot (P/O PL 23.1 Item 1)
22	–	Harn Assy Dup A (P/O PL 23.1 Item 1)
23	–	Fan-Dup (P/O PL 23.1 Item 1)
24	–	Duct-Dup



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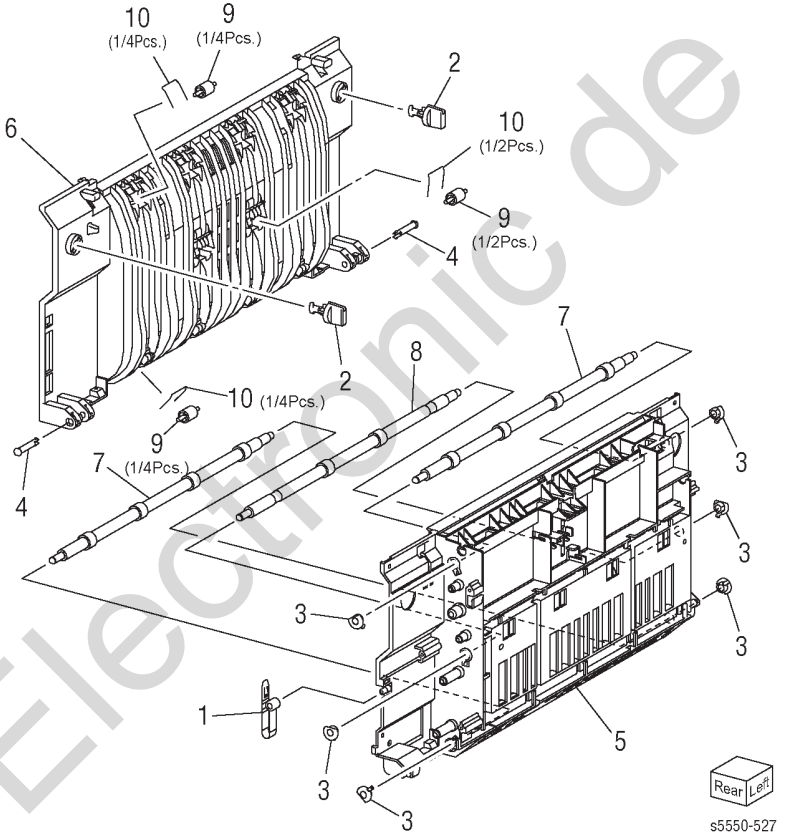
PL 23.2 Inner Chute Assembly Duplex Module

Item	Part	Description
1	003E59810	Stopper Dup
2	–	Lock Dup
3	–	Bearing Dup
4	–	Pin Dup
5	–	Chute Outer
6	–	Chute Inner
7	–	Roller Dup A3L
8	–	Roller Assy Dup
9	–	Roller Pinch Up (included with 99)
10	–	Spring Pinch Up (included with 99)
99	604K23300	Kit, Pinch Roller (10 each, PL 23.2 Item 9, PL 23.2 Item 10)



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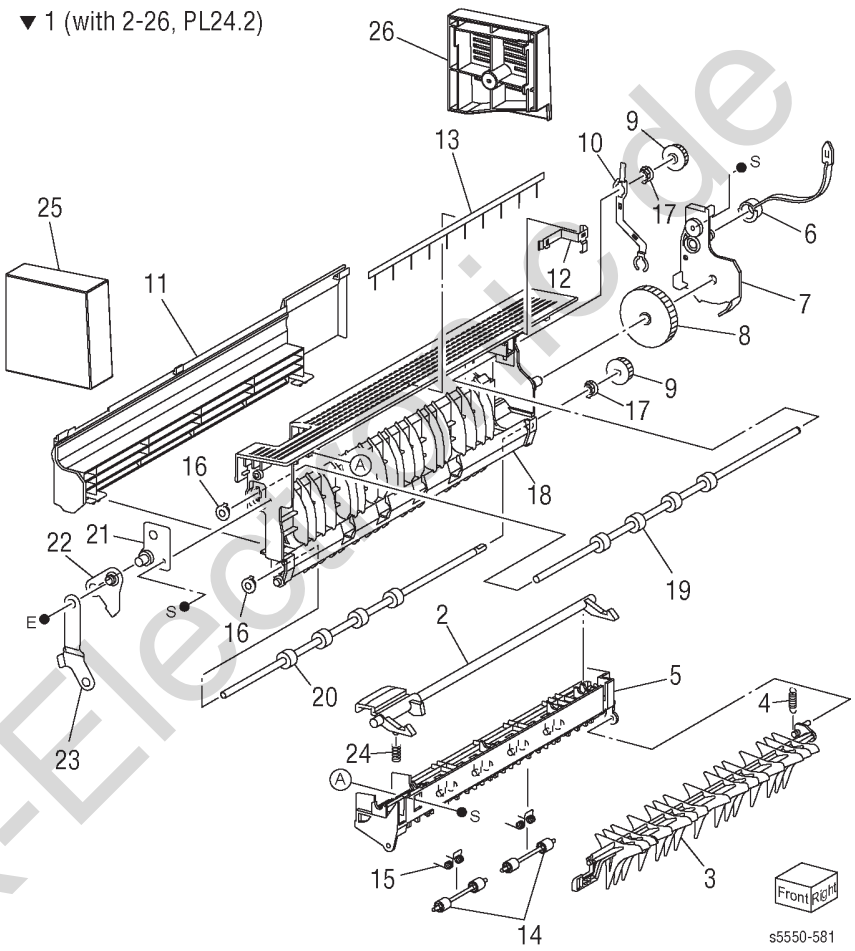
PL 24.1 Exit 2 L/H Upper Chute Assembly

Item	Part	Description
1	059K31628	Trans Assy Exit 2 (with 2~26, from PL 24.2)
2	003E60160	Handle Latch (P/O PL 24.1 Item 1)
3	–	Gate-Exit, 2 (P/O PL 24.1 Item 1)
4	809E50480	Spring-Gate 2 (P/O PL 24.1 Item 1)
5	–	Chute-Upper, FU (P/O PL 24.1 Item 1)
6	003E60180	Stopper Exit 2 (P/O PL 24.1 Item 1)
7	–	Cover Gear (P/O PL 24.1 Item 1)
8	–	Gear-52Z (P/O PL 24.1 Item 1)
9	–	Gear-19Z (P/O PL 24.1 Item 1)
10	–	Plate-Earth Inv (P/O PL 24.1 Item 1)
11	802E57020	Cover Fup Exit (P/O PL 24.1 Item 1)
12	–	Plate-Earth FU (P/O PL 24.1 Item 1)
13	–	Eliminator Exit (P/O PL 24.1 Item 1)
14	–	Roll Pinch (P/O PL 24.1 Item 1)
15	–	Spring-Pinch Fup (P/O PL 24.1 Item 1)
16	–	Bearing (P/O PL 24.1 Item 1)
17	–	Bearing (P/O PL 24.1 Item 1)
18	–	Chute LH High (P/O PL 24.1 Item 1)
19	–	
20	–	Roll Assy-Inv (P/O PL 24.1 Item 1)
21	–	BRKT Assy Tray (P/O PL 24.1 Item 1)
22	–	BRKT Assy Llink (P/O PL 24.1 Item 1)
23	–	Link-FU (P/O PL 24.1 Item 1)
24	809E37170	Spring Latch (P/O PL 24.1 Item 1)
25	–	Front Exit 2 Cover (P/O PL 24.1 Item 1)
26	–	Rear Exit 2 Cover (P/O PL 24.1 Item 1)



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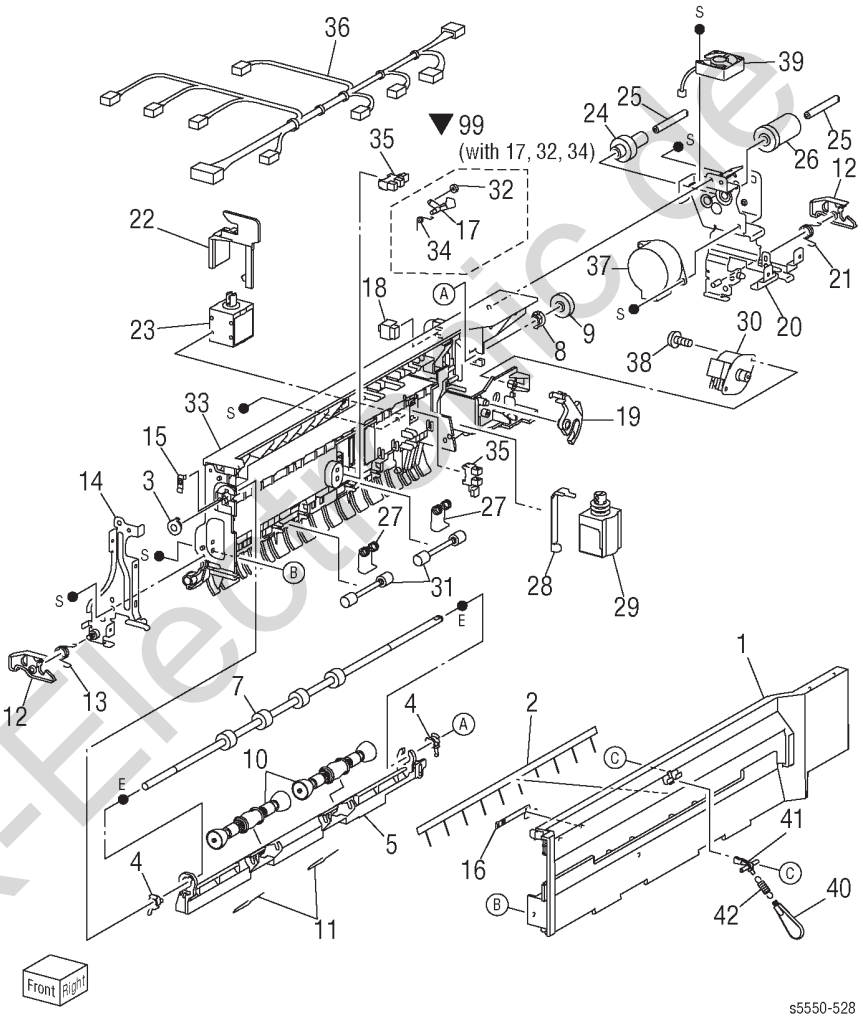
PL 24.2 Exit 2 Tray Guide Assembly

Item	Part	Description
1	–	Guide-Tray, 2
2	–	Elininator Exit
3	–	Bearing
4	–	Bearing Roll
5	–	Chute-Oct 2
6	–	--
7	059K26760	Roll Assy OCT (OCT Roller)
8	–	Bearing
9	–	Gear-19Z
10	059E99342	Roller Pinch Exit (Exit 2 Pinch Roller)
11	809E55001	Spring Pinch Exit
12	003E60171	Latch
13	–	Spring Latch Front
14	–	Plate Assy-Front
15	–	Plate-Earth 2
16	–	Plate-Earth 3
17	–	Actuator Exit (P/O PL 24.2 Item 99)
18	110E11580	Switch-I/L, Cab (Door E Interlock Switch)
19	807E00211	Gear-Offset 2 (Offset Gear)
20	–	Plate Assy-Rear
21	–	Spring Latch Rear
22	012E11680	Link-SOL FU
23	–	Solenoid Assy FU
24	–	Gear-20Z
25	–	Shaft-Gear
26	–	Gear-19Z/44Z
27	604K20430	Kit Spring Pinch INV
28	012E11390	Link-Gate Exit
29	121K31810	Solenoid Assy (Exit Gate Solenoid)
30	127K37951	Motor Assy



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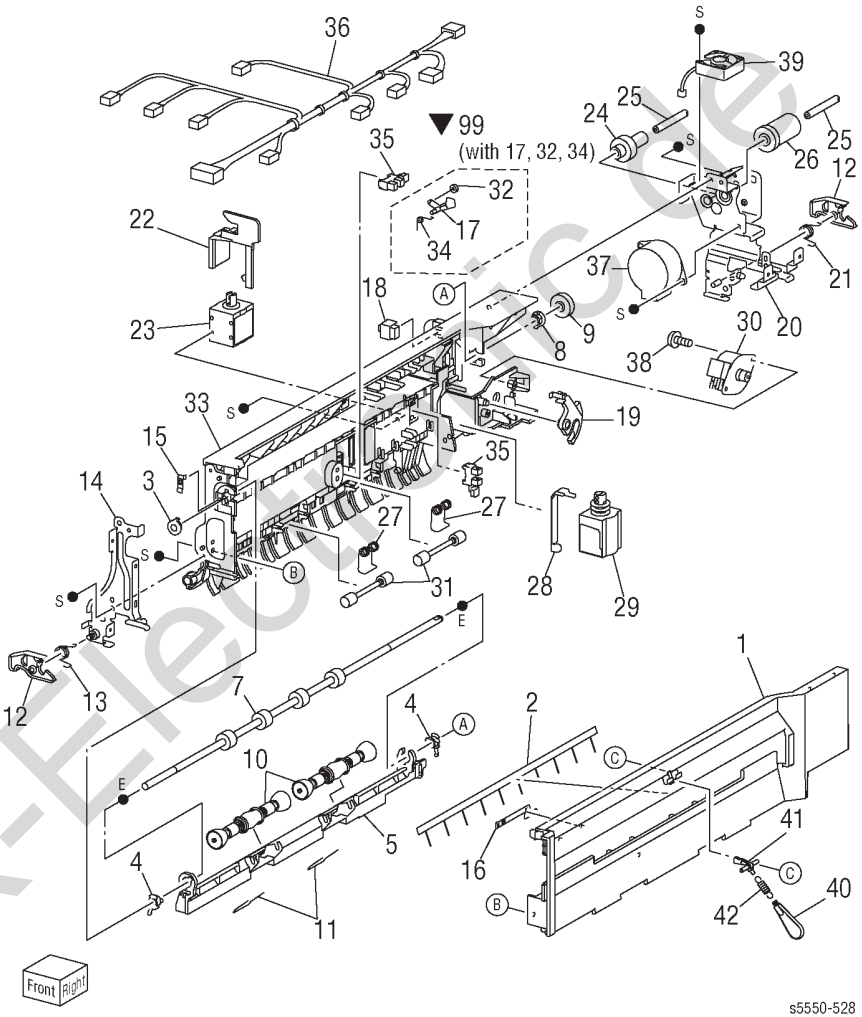
PL 24.2 Exit 2 Tray Guide Assembly (Continued)

Item	Part	Description
31	604K20400	Kit Roll-Pinch INV
32	–	Roller Actuator (P/O PL 24.2 Item 99)
33	–	Chute Low
34	–	Spring Actuator (P/O PL 24.2 Item 99)
35	930W00113	Sensor-Photo IN (Exit, Full Stack, and OCT Home Position Sensor)
36	–	Harn Assy Exit 2 C
37	127K38262	Motor Assy Exit 2
38	–	Screw
39	127K39420	Exit 2 Fan
40	120E24660	Actuator Full-A (Full Stack Actuator A)
41	120E24680	Actuator Full-B (Full Stack Actuator B)
42	809E60520	Spring ACT (Full Stack Actuator Spring)
99	604K23310	Kit Actuator (Exit Sensor Actuator Kit) (with 17, 32, 34)



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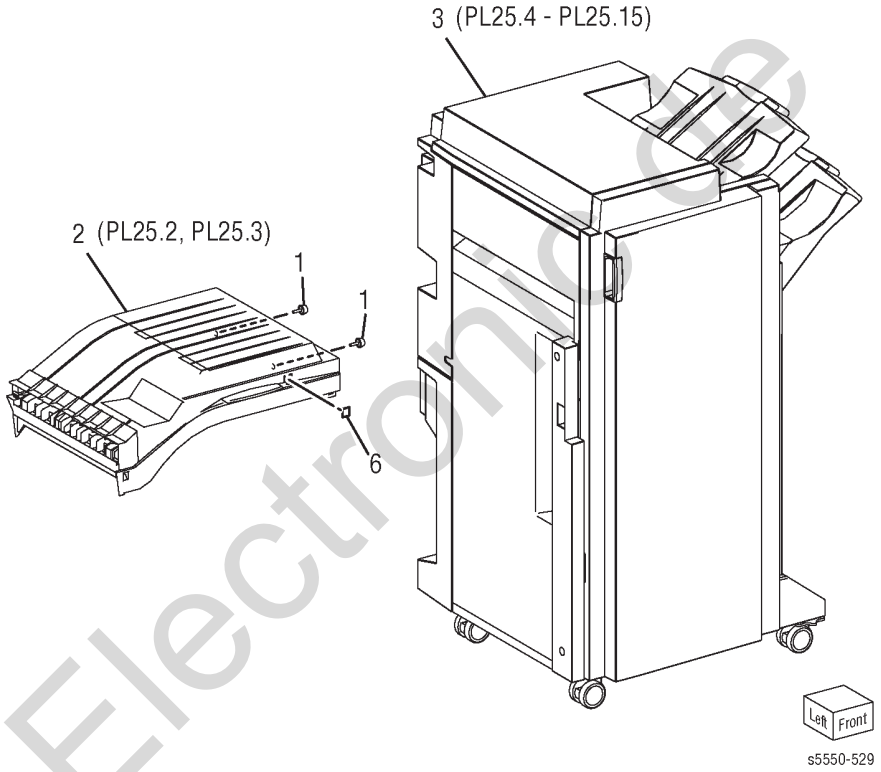
PL 25.1 Finisher/Stacker Unit

Item	Part	Description
1	026E93560	Screw
2	022K67724	H-Transport Assy (with PL 25.2, PL 25.3)
3	–	Staple Finisher (with PL 25.4~PL 25.15)
4	–	--
5	–	--
6	893E41630	Label



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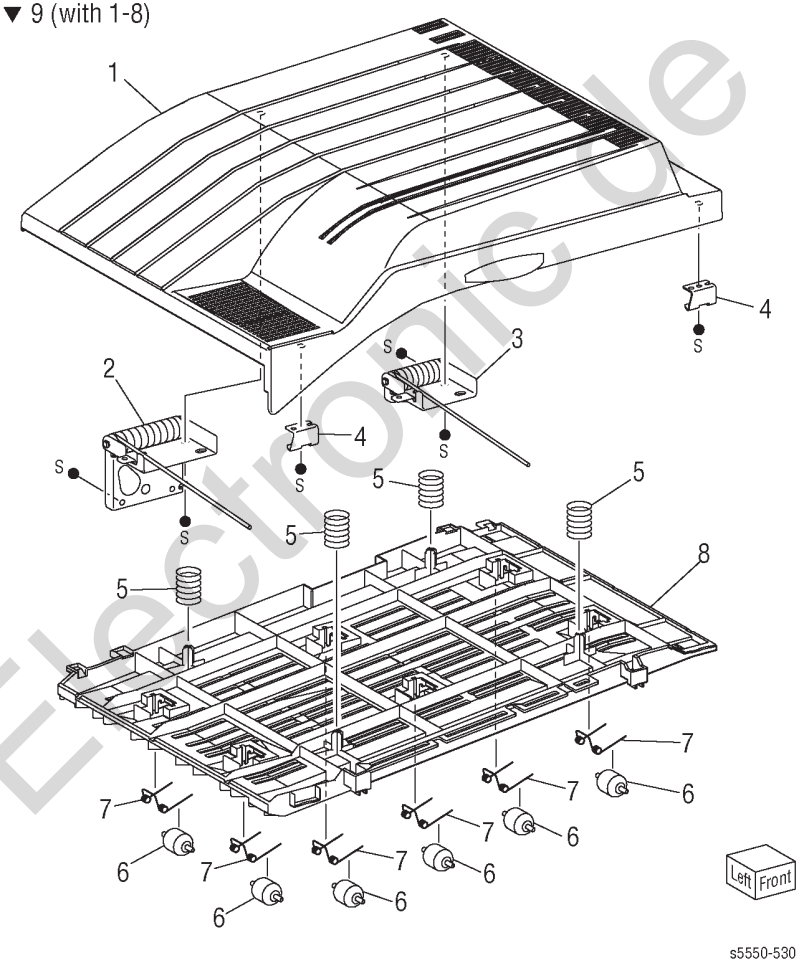
PL 25.2 Horizontal Transport Assembly (1/2)

Item	Part	Description
1	–	Cover Top, C (P/O PL 25.2 Item 9)
2	–	Hinge Assembly (Left) (P/O PL 25.2 Item 9)
3	–	Hinge Assembly (Right) (P/O PL 25.2 Item 9)
4	–	Bracket-Magnet (P/O PL 25.2 Item 9)
5	–	Spring-Chute (P/O PL 25.2 Item 9)
6	022E27660	Pinch-Roll (P/O PL 25.2 Item 9)
7	809E55330	Spring-Pinch (P/O PL 25.2 Item 9)
8	–	Upper Chute (P/O PL 25.2 Item 9)
9	802E77031	Cover Assembly Top (Door F) (with 1~8)

▼ 9 (with 1-8)



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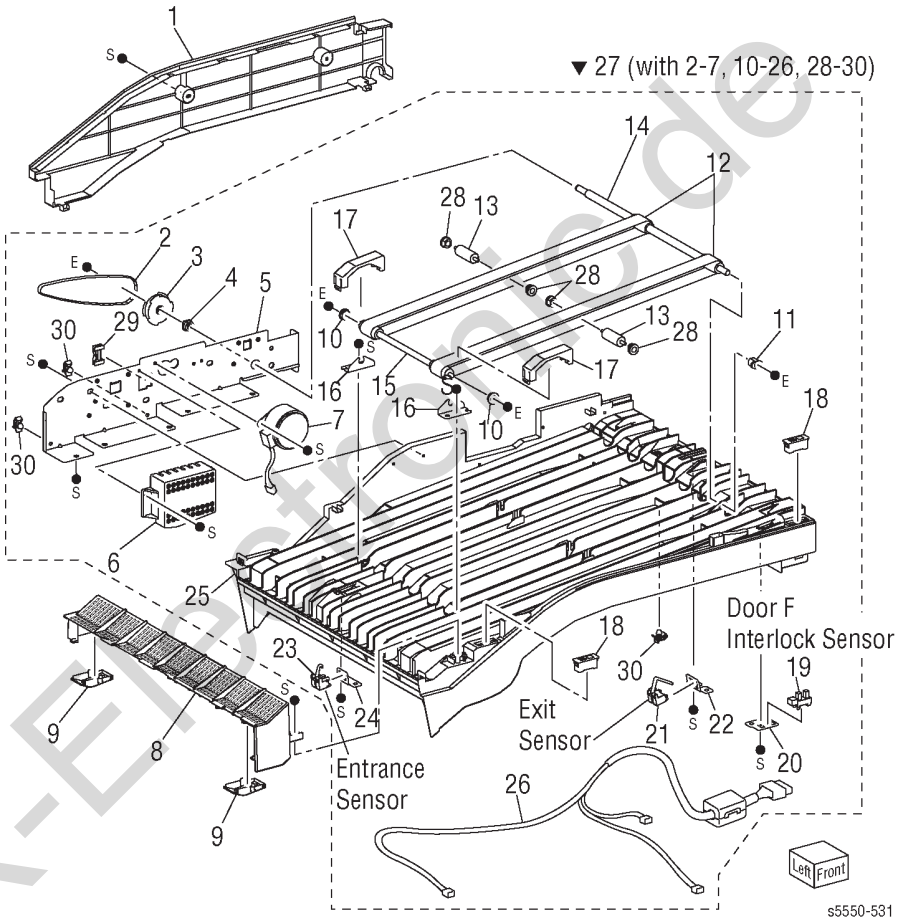
PL 25.3 Horizontal Transport Assembly (2/2)

Item	Part	Description
1	–	Rear Cover
2	023E21480	Belt Drive (P/O PL 25.3 Item 27)
3	–	Pulley (P/O PL 25.3 Item 27)
4	–	Bearing (P/O PL 25.3 Item 27)
5	–	Bracket-Drive (P/O PL 25.3 Item 27)
6	–	Cover-Motor (P/O PL 25.3 Item 27)
7	127K39900	H-Transport Motor (P/O PL 25.3 Item 27)
8	802E64430	Top Cover
9	038E31190	Paper Guide
10	–	Bearing (P/O PL 25.3 Item 27)
11	–	Bearing (P/O PL 25.3 Item 27)
12	023E20021	Belt (P/O PL 25.3 Item 27)
13	–	Roll (P/O PL 25.3 Item 27)
14	022K67730	Shaft Assy Right (P/O PL 25.3 Item 27)
15	022K67740	Shaft Assy Left (P/O PL 25.3 Item 27)
16	–	Bracket-Bearing (P/O PL 25.3 Item 27)
17	–	Cover-Bearing (P/O PL 25.3 Item 27)
18	121E92720	Magnet (P/O PL 25.3 Item 27)
19	130E88780	H-Transport Interlock Sensor (Door F Interlock) (P/O PL 25.3 Item 27)
20	–	Bracket (P/O PL 25.3 Item 27)
21	130K63281	H-Transport Exit Sensor (P/O PL 25.3 Item 27)
22	–	Bracket (P/O PL 25.3 Item 27)
23	130K88790	H-Transport Entrance Sensor (P/O PL 25.3 Item 27)
24	–	Bracket (P/O PL 25.3 Item 27)
25	–	Lower Chute (P/O PL 25.3 Item 27)
26	–	Wire Harness (P/O PL 25.3 Item 27)
27	–	Chute Assy Low (with 2~7, 10~26, 28~30)
28	–	Bearing Roller Support (P/O PL 25.3 Item 27)
29	–	Bush Saddle (P/O PL 25.3 Item 27)
30	–	Clamp Mini-Clamp (P/O PL 25.3 Item 27)



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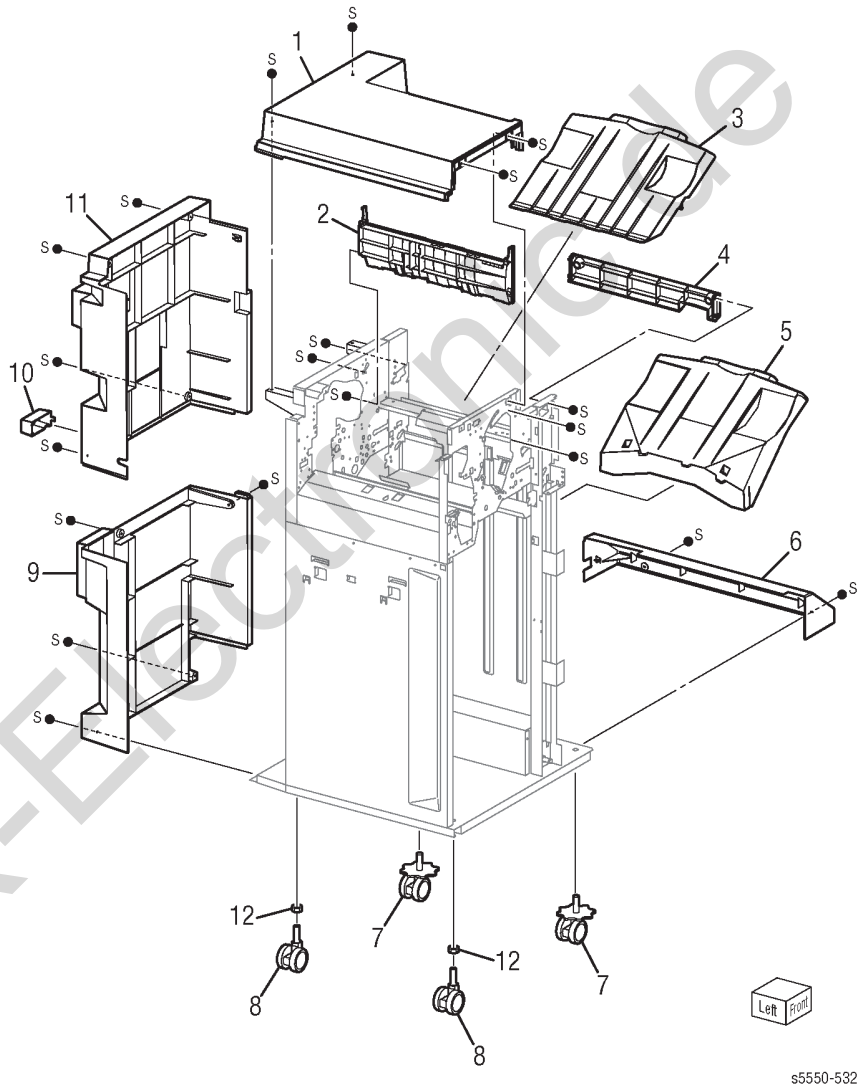
PL 25.4 Finisher/Stacker Covers (1/2)

Item	Part	Description
1	802E78730	Cover Top
2	038E31290	Guide Tray Spring
3	050K51270	Tray Assy SCT (Stacker Upper Tray)
4	802E69790	Cover Eject
5	050K51280	Tray Assy Stacker (Stacker Lower Tray)
6	802E69810	Cover Bottom
7	017E97220	Caster
8	017E97230	Caster
9	802E69830	Cover Rear Lower
10	802E69870	Cover-Connector H-TRA
11	802E69820	Cover Rear Upper
12	–	Nut M12x1.25



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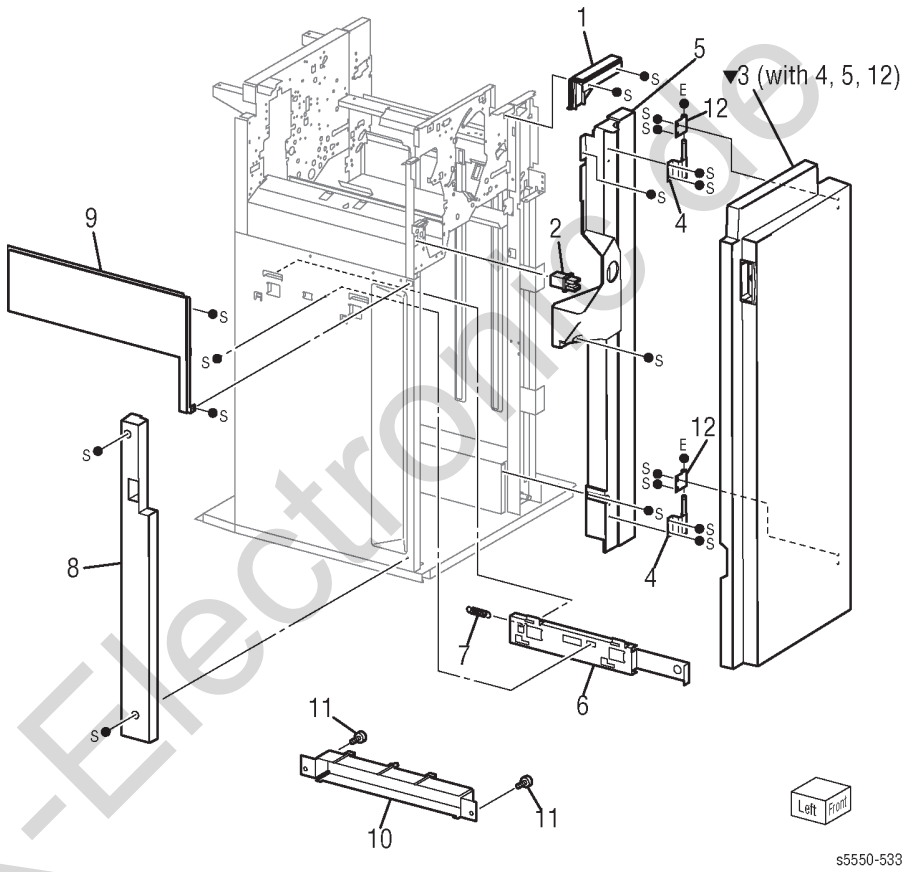
PL 25.5 Finisher/Stacker Covers (2/2)

Item	Part	Description
1	802E69880	Cover Front Top
2	110E97990	Interlock Switch (Door G Interlock Switch)
3	802K67130	Cover Assy Front (with 4, 5, 12) (Door G)
4	–	Bracket Assy Hinge (P/O PL 25.5 Item 3)
5	–	Cover Inner (P/O PL 25.5 Item 3)
6	–	Plate Docking
7	009E94910	Spring
8	802E69860	Cover Front L/H
9	802E69850	Cover L/H Top
10	015K72940	Plate Assy Docking IOT
11	026E93560	Screw
12	–	Bracket-Cover (P/O PL 25.5 Item 3)



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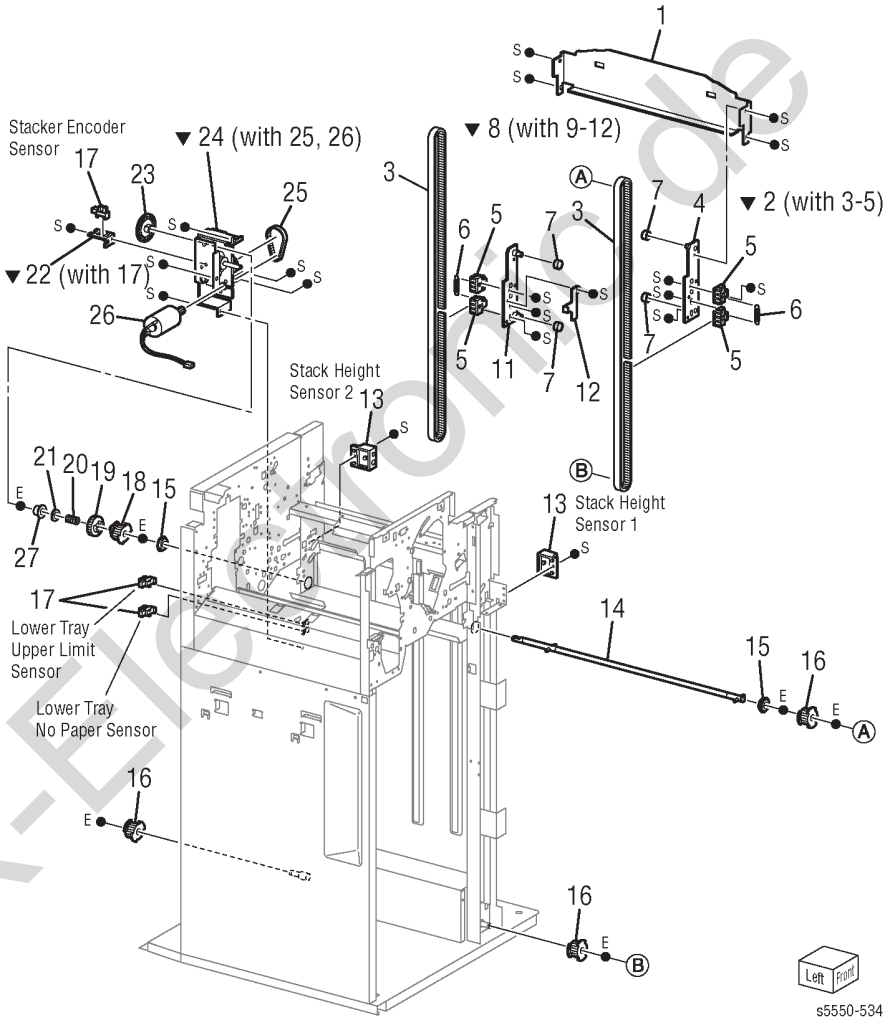
PL 25.6 Finisher Stack

Item	Part	Description
1	–	Carriage Tray PL 25.6 Item 2
2	–	Carriage Tray L (with 3~5)
3	023E21520	Belt Stacker (P/O PL 25.6 Item 2)
4	–	Carriage Assy L (P/O PL 25.6 Item 2)
5	019E58660	Clamp Belt (P/O PL 25.6 Item 2)
6	809E56850	Spring
7	–	Bearing Carriage
8	–	Carriage Assy R (with 9~12)
9	–	Belt Stacker (P/O PL 25.6 Item 8)
10	–	--
11	–	Carriage Assy R (P/O PL 25.6 Item 8)
12	–	Actuator (P/O PL 25.6 Item 8)
13	802K67140	Cover Assy Sensor (Stack Height Sensor 1 & 2)
14	–	Shaft-Elev
15	–	Bearing
16	–	Pulley T18
17	130E88770	Sensor (Stacker Encoder, Upper Limit, and No Paper Sensor)
18	–	Pulley DOC, Clutch
19	–	Gear DOC, Clutch
20	–	Spring DOC
21	–	Washer
22	–	Bracket Assy (P/O PL 25.6 Item 17)
23	146E01770	Encoder
24	–	Bracket Assy Stacker (with 25, 26)
25	423W27654	Belt (Elevator Motor Belt) (P/O PL 25.6 Item 24)
26	127K40300	Motor Assy DC (Elevator Motor) (P/O PL 25.6 Item 24)
27	–	Bearing 10x6



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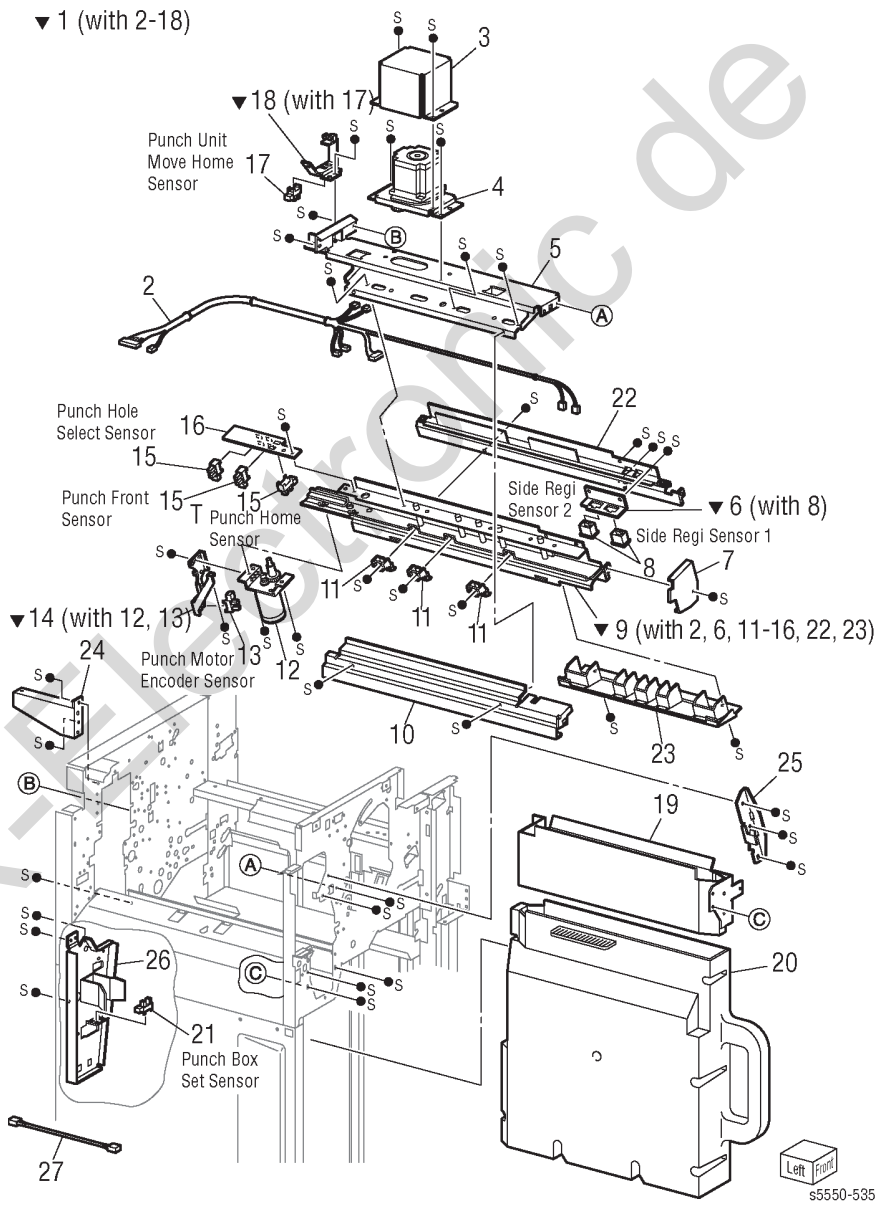
PL 25.7 Finisher Punch

Item	Part	Description
1	801K16761	Frame Assy Punch, 3-Hole (with 2~18)
–	801K16771	Frame Assy Punch, All 2-4 Hole
2	962K27650	Harness Assy Punch Unit (P/O PL 25.7 Item 9)
3	–	Cover Motor Punch (P/O PL 25.7 Item 1)
4	015K65880	Bracket Assy Motor Punch
5	–	Holder-Frame Assy (P/O PL 25.7 Item 1)
6	015K65840	Bracket Assy Sensor HOL (with 8) (P/O PL 25.7 Item 9)
7	–	Cover-Front, Punch (P/O PL 25.7 Item 1)
8	–	Sensor (Side Registration Sensors 1 & 2) (P/O PL 25.7 Item 1, PL 25.7 Item 6)
9	015K65871	Bracket Assy-Punch 2&3 (with 2, 6, 11-16, 22, 23)
–	030K76631	Bracket Assy Punch 3-Hole (with 2, 6, 11~16, 22, 23)
–	030K76641	Bracket Assy Punch 2-Hole (with 2, 6, 11-16, 22, 23)
10	–	Cover-Left, Punch
11	–	Guide Assy (P/O PL 25.7 Item 9)
12	–	Motor Assy (Punch Motor) (P/O PL 25.7 Item 9, PL 25.7 Item 14)
13	–	Sensor (P/O PL 25.7 Item 9, PL 25.7 Item 14)
14	015K65921	Bracket Assy (with 12, 13) (P/O PL 25.7 Item 9)
15	130E87380	Sensor (Punch Hole Select, Home, and Front Sensors) (P/O PL 25.7 Item 9)
16	–	Bracket 2 & 4 (Ref Only) (P/O PL 25.7 Item 9)
17	130K88770	Sensor (Punch Move Home Sensor) (P/O PL 25.7 Item 18)
18	–	Bracket Assy-Sensor (with 17)
19	–	Chute Dust Box Entrance
20	060K95790	Dust Box
21	130K88770	Sensor (Punch Box Set Sensor)
22	–	Chute Assy-S Regi (P/O PL 25.7 Item 9)
23	–	Guide Box (P/O PL 25.7 Item 9)
24	–	Bracket-OPB Punch
25	–	Bracket-OPB Frame F
26	–	Bracket
27	–	Harness Assy Punch Box Set



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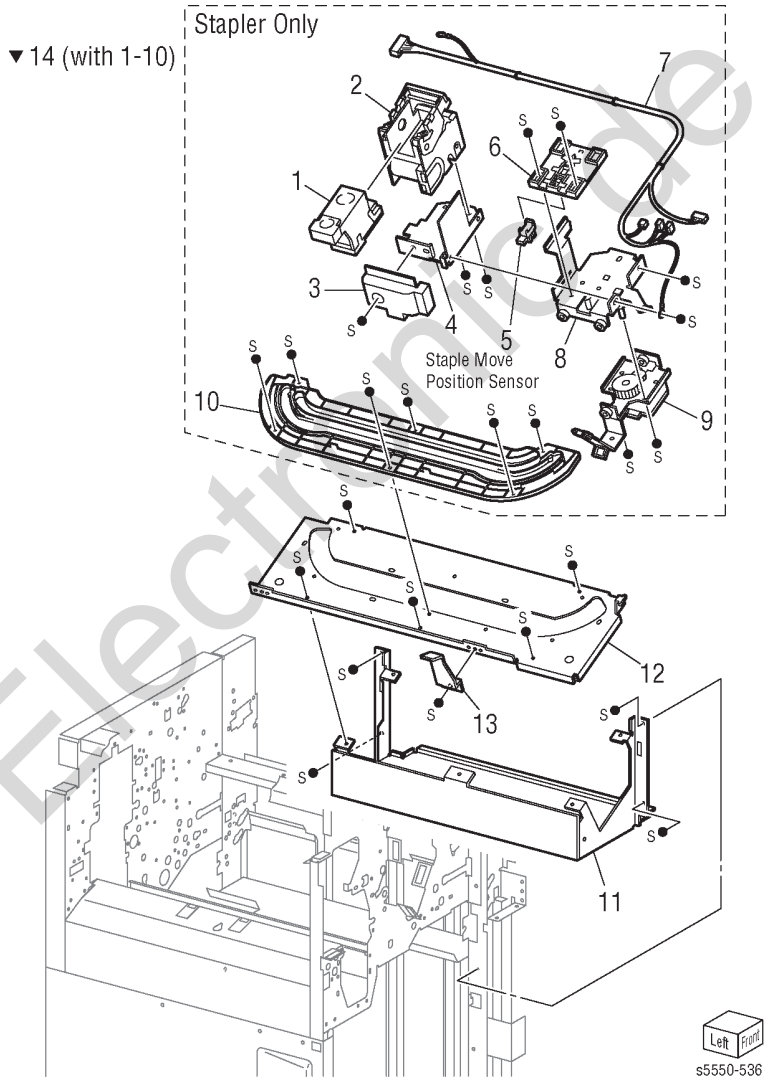
PL 25.8 Finisher Staple

Item	Part	Description
1	050K51250	Cartridge Assy Staples (Staple Cartridge) (P/O PL 25.8 Item 14)
2	029K92151	Stapler Assy (Staple Head) (P/O PL 25.8 Item 14)
3	802E69750	Cover Stapler (P/O PL 25.8 Item 14)
4	–	Holder Stapler (Staple Head Cover) (P/O PL 25.8 Item 14)
5	130E82530	Sensor (Stapler Move Position Sensor) (P/O PL 25.8 Item 14)
6	–	Guide Harness, Stapler (P/O PL 25.8 Item 14)
7	962K27661	Harness Assy Staple (P/O PL 25.8 Item 14)
8	–	Carriage Assy Upper, Stapler (P/O PL 25.8 Item 14)
9	–	Carriage Assy Lower, Stapler (P/O PL 25.8 Item 14)
10	001E66640	Rail-Upper (P/O PL 25.8 Item 14)
11	–	Frame Assy Stapler
12	–	Base-Rail (Ref Only)
13	–	Stopper-Chute (Ref Only)
14	–	Stapler Unit (with 1~10) (Ref Only)



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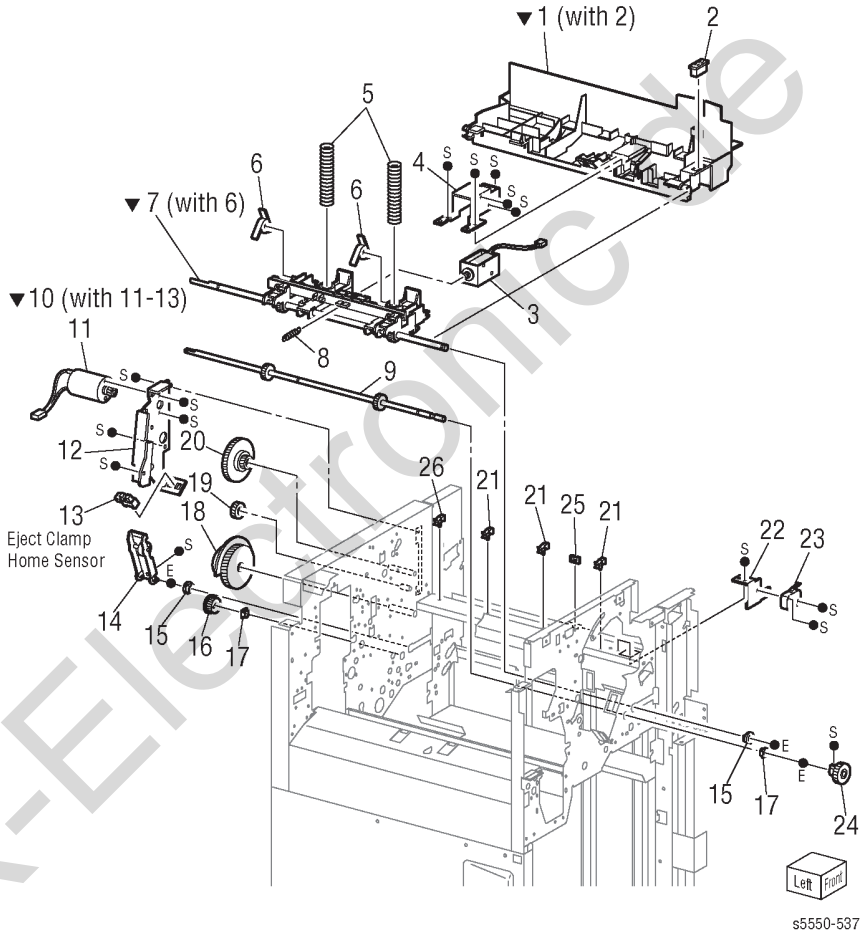
PL 25.9 Finisher Eject (1/3)

Item	Part	Description
1	054K27171	Chute Assy Eject (Door H) (with 2)
2	121E92890	Magnet 25N (P/O PL 25.9 Item 1)
3	–	Solenoid Assy (Sub Paddle Solenoid)
4	–	Bracket Solenoid
5	–	Spring-Pinch
6	–	Paddle-Cyclone (P/O PL 25.9 Item 7)
7	006K24160	Shaft Assy-Eject Pinch (with 6)
8	809E56880	Spring Solenoid
9	006K23860	Shaft Assy Paddle (Cyclone Paddle Drive Shaft)
10	015K65860	Bracket Assy-Eject Clamp (with 11~13)
11	127K40290	Motor Assy-DC (Eject Clamp Motor) (P/O PL 25.9 Item 10)
12	–	Bracket Eject Clamp (P/O PL 25.9 Item 10)
13	130K88780	Sensor (Eject Clamp Home Sensor) (P/O PL 25.9 Item 10)
14	011K97710	Lever Assy
15	413W77559	Bearing
16	807E04700	Gear Z23
17	413W11660	Bearing
18	–	Gear-CAM Z70
19	–	Gear Z23L
20	–	Gear Z68L/Z20L
21	–	Clamp
22	–	Bracket Switch
23	110E11590	Sensor Assy (Door H Interlock)
24	003K13600	Knob Assy-ENT
25	–	Edge Saddle
26	–	Clamp
27	–	Chute Assy Eject Unit (with 1~7, Ref Only)



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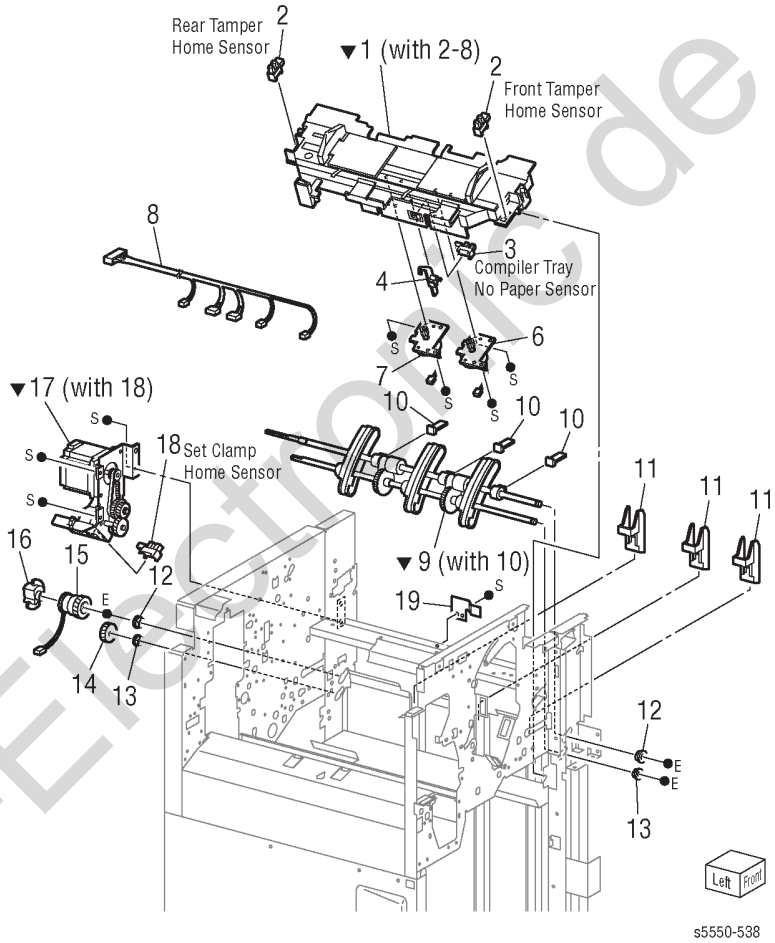
PL 25.10 Finisher Eject (2/3)

Item	Part	Description
1	050K52151	Tray Assy-Compiler (with 2~8)
2	130K88770	Sensor (Front and Rear Tamper Home Sensors) (P/O PL 25.10 Item 1)
3	130K88780	Sensor (Compiler Tray No Paper Sensor) (P/O PL 25.10 Item 1)
4	–	Actuator-Paper (P/O PL 25.10 Item 1)
5	–	--
6	–	Motor Assy 2 (Front Tamper Motor) (P/O PL 25.10 Item 1)
7	–	Motor Assy (Rear Tamper Motor) (P/O PL 25.10 Item 1)
8	–	Harness Assy Compiler (P/O PL 25.9 Item 1)
9	006K23840	Shaft Assy-Eject Roll (Eject Roller Shaft) (with 10)
10	–	Paddle-Set Clamp (P/O PL 25.10 Item 9)
11	–	Guide-Paddle
12	–	Bearing
13	–	Bearing
14	–	Gear
15	121K34631	Clutch Z24 (Set Clamp Clutch)
16	120E24310	Actuator Set Clamp
17	015K65850	Bracket Assy-Eject (Eject Motor Bracket Assembly) (with 18)
18	130K88780	Sensor (Set Clamp Home Sensor) (P/O PL 25.10 Item 17)
19	–	Finisher Stacker Cover



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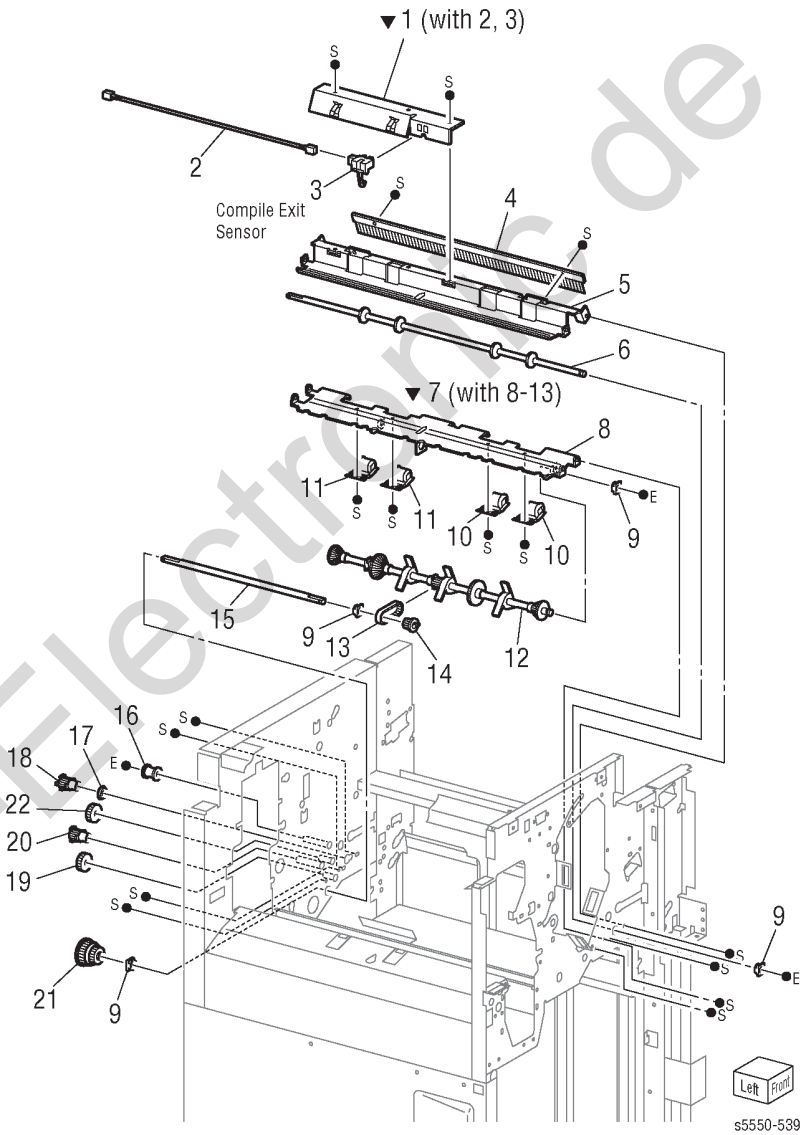
PL 25.11 Finisher Eject (3/3)

Item	Part	Description
1	015K65801	Bracket Assy-Sensor (with 2, 3)
2	–	Harness Assy Comp SNR (P/O PL 25.11 Item 1)
3	–	Sensor Assy (Compile Exit Sensor) (P/O PL 25.11 Item 1)
4	105E13100	Eliminator
5	–	Chute Upper Exit
6	022K67840	Roll Assy-Exit Low (Lower Exit Roller)
7	–	Chute Assy-Lower, Exit R (with 8~13)
8	–	Chute Assy-Lower, Exit R (P/O PL 25.11 Item 7)
9	–	Bearing (P/O PL 25.11 Item 7)
10	022K67870	Roller Assy-Pinch, Exit 1 (Exit Pinch Rollers) (P/O PL 25.11 Item 7)
11	022K67880	Roller Assy-Pinch, Exit 2 (Exit Pinch Rollers) (P/O PL 25.11 Item 7)
12	006K23850	Shaft Assy-Paddle (Paddle Shaft) (P/O PL 25.11 Item 7)
13	423W25554	Belt-Synchronous Z55 (Paddle Shaft Drive Belt) (P/O PL 25.11 Item 7)
14	020E37730	Pulley T17
15	–	Shaft-Drive Paddle
16	–	Pulley
17	–	Bearing
18	020E37690	Pulley T20
19	–	Gear Z23L
20	020E37660	Pulley T20
21	020E37670	Pulley T44/Z20
22	–	Gear Z23R



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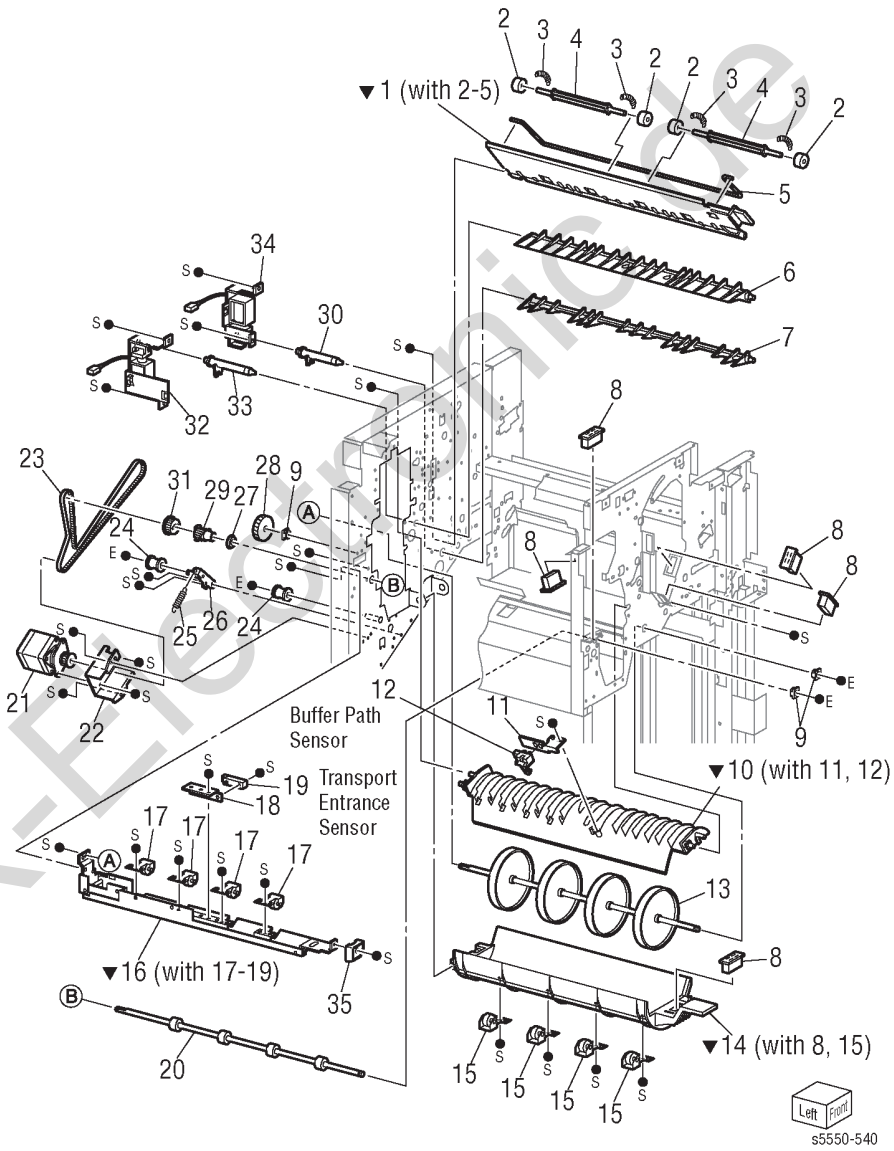
PL 25.12 Finisher Transport (1/2)

Item	Part	Description
1	–	Chute Assy-Upper Exit Open (with 2~5)
2	–	Roller-Pinch (P/O PL 25.12 Item 1)
3	–	Spring 1.9N (P/O PL 25.12 Item 1)
4	–	Shaft (P/O PL 25.12 Item 1)
5	–	Spring-Torsion (P/O PL 25.12 Item 1)
6	050E89750	Gate (Transfer Gate)
7	050E89760	Gate-Buffer (Buffer Gate)
8	121E92890	Magnet 25N (P/O PL 25.12 Item 14)
9	413W11660	Bearing
10	054K27181	Chute Assy Buffer Top (with 11, 12)
11	–	Bracket-Sensor (P/O PL 25.12 Item 10)
12	130K88780	Sensor Assy (Buffer Path Sensor) (P/O PL 25.12 Item 10)
13	022K67890	Roll Assy-Buffer (Buffer Roller)
14	054K27160	Chute Assy-Buffer Bottom (with 8, 15)
15	–	Chute Assy-Pinch, Exit (P/O PL 25.12 Item 14)
16	054K27111	Chute Assy-Upper, ENT (with 17~19)
17	–	Roller Assy-Pinch, ENT (P/O PL 25.12 Item 16)
18	–	Bracket-Sensor (P/O PL 25.12 Item 16)
19	130E87370	Sensor (Transport {X'port} Entrance Sensor)
20	022K67810	Roll Assy-ENT (Entrance Roller)
21	127K40281	Motor Assy (Transport Motor)
22	–	Bracket Motor
23	423W87054	Belt (Transport Belt)
24	020E37740	Pulley
25	809E56840	Spring-Tension
26	–	Bracket Assy-Tension
27	–	Bearing
28	–	Gear Z46
29	020E37660	Pulley T20
30	012E11991	Link-Buffer (Buffer Gate Solenoid Link)
31	807E04700	Gear Z23
32	015K65810	Bracket Assy SOL (Transfer Gate Solenoid)
33	012E11980	Link (Transfer Gate Solenoid Link)
34	015K65821	Bracket Assy SOL (Buffer Gate Solenoid)
35	–	Knob



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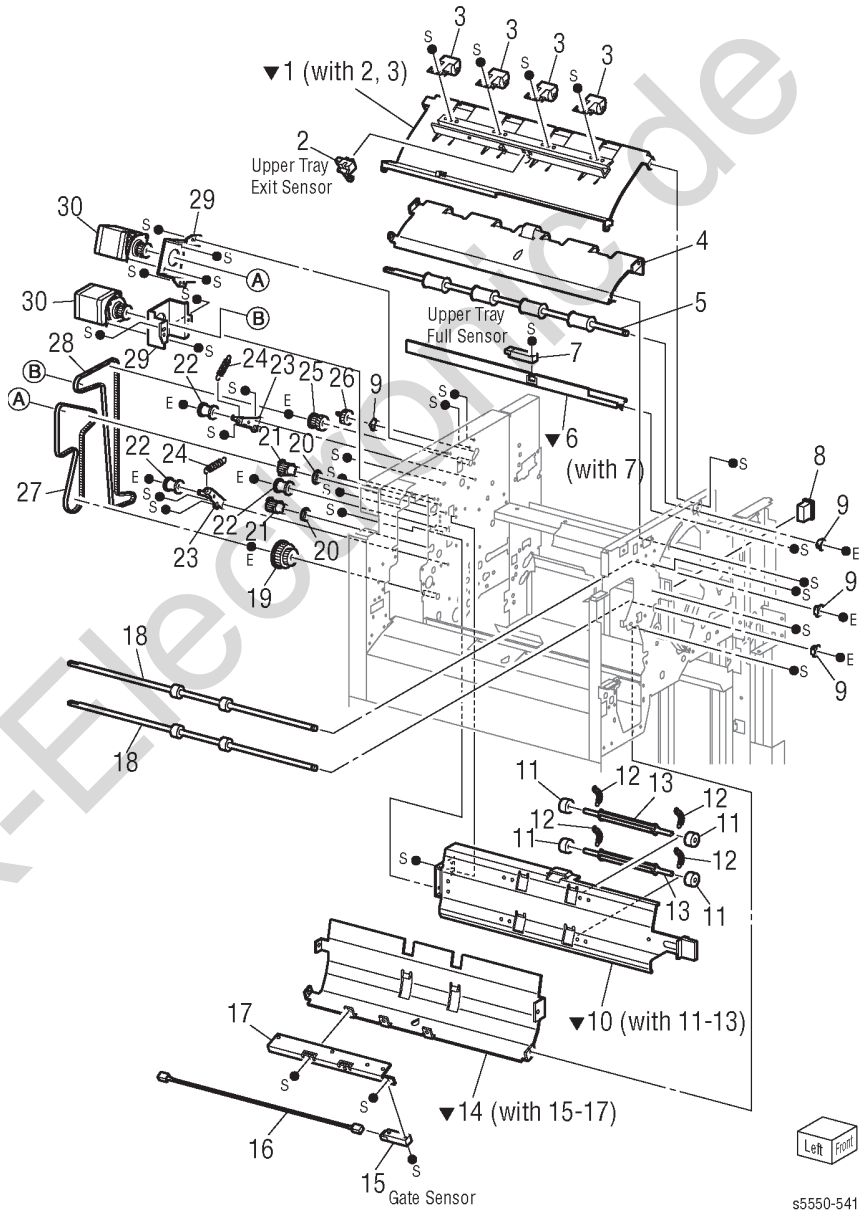
PL 25.13 Finisher Transport (2/2)

Item	Part	Description
1	–	Chute Assy Upper, Top Exit R (with 2, 3)
2	130K88780	Sensor (Stacker Upper Tray Exit Sensor) (P/O PL 25.13 Item 1)
3	022K67860	Roller Assy-Pinch, Exit (Top Exit Pinch Rollers) (P/O PL 25.13 Item 1)
4	–	Chute Assy Lower, Top Exit R
5	022K67830	Roll Assy-Exit Top (Top Exit Roller)
6	–	Bracket Assy-Sensor (P/O PL 25.13 Item 7)
7	130E87370	Sensor (Stacker Upper Tray Full Stack Sensor) (with 6)
8	121E92890	Magnet 25N
9	–	Bearing
10	054K27120	Chute Assy-Lower, Top Exit L (with 11~13)
11	–	Roller-Pinch (Lower Top Exit Pinch Rollers) (P/O PL 25.13 Item 10)
12	–	Spring 1.5N (P/O PL 25.13 Item 10)
13	–	Shaft (P/O PL 25.13 Item 10)
14	–	Chute Assy-Upper, Top Exit L (with 15~17)
15	130E87410	Sensor (Gate Sensor) (P/O PL 25.13 Item 14)
16	–	Harness Assy-SNR (P/O PL 25.13 Item 14)
17	–	Bracket-Sensor (P/O PL 25.13 Item 14)
18	022K67820	Roll Assy-Transport (Transport Rollers)
19	–	Pulley T53/Z23
20	–	Bearing
21	020E37690	Pulley
22	020E37740	Pulley
23	–	Bracket Assy-Tension
24	809E56840	Spring-Tension
25	020E37700	Pulley T20/Z20
26	807E04720	Gear
27	423W40054	Belt (Registration Belt)
28	423W86454	Belt (Exit Belt)
29	–	Bracket Motor
30	127K40281	Motor Assy (Exit or Registration Motor)



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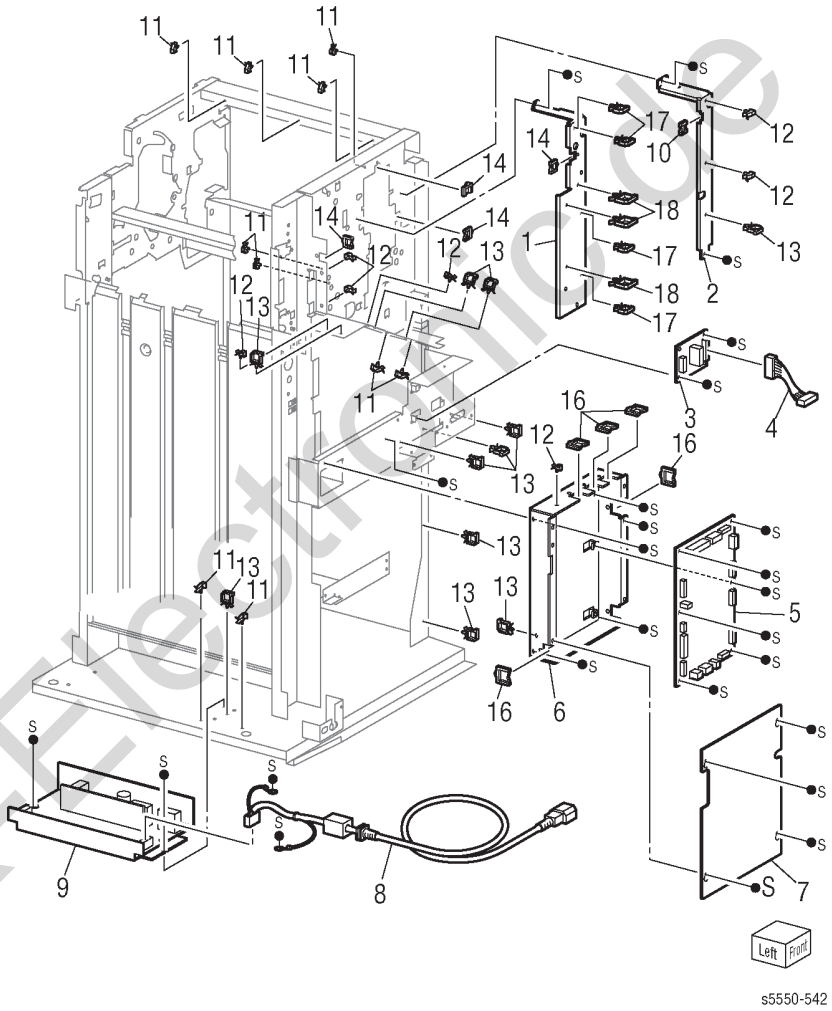
PL 25.14 Finisher Electrical

Item	Part	Description
1	–	Bracket Harness
2	–	Bracket Harness L/H
3	960K17130	PWB H-TRA (Horizontal Transport PWB)
4	–	Harness Assy H-TRA I/F
5	960K08852	PWB Main-C (Finisher Main PWB)
6	–	Bracket-PWBA Main
7	–	Plate PWBA Main
8	962K38740	Harness Assy AC Inlet
9	105K21081	LVPS-C
10	–	Edge Saddle
11	–	Clamp
12	–	Clamp
13	–	Clamp
14	–	Edge Saddle
15	–	--
16	–	Edge Saddle
17	–	Clamp
18	–	Clamp



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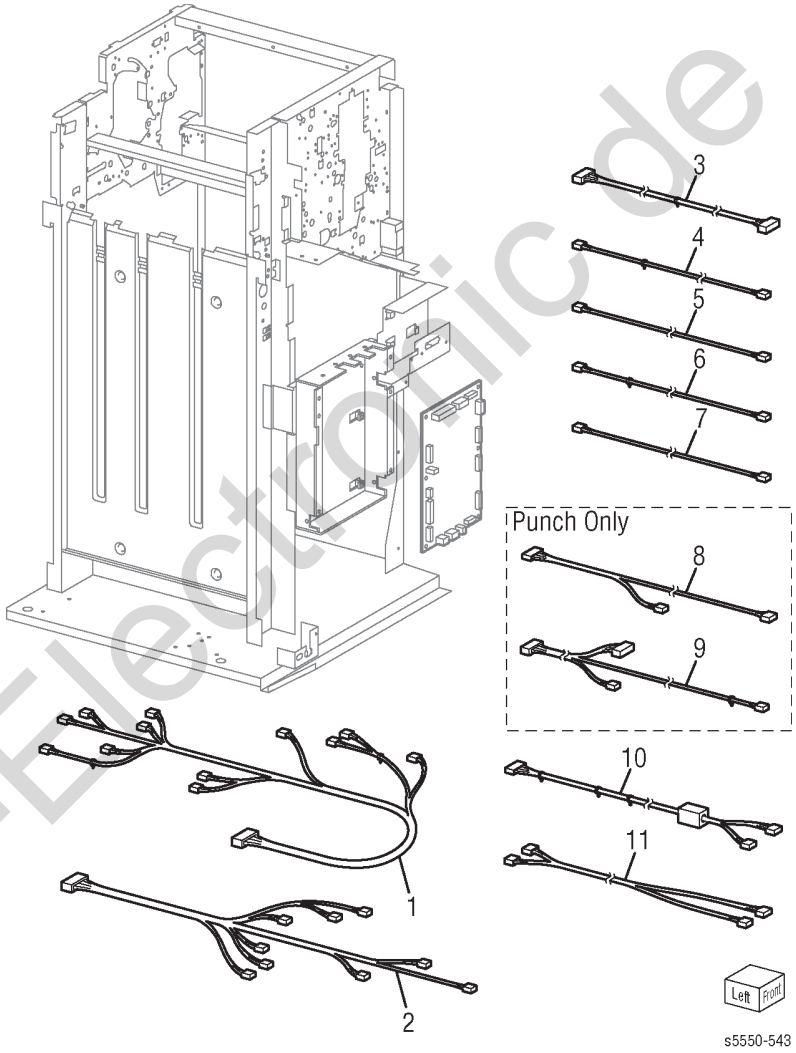
PL 25.15 Finisher Harness

Item	Part	Description
1	962K27610	Harness Assy Main SNR
2	962K27620	Harness Assy Main Drive
3	962K27550	Harness Assy I/F (Finisher to IOT)
4	962K27700	Harness Assy X'Port ENT SNR
5	962K27710	Harness Assy Buffer SNR
6	962K27690	Harness Assy Top Exit SNR
7	962K27600	Harness Assy Top SNR
8	962K27631	Harness Assy Punch Drive (Punch-equipped only)
9	962K27640	Harness Assy Punch SNR (Punch-equipped only)
10	962K27570	Harness Assy LVPS
11	962K27580	Harness Assy Interlock



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Xerox Supplies and Accessories

Documentation and Kit Instructions

Table 1 User Documentation and Kit Instructions

Description	Part Number
1000-Sheet Feeder Instructions	075-0909-02
2,000-Sheet Feeder Instructions	075-0910-01
Duplex Unit Instructions	075-0911-01
Maintenance Kit Instructions	075-0906-01
3,500-Sheet Stacker/Finisher	075-0912-03
Envelope Tray Instructions	604E40200
Printer Repacking Instructions	075-0918-02
User Guide (English only)	001-1581-00
B to N Upgrade Instructions (5500)	075-0917-00
Configuration Card Instructions (5550)	075-1086-00
Tray 1/MPT Feed Roller Replacement	075-0908-01
Adding Memory Instructions (5500)	075-0915-00
Adding Memory Instructions (5550)	075-1083-00
Flash Memory DIMM Instructions (5500)	075-0915-00
Flash Memory DIMM Instructions (5550)	075-1084-00
Hard Drive Instructions (5500)	075-0914-00
Hard Drive Instructions (5550)	075-1085-00
Toner Cartridge Instructions (5500)(box and web)	075-0904-00
Toner Cartridge Instructions (5550)(box and web)	075-1082-00
Drum Cartridge Instructions (box and web)	075-0907-01
Staple Pack Instructions (label and web)	075-1081-00

Consumables

Table 2 Consumables

Description	Part Number
Toner Cartridge (30K)	113R00668
Staple Pack	008R12941

Upgrade Kits and Options

Table 3 Upgrade Kits and Options

Description	Part Number
128 MB Memory Option	097S03123
256 MB Memory Option	097S03743
512 MB Memory Option	097S03635
16 MB Flash Memory DIMM	097S03125
Hard Drive Option	097S03227
B to N Upgrade Kit	097S03222
1000-Sheet Feeder (Trays 4 & 5)	097S03218
2000-Sheet Feeder (Tray 6)	097S03219
Duplex Unit	097S03220
3,500-Sheet Stacker	097S03221
3,500-Sheet Finisher (w/ 2 or 4-hole punch)	097S03281
3,500-Sheet Finisher (w/ 3-hole punch)	097S03282
Envelope Tray (replaces Tray 2)	097S03286
Printer Repack Kit	065064000

Routine Maintenance Items

Table 4 Routine Maintenance Items

Description	Part Number
Maintenance Kit, 110 V	109R00731
Maintenance Kit, 220 V	109R00732
Drum Cartridge (60K)	113R00670
500-Sheet Universal Replacement Tray	109R00733
Hardware Kit	604K25280
Common Clip Kit	604K25270
Electrical Kit (2 ea. interconnects)	604K23340

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